

Douglas

Spares

DOUGLAS (SALES AND SERVICE) LIMITED

As from 21st February 1951 the prices shown in this book are subject to an increase of 20%, with the exception of the items listed below, prices for which remain as shown until further notice:—

1. Products and Parts supplied by the Manufacturers of Proprietary Fittings, as listed on	Page 4
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3. Ball Bearings	Page 6, 48, 58, 78, 82
4. Crash Bars	Page 106
5. Dual Seat	Page 98
6. Exhaust Pipes, S.A. 1595 and S.A. 1596 with Cast Silencer 29790 and fittings	Page 32
7. Frame, S.A. 2577 and S.A. 2807	Page 60
8. Handlebar—flat	Page 76
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SPARE PARTS

FOR

D o u g l a s

MOTOR CYCLES

1946 — 1951

DOUGLAS (SALES & SERVICE) LTD., KINGSWOOD, BRISTOL

TELEGRAMS: DOUGLAS, KINGSWOOD, BRISTOL.

TELEPHONE: KINGSWOOD 73013/8

www.douglas.co.uk

PREFACE

DEALERS ARE APPOINTED BY DOUGLAS (SALES & SERVICE) LTD. FOR THE CONVENIENCE OF THEIR CUSTOMERS. IT IS, THEREFORE, RECOMMENDED THAT IN ORDER TO AVOID DELAY, CUSTOMERS SHOULD ALWAYS FIRST APPLY TO THEIR NEAREST DEALER

Before ordering parts, please read very carefully the following paragraphs:—

I. TERMS OF BUSINESS

(a) Your order is an offer which is not binding on the Company until it has been accepted in writing or by delivery from our office, Kingswood, Bristol.

(b) All parts offered from stock are subject to prior sale. Delivery will be made as quickly as possible, but the Company will not be held responsible for delay or failure to deliver through circumstances beyond its control.

Our terms of payment are:—

- (a) Nett cash with order.
- (b) Cash on delivery (C.O.D.).
- (c) Cash against pro-forma invoice, or
- (d) Approved ledger account.

Goods cannot be sent 'Cash on Delivery' unless the total value is five shillings or more. The minimum postage fee for a C.O.D. parcel is ten pence.

PRICES DO NOT INCLUDE THE COST OF POSTAGE, CARRIAGE AND PACKING, FOR WHICH A SURCHARGE OF 5% ON THE INVOICE VALUE IS MADE, THE MINIMUM SURCHARGE BEING SIXPENCE. IF CASH RECEIVED EXCEEDS THE AMOUNT REQUIRED, AN APPROPRIATE REFUND WILL BE MADE. A CHARGE IS MADE FOR PACKING CASES, CRATES OR BOXES, AND CREDIT IS ALLOWED IF THEY ARE RETURNED IN GOOD CONDITION, CARRIAGE PAID.

We accept no responsibility for goods broken or damaged in transit, unless we are advised within 3 days of receipt by the consignee, in which case the goods must have been signed for as 'not examined' or notice of damage given to the carrier immediately.

Cheques and postal orders should be made payable to Douglas (Sales & Service) Ltd., and crossed 'Westminster Bank Ltd.' If a remittance is made by Telegraphic Money Order, the name and address of the sender must be inserted in the appropriate space on the form. Unless this is done, we are unable to identify the sender.

All prices, specifications and conditions are subject to alteration without notice.

www.flywift.com

2. HOW TO ORDER

It is essential to state the model, year, engine and frame numbers, and colour of the machine. The engine number is stamped on the crankcase, and the frame number is stamped on the head lug of the frame. Where R.H. and L.H. parts are quoted, these are identified as viewed when seated on the machine.

The following additional information should always be given on an order:—

- (a) Number of part.
- (b) Description of part.
- (c) Quantity of each part required.
- (d) How the parts are to be sent—Post, C.O.D., Passenger or Goods Train.
- (e) Name and address in **BLOCK LETTERS**.

Wherever possible, parts are listed in order of assembly, and reference to the appropriate illustration of the Mark 5 Machine on the page facing the text will assist in ready identification.

A printed order form is enclosed in this book and, should it be necessary to order direct, customers are requested to use this form.

3. SERVICE

The Service and Spares Department is situated in Douglas Road, Kingswood, Bristol, and is open, with the exception of public holidays, on Monday to Thursday from 8.30 a.m. to 5.30 p.m. and on Friday from 8.30 a.m. to 4.30 p.m. A skeleton service is available on Saturday from 8.30 a.m. to 12 noon. The Department exists for the purpose of:—

- (a) Providing technical assistance verbally or by post.
- (b) Supplying spare parts ex stock.
- (c) Repairing or reconditioning Douglas Motor Cycles and parts for them.

If it is necessary to bring a machine or part to the factory for repair, an appointment—except in case of extreme emergency—should be made in order to avoid delay or disappointment. This can be done by letter or telephone to the Service Manager, Douglas (Sales & Service) Ltd., Kingswood, Bristol, 73013.

4. REPAIRS

The instructions regarding repairs should be clear and definite, otherwise the cost may be greater than expected. We are pleased to estimate for repairs, but if the estimate is not accepted a charge is made to cover any dismantling and reassembling which has to be carried out.

It is recommended that all fitments be removed from a complete machine before it is despatched, as we do not accept responsibility for any parts lost or damaged in transit.

5. PROPRIETARY FITTINGS

We do not repair carburettors, chains, electrical equipment, saddles, sparking plugs, speedometers, tyres or any other proprietary parts. These should be sent to the actual makers, whose names and addresses appear on the following page.

6. GUARANTEE

All parts made by us and sold as spares are subject to the same limited guarantee as that issued with each new motor cycle. The guarantee is printed in full on the last page of this book.

GENUINE DOUGLAS SPARE PARTS MAY BE OBTAINED FROM ANY DOUGLAS DEALER. CUSTOMERS ARE WARNED AGAINST THE RISK INCURRED BY USING PARTS THAT ARE NOT OF GENUINE DOUGLAS MANUFACTURE, AND ARE ADVISED THAT THE USE OF SUCH PARTS WILL INVALIDATE ANY UNEXPIRED GUARANTEE.

PROPRIETARY FITTINGS

Carburettors

AMAL LTD.,
HOLFORD WORKS,
Perry Barr,
BIRMINGHAM, 20.

Chains

THE RENOLD & COVENTRY CHAIN
CO. LTD.,
Didsbury,
MANCHESTER.

Electrical Equipment

J. LUCAS LTD.,
Great Hampton Street,
BIRMINGHAM, 18.

Saddles

TERRY LTD.,
210, Corporation Street,
BIRMINGHAM.

Sparking Plugs

LODGE PLUGS LTD.,
RUGBY.

Speedometers

SMITH MOTOR ACCESSORIES LTD.,
Cricklewood Works,
LONDON, N.W.2.

Tyres

FIRESTONE TYRE & RUBBER CO.,
Great West Road,
BRENTFORD,
Middx.

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CRANKSHAFT

ITEM IN PLATE I	PART NO.	DESCRIPTION	MARK I	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
									£ s. d.
1	SA. 1538	Crankshaft complete with con rods and ball bearing							11 0 0
2	12252	Ball bearing—flywheel half							1 11 6
3	26057	Bush bearing—timing half							10 6
4	26051	Oil thrower for bearing							9
5	20539	Bush—small end	2	2	2	2	2	2	1 9
6	12575	Key for timing pinions							4
7	36248	Crankshaft pinion—mag drive	—						8 0
8	36249	Crankshaft pinion—cam drive	—						6 6
—	29777	Crankshaft pinion for mag & cam drive		—	—	—	—	—	12 0
9	37936	Oil retaining plate	—						2 6
—	27798	Locating washer—crankshaft end float		—	—	—	—	—	2 0
10	18163	Nut $\frac{3}{8}$ " B.S.F. for pinion							6
11	20638	Lockwasher for nut							2
12	36145	Shim .002 for crankshaft end float							3
—	36146	Shim .005 for crankshaft end float				as	required		3
—	36147	Shim .010 for crankshaft end float							3
13	19017	Key for flywheel							6
14	29600	Nut—slotted $\frac{7}{8}$ "—20, for flywheel							1 6
15	23690	Split pin for nut							1



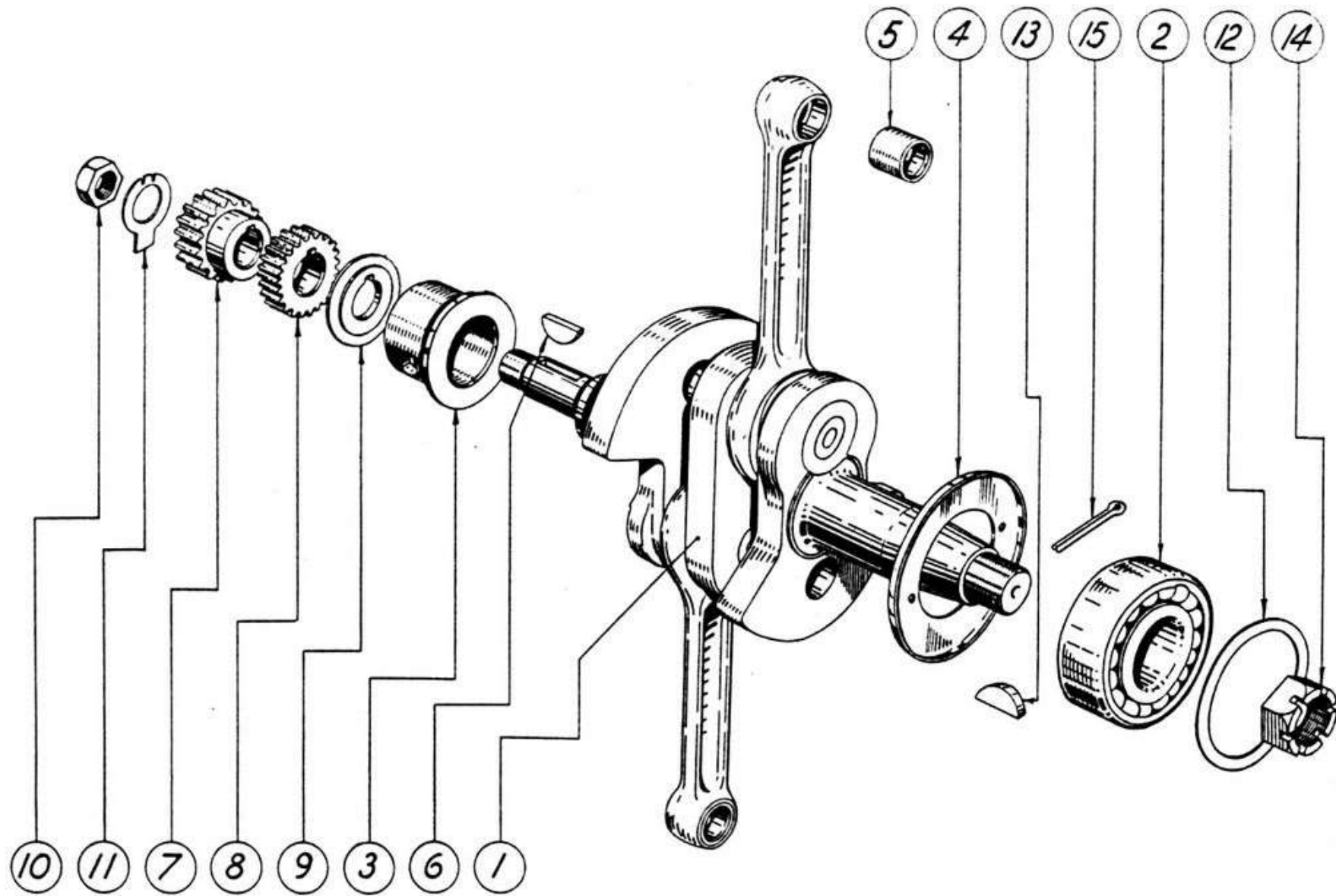


PLATE I.

CRANKCASE

ITEM IN PLATE 2	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	36250	Idler gear—cam drive	—	1	1	1	1	1	£ 12 0
—	29780	Idler gear—cam drive	1	—	—	—	—	—	12 0
2	29778	Idler gear—mag drive	1	1	1	1	1	1	12 0
3	20589	Bush for idlers... ..	2	2	2	2	2	2	2 0
4	27814	Spindle for idlers	2	2	2	2	2	2	2 6
5	20588	Retaining washer for idler—mag drive ...	1	1	1	1	1	1	6
6	27823	Strap for idler—cam drive	1	1	1	1	1	1	1 3
7	27693	Stud for strap	2	2	2	2	2	2	4
8	27822	Distance piece for stud	2	2	2	2	2	2	6
9	28302	Nut—slotted $\frac{7}{16}$ " B.S.F., for idler spindle ...	2	2	2	2	2	2	4
10	10834	Split pin for idler spindle nut	2	2	2	2	2	2	1
11	18103	Nut $\frac{1}{4}$ " B.S.F. for strap stud	2	2	2	2	2	2	1
12	28888	Washer—shakeproof—for nut	2	2	2	2	2	2	1
13	SA. 1598	Dipstick	1	1	1	1	1	1	2 6
14	26944	Oil filler cap	1	1	1	1	1	1	2 0
15	21021	Fibre washer for cap	1	1	1	1	1	1	2
16	26096	Stud clamping crankcase halves—top ...	2	2	2	2	2	2	6
17	26097	Stud clamping crankcase halves—middle ...	2	2	2	2	2	2	4
18	26098	Stud clamping crankcase halves—bottom ...	3	3	3	3	3	3	4
19	18102	Nut $\frac{5}{16}$ " B.S.F. for stud	7	7	7	7	7	7	2
20	19773	Washer for nut	7	7	7	7	7	7	1
21	26877	Joint—crankcase halves—top	1	1	1	1	1	1	1
22	33149	Joint—crankcase halves—bottom	1	1	1	1	1	1	3
23	20662	Dowel—drilled—locating crankcase halves	4	4	4	4	4	4	6
24	35472	Plug—screwed for oil way—timing half ...	—	1	1	1	1	1	9
25	20895	Fibre washer for plug... ..	—	1	1	1	1	1	1
—	21417	Grub screw for oil way—timing half ...	1	—	—	—	—	—	3
26	21035	Drain plug $\frac{1}{4}$ " Gas—sump	1	1	1	1	1	1	9
27	7733	Washer for plug—fibre	1	1	1	1	1	1	1
28	27688	Stud for oil pump	3	3	3	3	3	3	3
29	18103	Nut $\frac{1}{4}$ " B.S.F. for stud	3	3	3	3	3	3	1
30	19688	Washer split—for nut	3	3	3	3	3	3	1
31	27712	Stud for cylinder	12	12	12	12	12	12	6
32	18102	Nut $\frac{5}{16}$ " B.S.F. std. for stud	11	11	11	11	11	11	2

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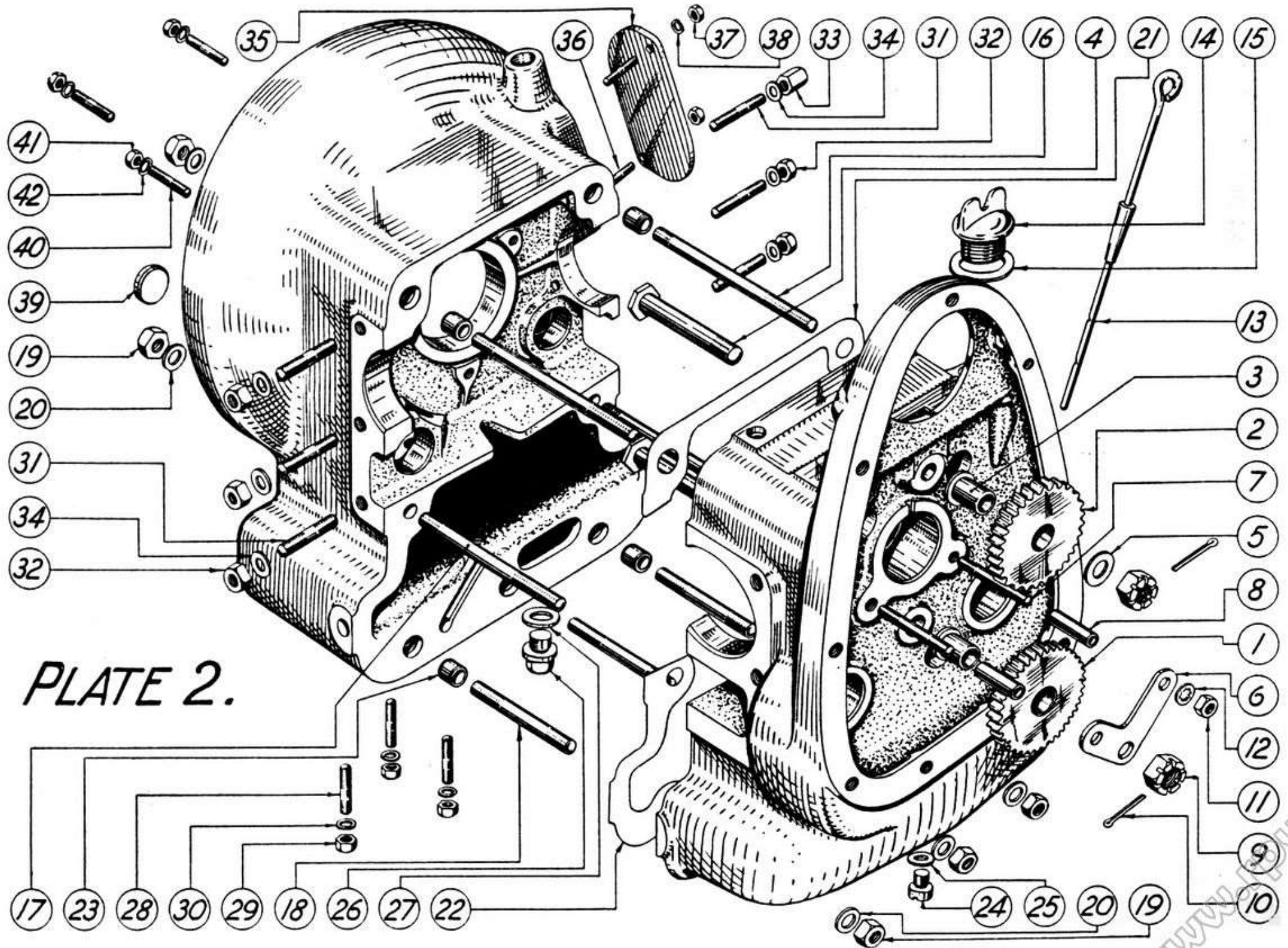


PLATE 2.

CRANKCASE—continued

ITEM IN PLATE 2	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
33	33194	Nut $\frac{5}{16}$ " B.S.F. long for stud ...	1	1	1	1	1	1	£ s. d. 7
34	19773	Washer for nuts ...	12	12	12	12	12	12	1
35	SA. 2842	Inspection cover—clutch ...	1	1	1	1	1	1	1 3
—	38036	Transfer—instruction for 29526 cover ...	1	1	1	1	1	1	2
36	22487	Stud for cover ...	2	2	2	2	2	2	3
37	19457	Nut 2 B.A. for stud ...	2	2	2	2	2	2	1
38	23469	Washer—split—for nut ...	2	2	2	2	2	2	1
—	29919	Dowel " mills " for crankshaft main bush ...	1	1	1	1	1	1	1
39	38171	Plug 1"—camshaft bore, flywheel half	As reqd.	2	2	2	2	2	1 0
—	38172	Plug $1\frac{1}{8}$ "—camshaft bore, flywheel half							
—	38173	Plug $1\frac{1}{8}$ "—camshaft bore, flywheel half							
—	38174	Plug $1\frac{3}{8}$ "—camshaft bore, flywheel half							
40	33750	Stud for cam spigot ...	3	3	3	3	3	3	3
41	18103	Nut $\frac{1}{4}$ " B.S.F. for stud ...	3	3	3	3	3	3	1
42	19688	Washer—split for stud ...	3	3	3	3	3	3	1
—	SA. 2840	Crankcase complete with bushes and studs	1	1	1	1	1	1	11 15 0

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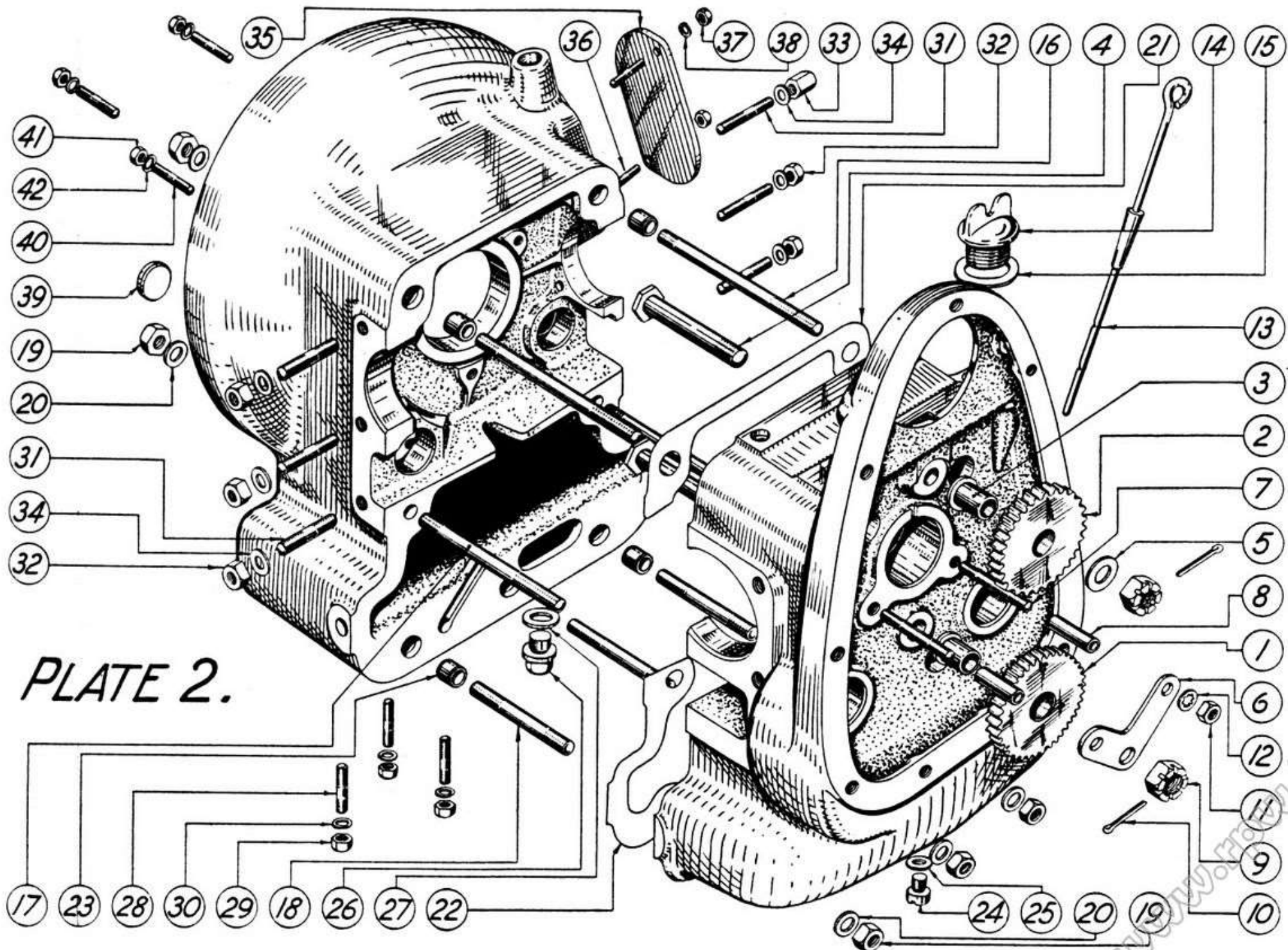


PLATE 2.

CAMSHAFT

ITEM IN PLATE 3	PART No.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	35492	Camshaft—L.H.	1	1	1	1	1	1	£ 5 0
2	35499	Camshaft—R.H.	1	1	1	1	1	1	15 0
3	20642	Bush for camshaft—flywheel half	2	2	2	2	2	2	4 6
4	36293	Bush for camshaft—timing half, inner section	—	2	2	2	2	2	2 6
5	36294	Bush for camshaft—timing half, outer section	—	2	2	2	2	2	2 6
—	27806	Bush for camshaft—timing half	2	—	—	—	—	—	5 3
6	36251	Pinion—L.H.	—	1	1	1	1	1	17 6
—	35495	Pinion—L.H.	1	—	—	—	—	—	17 6
7	36252	Pinion—R.H.	—	1	1	1	1	1	17 6
—	35496	Pinion—R.H.	1	—	—	—	—	—	17 6
8	21076	Key for pinion... ..	2	2	2	2	2	2	3 3
9	20653	Set screw securing pinion	2	2	2	2	2	2	9 9
10	31207	Lock washer for set screw	2	2	2	2	2	2	3 3

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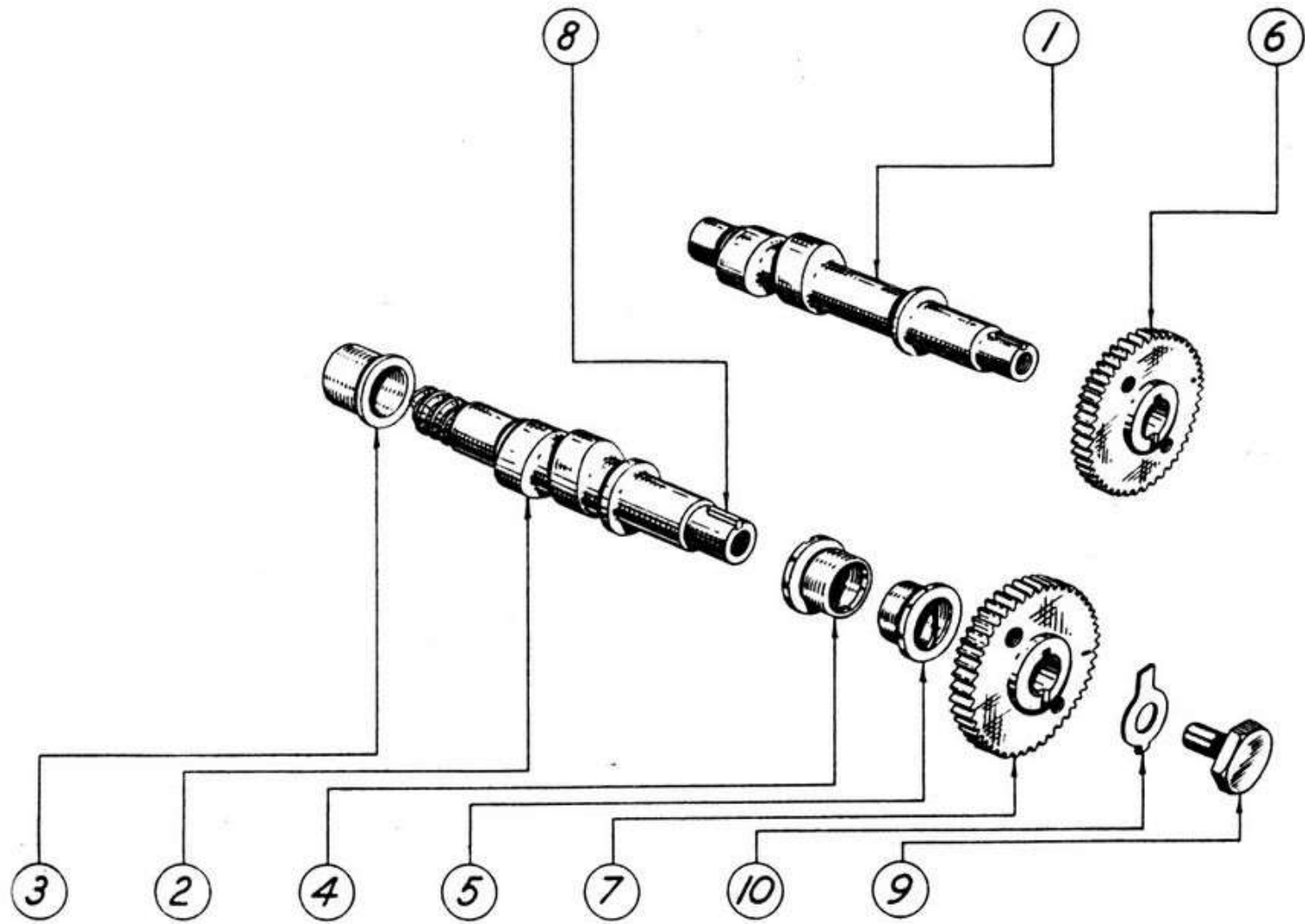


PLATE 3.

OIL PUMP

ITEM IN PLATE 4	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	30887	Pump body							£ s. d. 11 6
2	30888	Pump spindle							9 0
3	SA. 1542	Filter							3 0
4	29529	Circlip securing filter...							6
5	30889	Worm wheel							5 6
6	22337	Rivet securing worm to spindle							1
7	25853	Vane	2	2	2	2	2	2	2 3
8	Z229 /A	Spring for vane							1
9	25849	Joint between pump and crankcase...							2
10	25850	Joint between cover and pump							1
11	25848	End cover							9
—	SA. 1554	Oil pump complete							1 17 0

TIMING COVER

ITEM IN PLATE 5	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 1549	Timing cover only							£ s. d. 1 5 0
2	SA. 1508	Oil baffle and gauze							3 0 0
3	29757	Joint cover to crankcase							3 3
4	19374	Screw $\frac{1}{4}$ " B.S.F. c/sk head, securing cover ...	9	9	9	9	9	9	2
		SA. 1508 Replaces SA. 2422 Breather valve and 37511 Oil baffle.							

PLATE 4.

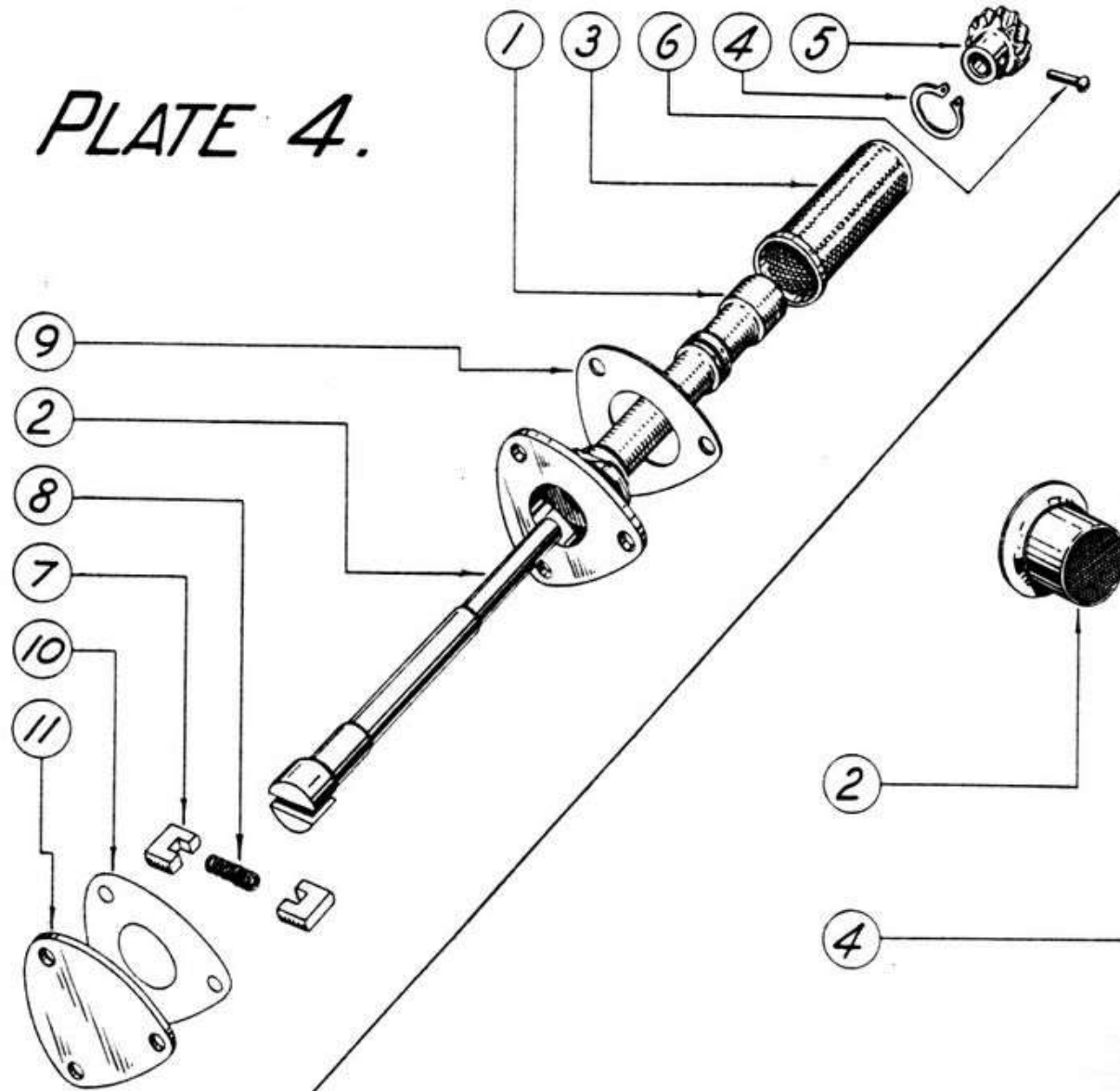
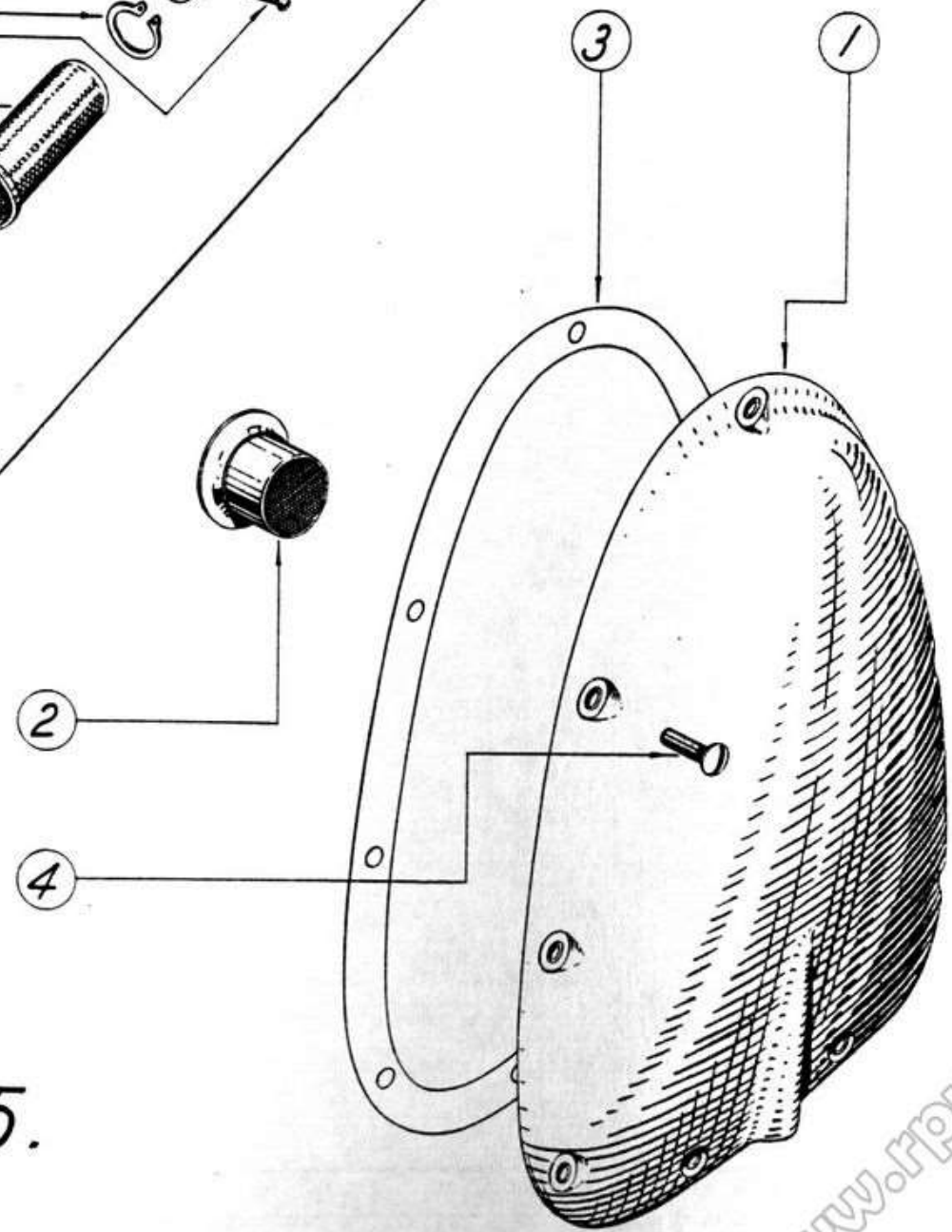


PLATE 5.



CYLINDER

ITEM IN PLATE 6	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	35532	Cylinder barrel	—	2	2	2	2	2	£ 2 10 0
—	36225	Cylinder barrel .020 o/size	—	2	2	2	2	2	2 10 0
—	38144	Cylinder barrel .030 o/size	—	2	2	2	2	2	2 10 0
—	27409	Cylinder barrel	2	—	—	—	—	—	2 10 0
2	21563	Shim under cylinder barrel	2	2	2	2	2	2	1 0 0
3	27812	Tappet	4	4	4	4	4	4	3 6 0
4	36216	Push rod	—	4	4	4	4	4	3 0 0
—	26054	Push rod	4	—	—	—	—	—	2 9 0
5	20664	Stud under push rod tunnel for cyl. head ...	2	2	2	2	2	2	3 0 0
6	18103	Nut $\frac{1}{4}$ " B.S.F. for stud	2	2	2	2	2	2	1 0 0
7	19725	Washer for nut	2	2	2	2	2	2	1 0 0

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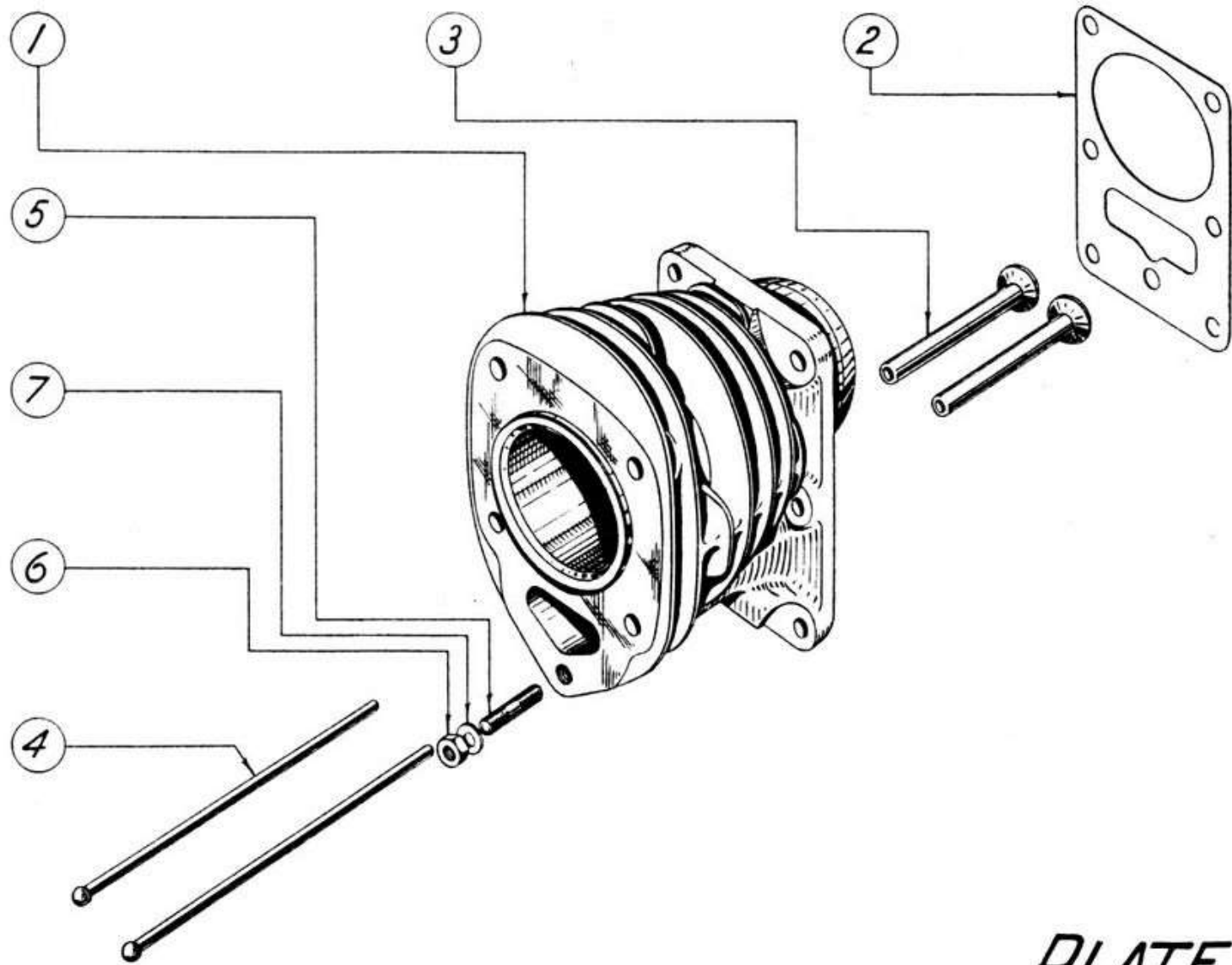


PLATE 6.

PISTON

ITEM IN PLATE 7	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	37537	Piston—bare	—	2	2	2	2	2	£ s. d. 18 6
—	38148	Piston—bare .020 o/size	—	2	2	2	2	2	18 6
—	38149	Piston—bare .030 o/size	—	2	2	2	2	2	18 6
—	33085	Piston—bare	2	—	—	—	—	—	18 6
2	21638	Gudgeon pin	2	2	2	2	2	2	3 6
3	21639	Circlip	4	4	4	4	4	4	3
4	33086	Piston ring—compression	4	4	4	4	4	4	1 6
—	35507	Piston ring—compression .020 o/size	—	4	4	4	4	4	1 6
—	38145	Piston ring—compression .030 o/size	—	4	4	4	4	4	1 6
5	36153	Piston ring—stepped scraper	—	2	2	2	2	2	2 0
—	38147	Piston ring—stepped scraper .020 o/size	—	2	2	2	2	2	2 0
—	38146	Piston ring—stepped scraper .030 o/size	—	2	2	2	2	2	2 0
—	21516	Piston ring—slotted scraper... ..	2	—	—	—	—	—	2 3
—	SA. 2581	Piston complete	—	2	2	2	2	2	1 7 6
—	SA. 2812	Piston complete .020 o/size	—	2	2	2	2	2	1 7 6
—	SA. 2813	Piston complete .030 o/size	—	2	2	2	2	2	1 7 6
—	SA. 1541	Piston complete	2	—	—	—	—	—	1 7 9

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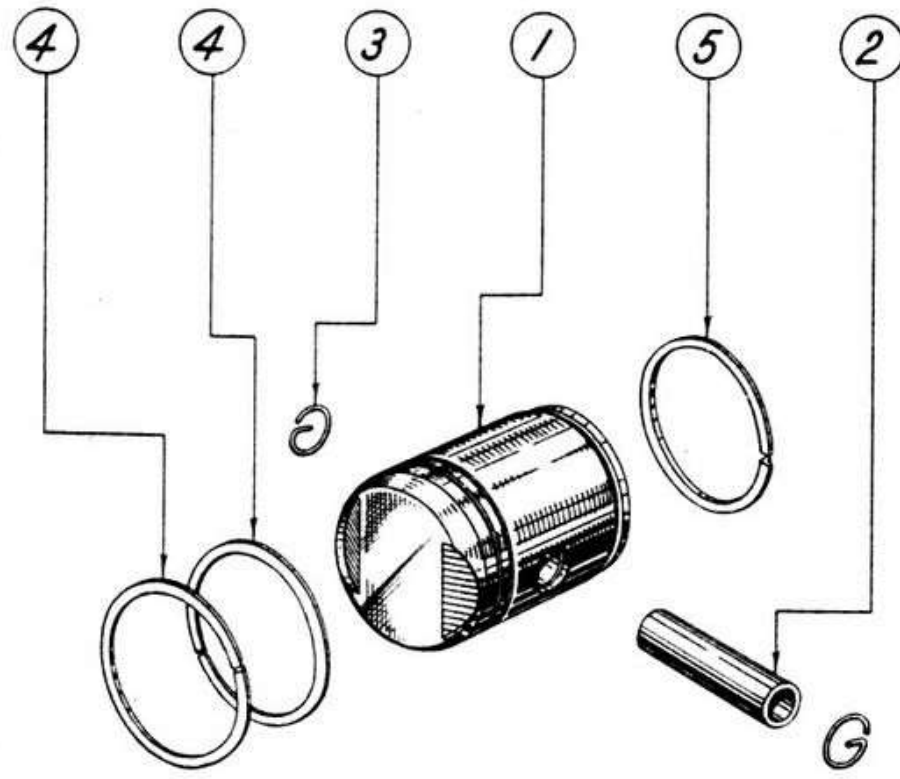


PLATE 7.

CYLINDER HEAD

ITEM IN PLATE 8	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2549	Cylinder head with valve guides only—R.H.	—	1	1	1	1	1	£ 4 15 0
—	SA. 2548	Cylinder head with valve guides only—L.H.	—	1	1	1	1	1	4 15 0
—	SA. 1555	Cylinder head with valve guides only—R.H.	1	—	—	—	—	—	4 10 0
—	SA. 1556	Cylinder head with valve guides only—L.H.	1	—	—	—	—	—	4 10 0
2	35537	Valve guide	—	4	4	4	4	4	2 6
—	20572	Valve guide	4	—	—	—	—	—	2 3
3	38151	Stud, cylinder head to cylinder	—	8	8	8	8	8	6
—	31700	Stud, cylinder head to cylinder	8	—	—	—	—	—	6
4	18150	Nut $\frac{3}{8}$ " B.S.F. for stud	—	8	8	8	8	8	2
—	18102	Nut $\frac{5}{16}$ " B.S.F. for stud	8	—	—	—	—	—	2
5	19416	Washer—split—for nut	—	8	8	8	8	8	1
—	18515	Washer—split—for nut	8	—	—	—	—	—	1
6	33693	Stud holding rocker bearing—inner	4	4	4	4	4	4	4
7	33694	Stud holding and locating rocker bearing— outer... ..	4	4	4	4	4	4	6
8	18103	Nut $\frac{1}{4}$ " B.S.F. for rocker stud	8	8	8	8	8	8	1
9	28888	Washer—shakeproof—for nut	8	8	8	8	8	8	1
10	27555	Stud—inlet port—for carburettor	4	4	4	4	4	4	3
11	18103	Nut $\frac{1}{4}$ " B.S.F. for stud	4	4	4	4	4	4	1
12	35536	Valve, inlet or exhaust	—	4	4	4	4	4	9 0
—	30784	Valve, inlet or exhaust	4	—	—	—	—	—	8 0
13	35538	Cup for valve springs... ..	—	4	4	4	4	4	6
14	26089	Valve spring—inner—inlet or exhaust	4	4	4	4	4	4	1 0
15	36151	Valve spring—outer—inlet or exhaust	—	4	4	4	4	4	1 6
—	26088	Valve spring—outer—inlet or exhaust	4	—	—	—	—	—	1 6
16	36152	Valve spring collar—inlet or exhaust	—	4	4	4	4	4	1 0
—	29135	Valve spring collar—inlet or exhaust	4	—	—	—	—	—	1 0
17	20573	Valve collet—split—inlet or exhaust	4	4	4	4	4	4	1 0
18	36214	Rocker—L.H. inlet or R.H. exhaust	—	2	2	2	2	2	12 0
19	36215	Rocker—R.H. inlet or L.H. exhaust	—	2	2	2	2	2	12 0
—	20557	Rocker—L.H. inlet or R.H. exhaust	2	—	—	—	—	—	12 0
—	20556	Rocker—R.H. inlet or L.H. exhaust	2	—	—	—	—	—	12 0
20	27813	Tappet adjusting screw	4	4	4	4	4	4	1 0
21	18090	Nut $\frac{1}{4}$ " B.S.F. for screw	4	4	4	4	4	4	1

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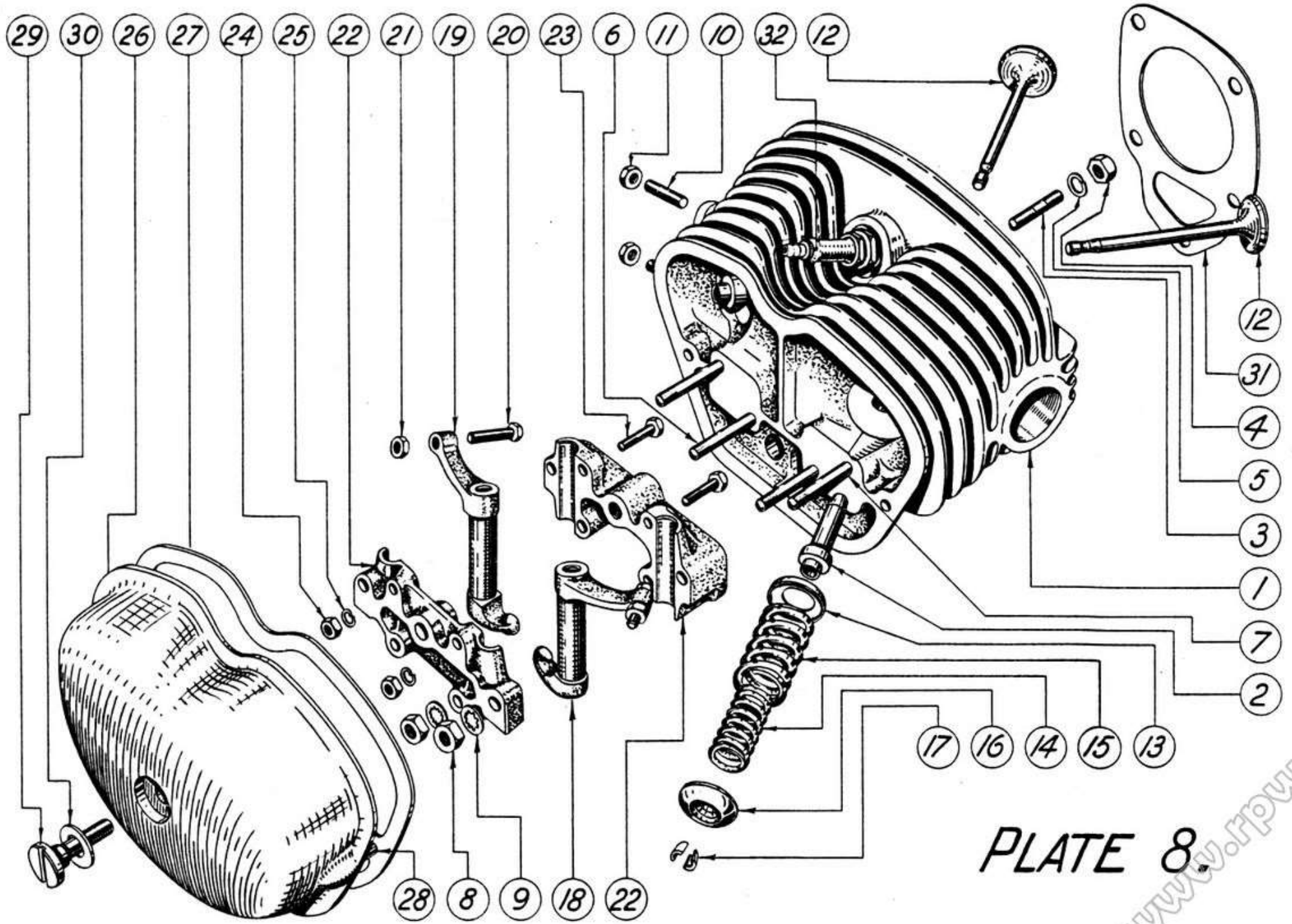


PLATE 8.

CYLINDER HEAD—continued

ITEM IN PLATE 8	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
22	SA. 1551	Rocker bearing—cap and base	2	2	2	2	2	2	£ 1 5 0
23	21314	Bolt securing cap to base	4	4	4	4	4	4	2
24	19457	Nut 2 B.A. for bolt	4	4	4	4	4	4	1
25	12986	Washer—split—for nut	4	4	4	4	4	4	1
26	35533	Cover for rocker gear	—	2	2	2	2	2	10 6
—	21231	Cover for rocker gear	2	—	—	—	—	—	10 6
27	35540	Joint for rocker cover	—	2	2	2	2	2	10
—	20565	Joint for rocker cover	2	—	—	—	—	—	10
28	29918	Dowel pin locating rocker cover	2	4	4	4	4	4	1
29	21490	Screw securing rocker cover	2	2	2	2	2	2	1 9
30	21233	Washer—fibre—for screw	2	2	2	2	2	2	1
31	36296	Joint washer—head to barrel	—	2	2	2	2	2	1 6
—	29136	Joint washer—head to barrel	2	—	—	—	—	—	1 6
32	35524	Sparking plug—Lodge H.14S	2	2	2	2	2	2	6 0
—	38189	Washer C and A, for sparking plug ...	2	2	2	2	2	2	2

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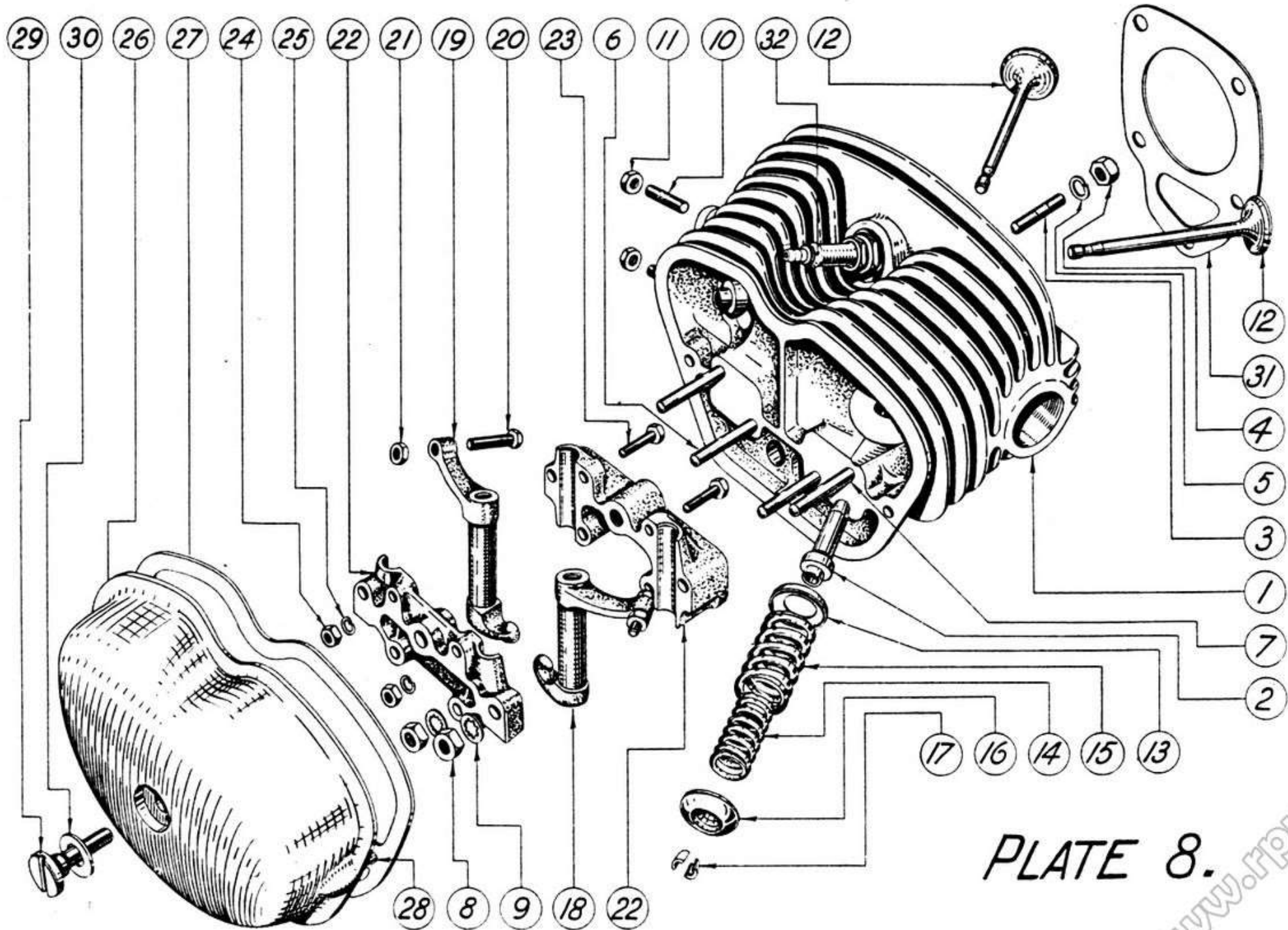


PLATE 8.

CARBURETTOR

ITEM IN PLATE 9	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
—	274AJ/4A	Carburettor complete R.H. Amal	1	1	1	1	1	1	£ s. d.
—	274AK/4A	Carburettor complete L.H. Amal	1	1	1	1	1	1	2 11 9
1	27485	Joint between carburettor and cylinder head	2	2	2	2	2	2	2 11 9
2	SA. 2440	Throttle control cable complete with junction box, for twist grip control 35487	—	—	1	—	1	1	3
—	SA. 1482	Throttle control cable complete with junction box for twist grip control 30032	—	—	1	—	1	1	12 0
3	274/407R	Mixing chamber R.H.... ..	1	1	—	1	—	1	12 0
—	74/403	Mixing chamber R.H. for 74J/4A Carb. ...	1	—	—	—	—	—	10 0
—	274/408R	Mixing chamber L.H.	1	1	1	1	1	1	10 0
—	74/404	Mixing chamber L.H. for 74K/4A Carb. ...	1	—	—	—	—	—	10 0
4	204/058R	Jet block R.H.	1	1	1	1	1	1	7 6
—	4/058	Jet block R.H. for 74J/4A Carburettor ...	1	—	—	—	—	—	7 6
—	204/058R	Jet block L.H.	1	1	1	1	1	1	7 6
—	4/058	Jet block L.H. for 74K/4A Carburettor ...	1	—	—	—	—	—	7 6
5	4/061	Needle jet	2	2	2	2	2	2	2 6
6	4/042	Main jet—size 80	—	2	2	2	2	2	8
—	4/042	Main jet—size 75	2	—	—	—	—	—	8
7	4/062	Union nut for mixing chamber	2	2	2	2	2	2	2 3
8	4/040	Washer for union nut	2	2	2	2	2	2	2
9	4/052	Throttle valve 4/5	—	2	2	2	2	2	6 0
—	4/052	Throttle valve 4/3	2	—	—	—	—	—	6 0
10	4/065	Jet needle	2	2	2	2	2	2	2 0
11	4/230	Clip for jet needle	2	2	2	2	2	2	6
12	4/290	Throttle valve spring	2	2	2	2	2	2	4
13	4/282	Air valve assembly with cap and control rod	2	2	2	2	2	2	8 9
14	4/031	Mixing chamber cap ring	2	2	2	2	2	2	2 6
15	4/235	Fixing spring for cap	2	2	2	2	2	2	9
16	4/241	Screw for fixing spring	2	2	2	2	2	2	2
17	4/035	Cable adjuster	2	2	2	2	2	2	6
18	4/060	Split pin for throttle valve	2	2	2	2	2	2	1
19	13/129	Pilot air adjuster screw	2	2	2	2	2	2	9
20	4/063	Throttle stop screw	2	2	2	2	2	2	9
21	16/010	Locknut for adjusting screw and throttle stop	4	4	4	4	4	4	2

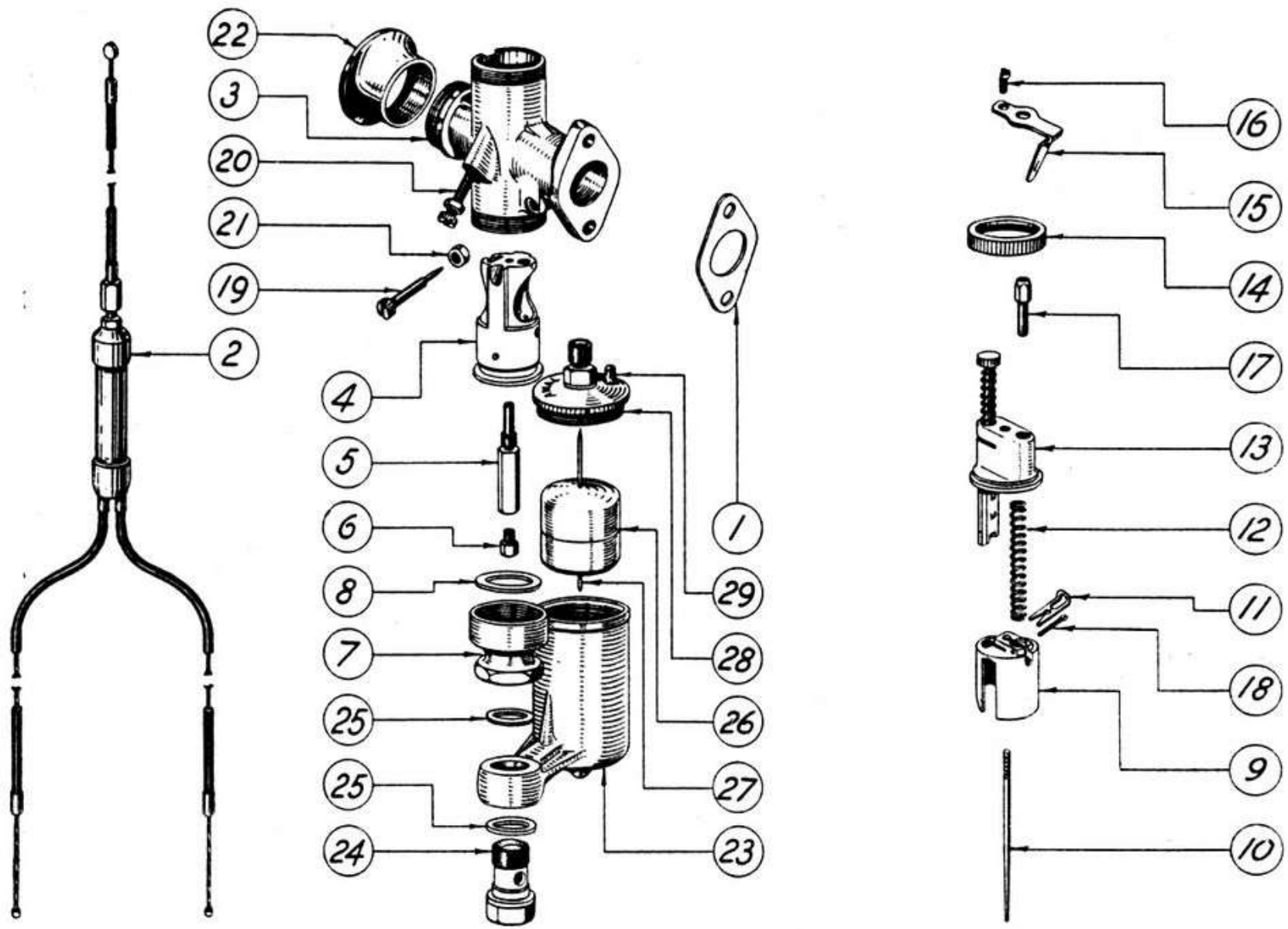


PLATE 9.

CARBURETTOR—continued

ITEM IN PLATE 9	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
22	4/038	Air intake funnel	2	2	2	2	2	2	£ s. d. 3 0
23	6/028	Float chamber—body... ..	2	2	2	2	2	2	10 6
24	4/043	Holding bolt for float chamber	2	2	2	2	2	2	3 0
25	4/053	Washer for holding bolt	4	4	4	4	4	4	2
26	22/016	Float	2	2	2	2	2	2	3 9
27	22/014	Float needle	2	2	2	2	2	2	1 6
28	22/012	Cover	2	2	2	2	2	2	3 9
—	22/021	Tickler only	2	2	2	2	2	2	10
—	14/032	Tickler spring	2	2	2	2	2	2	2
—	14/289	Tickler pin	2	2	2	2	2	2	1
—	22/037	Tickler stop	2	2	2	2	2	2	3
29	22/062	Tickler complete	2	2	2	2	2	2	1 4
		Carburettor 74J/4A and 74K/4A originally fitted to motor cycle Mark 1							

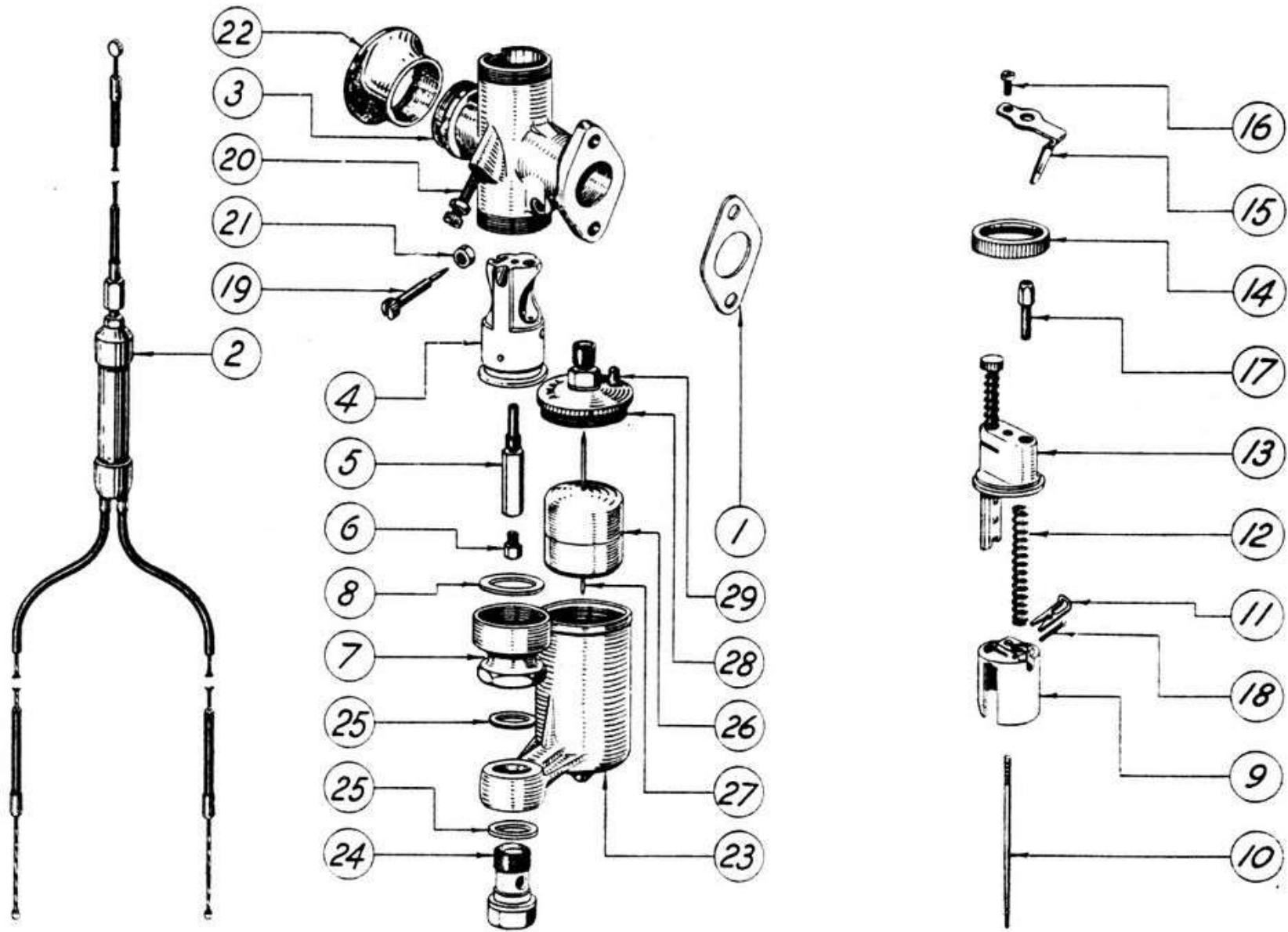


PLATE 9.

AIR CLEANER

ITEM IN PLATE 10	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	38088	Air cleaner unit only	—	—	—	—	—	1	£ 1 5 0
—	36270	Air cleaner unit only	—	—	1	1	1	1	1 5 0
—	33719	Air cleaner unit with bracket	1	1	—	—	—	—	1 5 0
2	38077	Bracket—air cleaner to gearbox	—	—	—	—	—	1	3 0 0
—	36271	Bracket—air cleaner to gearbox	—	—	1	1	1	1	3 0 0
—	36272	Support for air cleaner	—	—	1	1	1	1	2 0 0
3	19819	Bolt fixing bracket or support	—	—	1	1	1	1	3 0 0
4	18102	Nut $\frac{5}{16}$ " B.S.F. for screw	—	—	1	1	1	1	2 0 0
5	18515	Washer—split—for nut	—	—	1	1	1	1	1 0 0
6	20816	Bolt $\frac{1}{4}$ " B.S.F. $\times \frac{3}{8}$ ", bracket to gearbox	—	—	2	2	2	2	4 0 0
—	22096	Screw round head, $\frac{1}{4}$ " B.S.F., fixing support to air cleaner	—	—	3	3	3	3	3 0 0
—	18103	Nut $\frac{1}{4}$ " B.S.F. for screw	—	—	3	3	3	3	1 0 0
—	19688	Washer—split—for screw	—	—	3	3	3	3	1 0 0
7	36269	Air intake shield	—	—	1	1	1	1	1 6 0
8	27107	Felt washer for shield	—	—	1	1	1	1	3 0 0
9	36259	Junction pipe on air cleaner	—	—	1	1	1	1	17 6 0
10	35498	Set screw $\frac{1}{4}$ " B.S.F. cheese head, for junction pipe	—	3	1	1	1	1	3 0 0
—	36254	Junction pipe on air cleaner	—	1	—	—	—	—	17 6 0
—	33777	Junction pipe on air cleaner	1	—	—	—	—	—	17 6 0
11	38074	Intake pipe R.H.	—	—	—	—	—	1	4 6 0
12	38075	Intake pipe L.H.	—	—	—	—	—	1	4 6 0
—	37605	Intake pipe R.H.	—	—	—	1	1	1	4 6 0
—	37606	Intake pipe L.H.	—	—	—	1	1	1	4 6 0
—	36255	Intake pipe R.H.	—	1	—	—	—	—	3 6 0
—	36256	Intake pipe L.H.	—	1	—	—	—	—	5 6 0
—	36262	Intake pipe R.H.	—	—	1	—	—	—	4 6 0
—	36261	Intake pipe L.H.	—	—	1	—	—	—	4 6 0
—	33780	Intake pipe R.H.	1	—	—	—	—	—	3 6 0
—	33781	Intake pipe L.H.	1	—	—	—	—	—	5 6 0
—	36268	Flexible coupling for intake pipe	—	—	2	2	2	2	1 0 0
13	29387	Clip, retaining pipe	—	—	4	4	4	4	1 6 0
14	38068	Elbow for carburettor	—	—	—	—	—	2	9 0 0

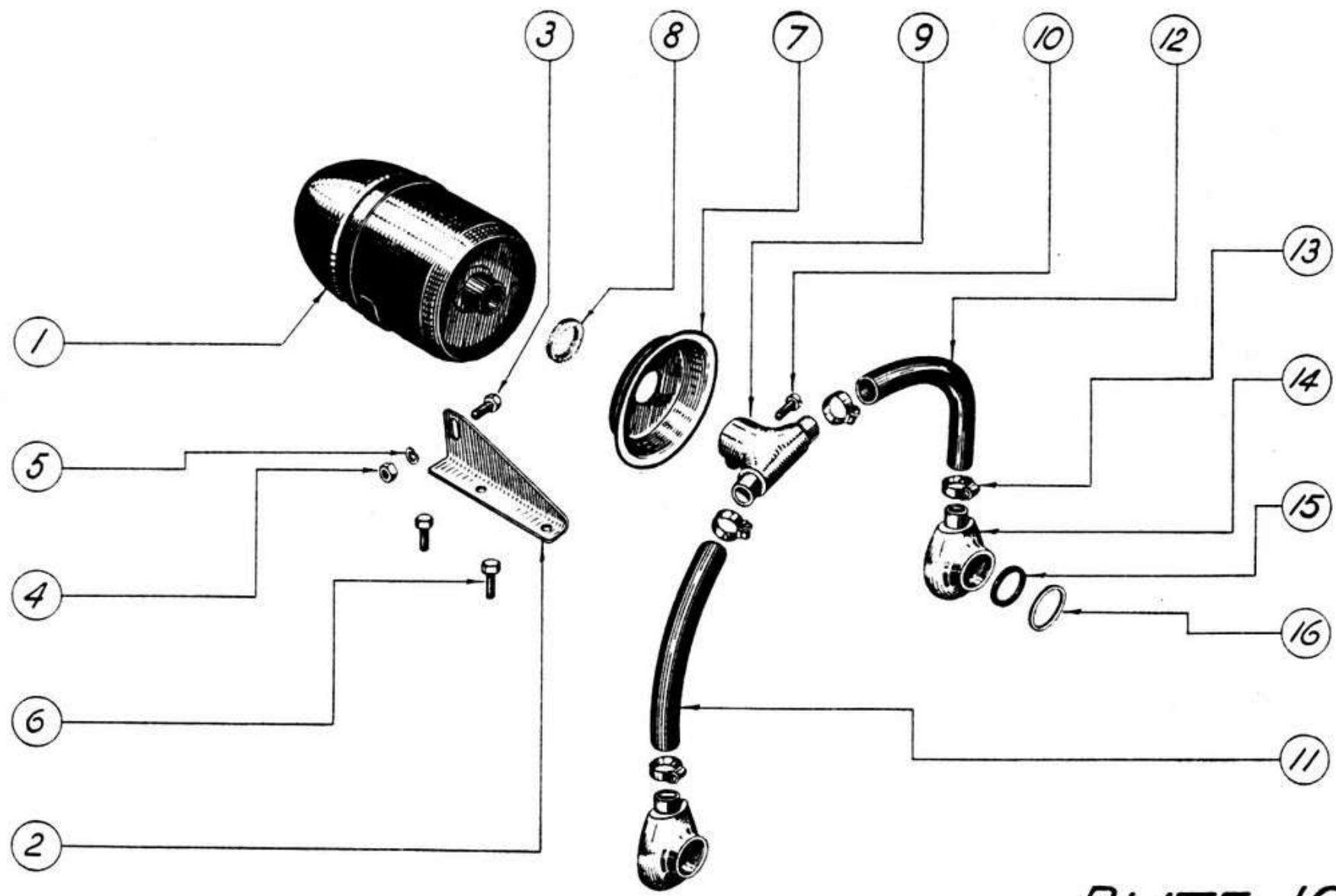


PLATE 10.

AIR CLEANER—continued

ITEM IN PLATE 10	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
—	37515	Elbow for carburettor	—	2	2	2	2	2	£ s. d. 8 0
—	33778	Elbow for carburettor R.H. } preceding ...	1	1	1	—	—	—	9 0
—	33779	Elbow for carburettor L.H. } 37515 & 37516	1	1	1	—	—	—	9 0
—	37516	Clip for 37515 elbow	—	2	2	2	2	2	1 0
—	20816	Bolt for clip	—	2	2	2	2	2	3
—	37517	Washer—special—for clip	—	4	4	4	4	4	1
—	18103	Nut $\frac{1}{4}$ " B.S.F. for clip	—	2	2	2	2	2	1
—	35498	Screw $\frac{1}{4}$ " B.S.F. cheese head, for 33778/9 elbow	5	3	1	—	—	—	3
15	33782	Rubber seal, elbow to carburettor	2	2	2	2	2	2	3
16	37500	Seating washer for rubber seal	2	2	2	2	2	2	3
—	SA. 2821	Air cleaner complete (superseding SA. 2609)	—	—	—	—	—	1	4 0 0
—	SA. 2609	Air cleaner complete	—	—	1	1	1	1	4 0 0
—	SA. 2543	Air cleaner complete	—	1	—	—	—	—	4 0 0
—	SA. 2444	Air cleaner complete	1	—	—	—	—	—	4 0 0

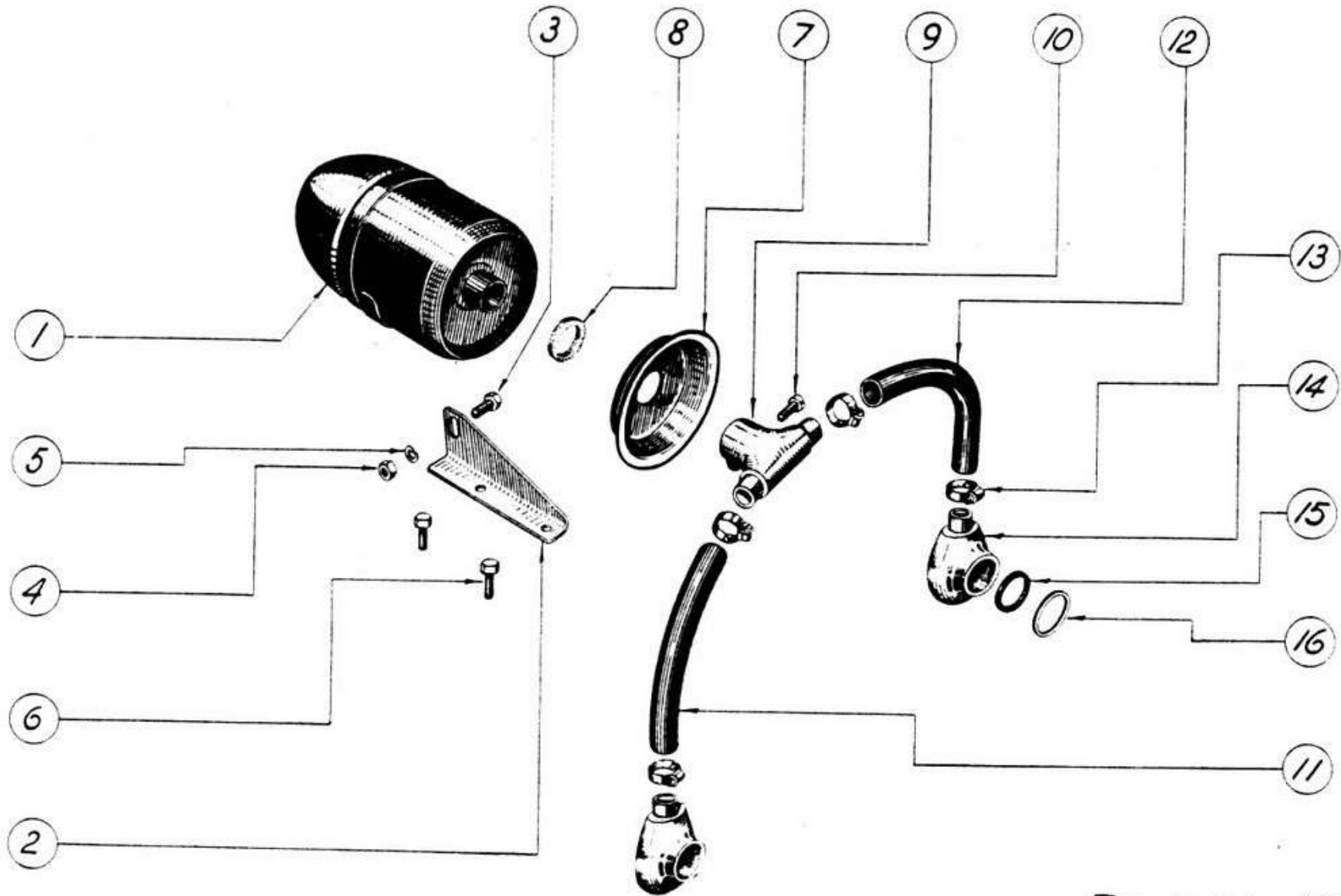


PLATE 10.

EXHAUST SYSTEM

ITEM IN PLATE II	PART NO.	DESCRIPTION	MARK I	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	37967	Exhaust pipe R.H.—straight	—	—	—	—	1	1	£ 1 10 0
—	37968	Exhaust pipe L.H.—straight	—	—	—	—	1	1	1 10 0
2	37963	Clip—exhaust pipe to frame... ..	—	—	—	—	2	2	2 6
3	19790	Bolt for clip—centre	—	—	—	—	2	2	3
4	19724	Bolt for clip—bottom	—	—	—	—	2	2	4
5	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	—	—	4	4	1
6	19688	Washer—split—for nut	—	—	—	—	4	4	1
7	37615	Silencer... ..	—	—	—	—	2	2	1 10 0
8	36260	Clip—silencer to exhaust pipe	—	—	2	—	2	2	1 6
9	18425	Bolt for clip	—	—	2	—	2	2	6
10	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	—	—	2	—	2	2	2
11	18515	Washer—split—for nut	—	—	2	—	2	2	1
—	SA. 1595	Exhaust pipe R.H. for 29790 silencer	1	1	—	1	—	1	1 2 0
—	SA. 1596	Exhaust pipe L.H. for 29790 silencer	1	1	—	1	—	1	1 2 0
—	20181	Bolt $\frac{5}{16}$ " B.S.F.—exhaust pipe to frame	2	2	—	2	—	2	4
—	18515	Washer—split—for bolt	2	2	—	2	—	2	1
—	19773	Washer for bolt	2	2	—	2	—	2	1
—	29790	Silencer under gearbox	1	1	—	1	—	1	3 2 0
—	27711	Stud in silencer for clips	2	2	—	2	—	2	3
—	18102	Nut $\frac{5}{16}$ " B.S.F. for stud	2	2	—	2	—	2	2
—	18515	Washer—split—for nut	2	2	—	2	—	2	1
—	29580	Support clip silencer to frame L.H.... ..	1	1	—	1	—	1	9
—	33701	Support clip silencer to frame R.H.	1	1	—	1	—	1	9
Part numbers SA. 1595 to 33701 inclusive are alternative fitment on Mark 5									
—	37916	Exhaust pipe R.H. rear upswept	—	—	—	—	1	—	1 15 0
—	37917	Exhaust pipe L.H. rear upswept	—	—	—	—	1	—	1 15 0
—	38022	Silencer with boss, connection to number plate strap	—	—	—	—	2	—	1 11 6
—	19710	Bolt $\frac{1}{4}$ " B.S.F. for connection to number plate strap	—	—	—	—	2	—	3
—	19688	Washer—split—for bolt	—	—	—	—	2	—	1
Part numbers 37916, 37917, 38022, 19710 & 19688 preceded 37967, 37968 & 37615									

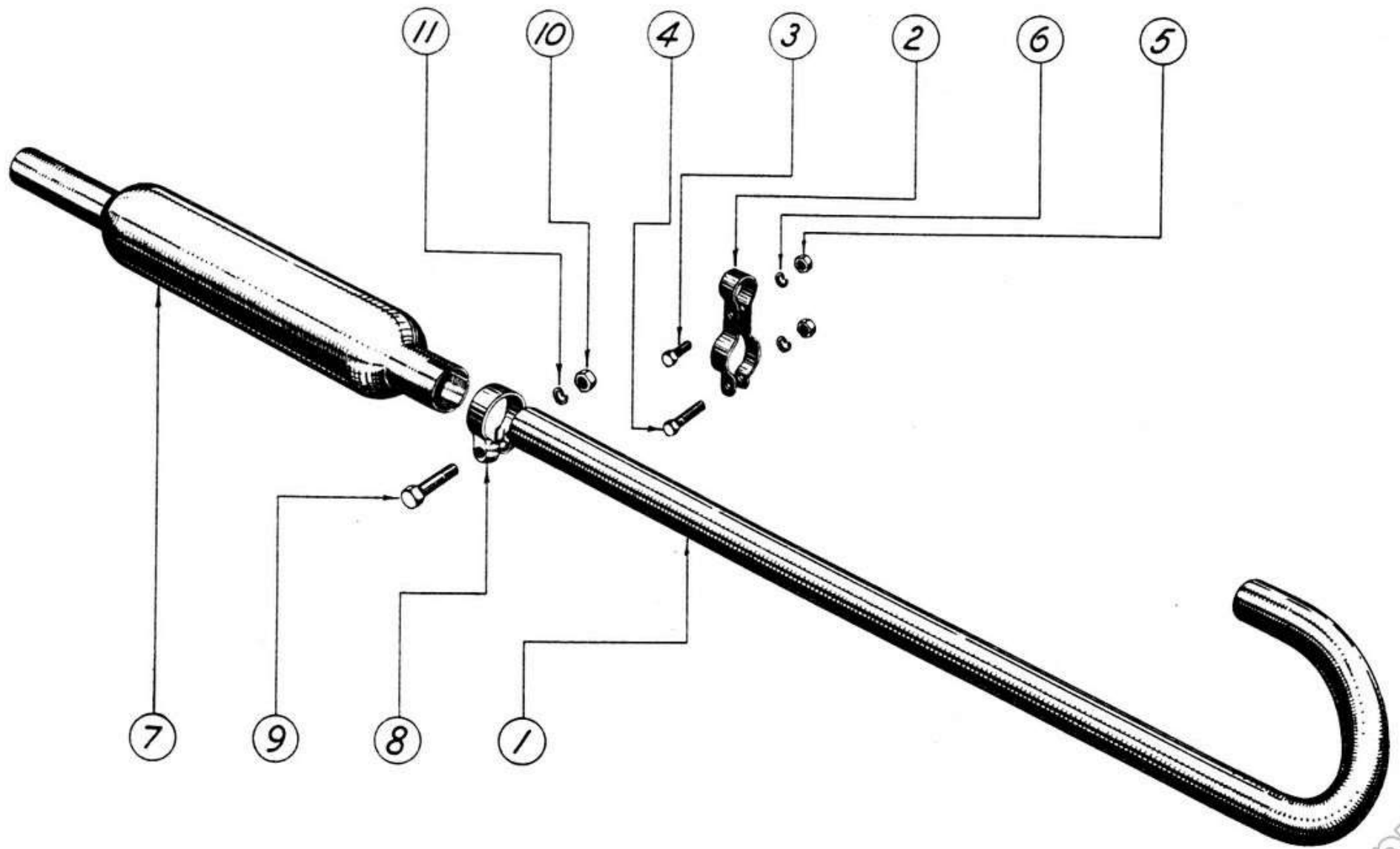


PLATE II.

EXHAUST SYSTEM—continued

ITEM IN PLATE II	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
—	SA. 2489	Exhaust pipe R.H. high level	—	—	1	—	—	—	£ s. d.
—	SA. 2490	Exhaust pipe L.H. high level... ..	—	—	1	—	—	—	1 10 0
—	36232	Support bracket for pipes	—	—	2	—	—	—	1 10 0
—	19710	Bolt for bracket	—	—	2	—	—	—	2 6 4
—	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	2	—	—	—	1 1 1
—	19688	Washer—split—for nut	—	—	2	—	—	—	1 1 1
—	36202	Shield for exhaust pipe	—	—	2	—	—	—	6 0 3
—	36222	Screw $\frac{5}{16}$ " B.S.F. round head, for shield	—	—	4	—	—	—	1 1 1
—	18515	Washer—split—for screw	—	—	4	—	—	—	1 1 1
—	36295	Silencer R.H.	—	—	1	—	—	—	1 11 6
—	36203	Silencer L.H.	—	—	1	—	—	—	1 11 6
—	19710	Bolt $\frac{1}{4}$ " B.S.F. silencer to subframe	—	—	2	—	—	—	3 3 1
—	19688	Washer—split—for bolt	—	—	2	—	—	—	1 1 1

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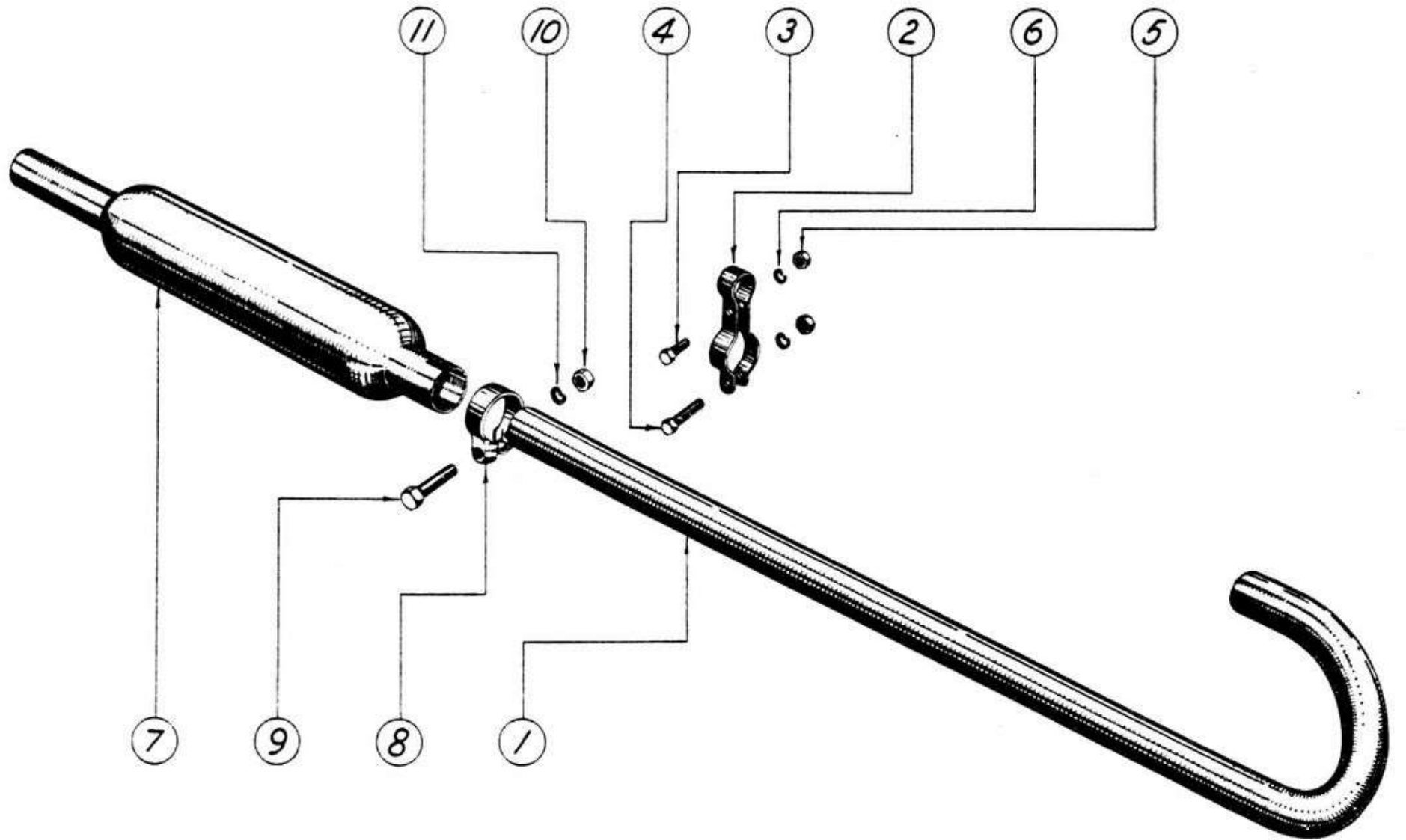


PLATE II.

ELECTRICAL EQUIPMENT

ITEM IN PLATE 12	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	46027	Magdyno Unit complete, less pinion ...	—	—	—	1	1	1	} Not issued as Spares
—	46021D	Magdyno Unit complete, less pinion ..	1	1	1	—	—	—	
2	32541	Pinion	1	1	1	1	1	1	17 3
3	170104	Nut for pinion... ..	1	1	1	1	1	1	4
4	15693	Washer for nut	1	1	1	1	1	1	1
5	SA. 1531	Control Cable complete	1	1	1	1	1	1	5 6
6	29288	Joint magdyno to crankcase	1	1	1	1	1	1	6
7	20205	Bolt $\frac{1}{4}$ " B.S.F. magdyno flange to crankcase	2	2	2	2	2	2	4
8	19725	Washer for bolt	2	2	2	2	2	2	1
9	32542	Bridge clamp—magdyno	1	1	1	1	1	1	5 0
10	29786	Stud $\frac{1}{4}$ " B.S.F. for bridge	2	2	2	2	2	2	10
11	29788	Nut—sleeve type for stud bridge end ...	2	2	2	2	2	2	6
12	19773	Washer for nut	2	2	2	2	2	2	1
13	29785	Adaptor—screwed—stud to crankcase ...	2	2	2	2	2	2	9
14	38170	H.T. Lead only... ..	2	2	2	2	2	2	8
15	33209	Waterproof terminal for plug, Lodge M.6	2	2	2	2	2	2	1 6
16	SA. 2599	Accumulator carrier	—	—	—	1	1	1	15 0
—	SA. 1590	Accumulator carrier	1	1	1	—	—	—	13 6
17	29705	Strap over accumulator	1	1	1	1	1	1	2 0
18	29706	Trunnion for strap	2	2	2	2	2	2	9
19	29707	Nut securing strap	2	2	2	2	2	2	4
20	19710	Setbolt $\frac{1}{4}$ " B.S.F. Carrier to gearbox ...	4	4	4	2	2	2	3
21	19688	Washer—split—for setbolt	2	2	2	2	2	2	1
22	19793	Setbolt $\frac{1}{4}$ " B.S.F. carrier to gearbox, bottom	—	—	—	2	2	2	3
23	19725	Washer for bolt	2	2	2	2	2	2	1
24	37587	Distance piece between carrier and gearbox bottom	—	—	—	2	2	2	3
—	38032	Bracket for voltage control unit	—	—	—	2	2	2	9
—	36227	Bracket for voltage control unit	—	—	1	—	—	—	1 6
25	50788	Headlamp complete	—	—	—	1	1	1	4 2 6
—	50128B	Headlamp complete	—	1	1	—	—	—	4 7 6
—	50128A	Headlamp complete	1	—	—	—	—	—	4 7 6
—	553248	Headlamp rim only, with clips	—	—	—	1	1	1	12 0

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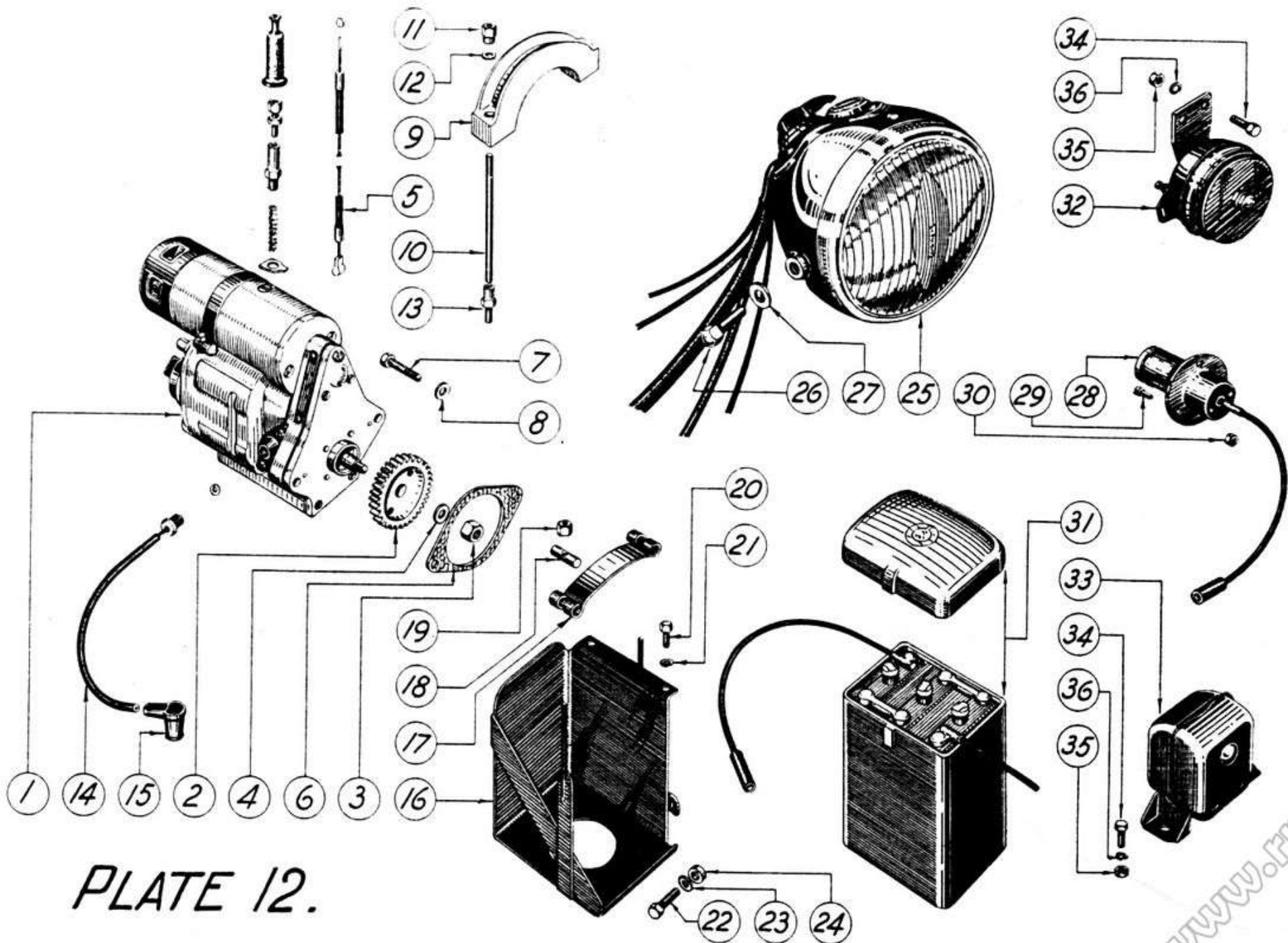


PLATE 12.

ELECTRICAL EQUIPMENT—continued

ITEM IN PLATE 12	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
—	509484	Headlamp rim with glass—domed ...	—	1	1	—	—	—	£ 13 0
—	516364	Headlamp glass and reflector ...	—	—	—	1	1	1	12 6
—	516218	Headlamp rim only ...	1	—	—	—	—	—	9 6
—	550875	Headlamp glass—domed ...	—	1	1	—	—	—	2 6
—	516144	Headlamp glass—flat ...	1	—	—	—	—	—	2 6
—	553065	Rubber bead for glass ...	—	1	1	—	—	—	1 0
—	508736	Cork bead for glass ...	1	—	—	—	—	—	4
—	36084	Ammeter ...	—	—	—	1	1	1	10 0
—	364455	Ammeter ...	1	1	1	—	—	—	10 0
—	351551	Switch ...	—	1	1	1	1	1	12 0
—	351575	Switch ...	1	—	—	—	—	—	12 0
—	351567	Switch lever with screw ...	1	1	1	1	1	1	1 9
26	112201	Bolt fixing headlamp ...	2	2	2	2	2	2	1 3
27	137141	Washer for bolt ...	2	2	2	2	2	2	4
28	53056	Rear lamp ...	1	1	1	1	1	1	12 0
29	24818	Screw fixing rear lamp ...	3	3	3	3	3	3	2
30	19752	Nut for screw ...	3	3	3	3	3	3	1
—	526232	Cover for rear lamp ...	1	1	1	1	1	1	5 0
31	PUW. 7E/4	Accumulator—dry ...	1	1	1	1	1	1	2 0 0
32	70001	Electric horn ...	1	1	1	1	1	1	1 10 0
33	37097	Voltage control regulator unit ...	—	—	—	1	1	1	1 17 6
—	33018A	Voltage control regulator unit ...	1	1	1	—	—	—	2 0 0
34	19710	Bolt for Voltage control unit or horn ...	4	4	4	4	4	4	3
35	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt... ...	4	4	4	4	4	4	1
36	19688	Washer—split—for nut ...	4	4	4	4	4	4	1
—	470608	Contact breaker, points—per set ...	1	1	1	1	1	1	8 3
—	470537	Carbon brush and spring for contact breaker ...	1	1	1	1	1	1	9
—	110730	Centre screw for contact breaker ...	1	1	1	1	1	1	4
—	470533	Contact breaker complete ...	1	1	1	1	1	1	1 3 0
—	452222	Cover, with earthing contact, for contact breaker ...	1	1	1	1	1	1	4 6
—	463261	Cam for contact breaker ...	1	1	1	1	1	1	11 3
—	454497	Slip ring ...	1	1	1	1	1	1	11 3
—	189294	Bearing for armature ...	2	2	2	2	2	2	7 6

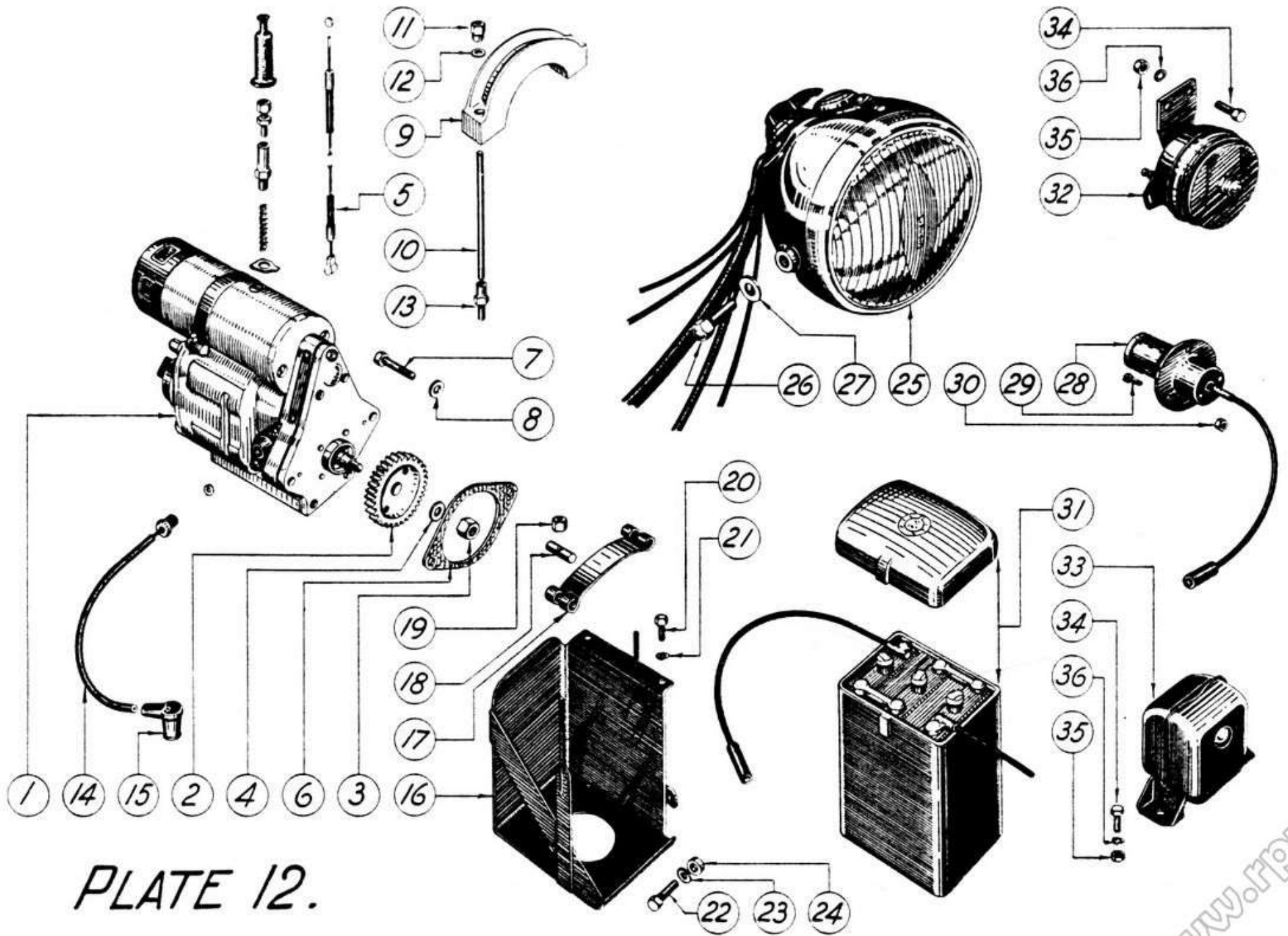


PLATE 12.

ELECTRICAL EQUIPMENT—continued

ITEM IN PLATE 12	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
—	463154	Oil seal—armature							£ s. d. 8 6
—	456794	H.T. Pickup	2	2	2	2	2	2	11 0
—	451260	Carbon brush and spring for pickup ...	2	2	2	2	2	2	9
—	463148	Driving pinion and clutch for dynamo ...							17 3
—	454495	Driven pinion—dynamo							5 0
—	463153	End cover for magdyno							12 6
—	451323	Brush and spring—magneto earth							9
—	200737	Brush set for dynamo... ..	—	—	—				3 6
—	200290	Brush set for dynamo... ..				—	—	—	2 9
—	220197	Brush Springs—per set	—	—	—				1 9
—	200079	Brush Springs—per set				—	—	—	1 3
—	200212	Cover—commutator end	—	—	—				3 9
—	200354	Cover—commutator end				—	—	—	3 9
—	200713	Bracket—commutator end	—	—	—				7 6
—	200270	Bracket—commutator end				—	—	—	7 0
—	189210	Bearing for dynamo—commutator end ...	—	—	—				5 3
—	200231	Bush for dynamo—commutator end ...				—	—	—	9
—	189307	Bearing for dynamo—drive end							7 9
—	460056	Strap with screws, securing dynamo ...							2 3
—	200569	Sleeve nut for dynamo, front							4
—	33016	Clip holding harness to top tube							2
—	33019	Clip holding rear lamp wire to subframe ...	4	4	4	4	4	4	2

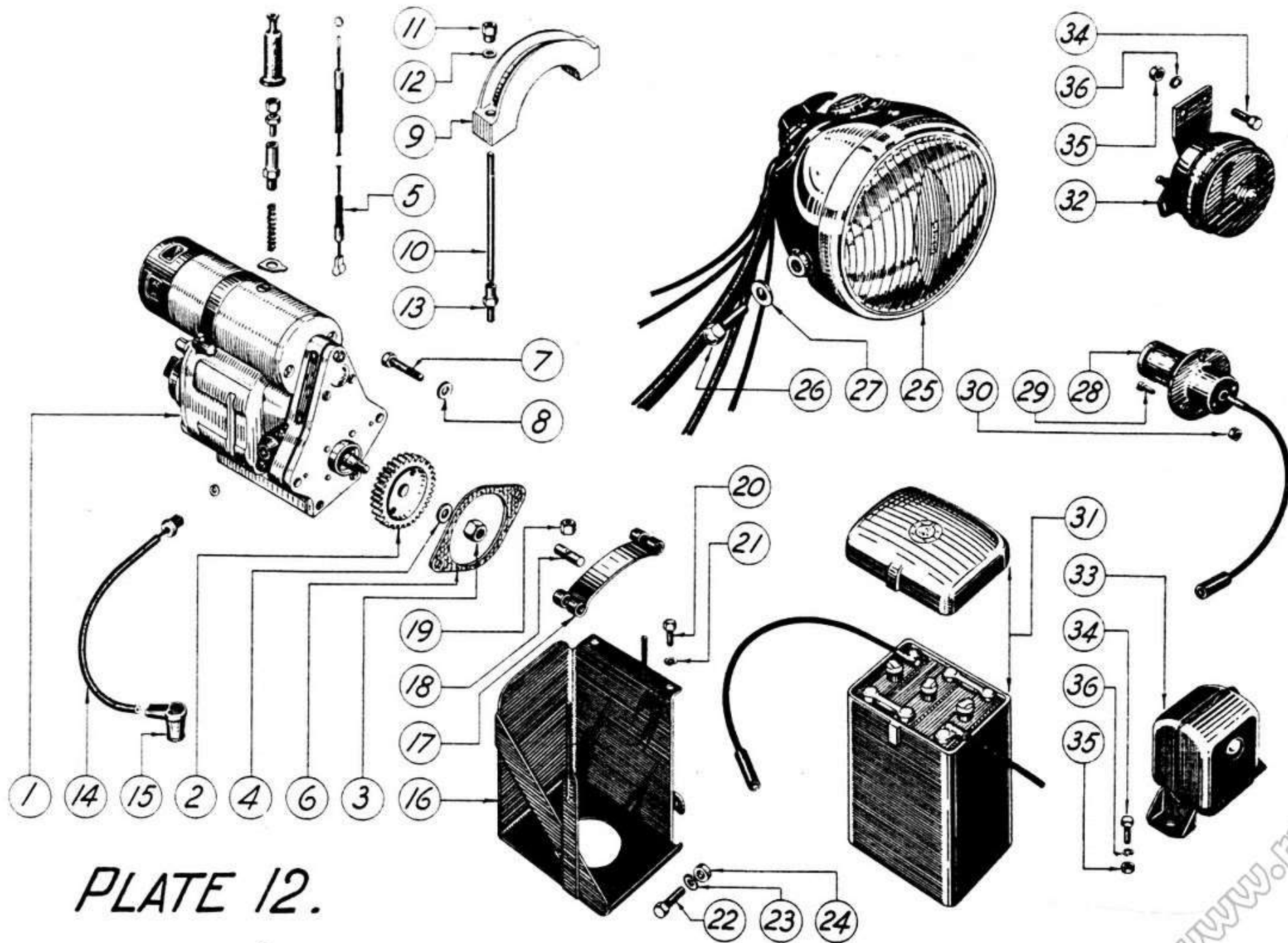


PLATE 12.

CLUTCH AND FLYWHEEL

ITEM IN PLATE 13	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
—	SA. 2458	Clutch outer plate with thrust disc ...	1	1	1	1	1	1	£ s. d. 10 6
1	25827	Clutch outer plate only	1	1	1	1	1	1	7 6
2	36148	Shim between disc and plate	1	1	1	1	1	1	2
3	25855	Thrust disc for plate	1	1	1	1	1	1	2 6
4	24109	Rivet—copper—for securing thrust disc ...	4	4	4	4	4	4	1
5	25825	Flywheel only	1	1	1	1	1	1	2 5 0
6	26875	Driven plate only	1	1	1	1	1	1	2 6
7	25830	Friction disc for driven plate	2	2	2	2	2	2	13 10
8	30410	Rivet securing discs	12	12	12	12	12	12	1
9	25837	Splined boss for driven plate	1	1	1	1	1	1	8 6
10	25914	Rivet securing boss	6	6	6	12	12	12	1
—	SA. 1550	Clutch driven plate complete with linings and boss	1	1	1	1	1	1	2 2 6
11	25828	Pressure plate	1	1	1	1	1	1	16 6
12	35549	Clutch spring inner	6	6	6	6	6	6	4
13	25838	Clutch spring outer	6	6	6	6	6	6	6
14	29237	Driving stud connecting pressure to outer plates... ..	3	6	6	6	6	6	1 0
15	29233	Bush on driving stud	3	6	6	6	6	6	1 6
16	33742	Shim washer on driving stud—pressure plate end	3	6	6	6	6	6	2
17	18102	Nut $\frac{5}{16}$ " B.S.F. for stud either end	6	12	12	12	12	12	2
18	25833	Tab washer for nut—outer plate end ...	3	6	6	6	6	6	1
—	SA. 1557	Flywheel clutch complete	1	1	1	1	1	1	6 17 6

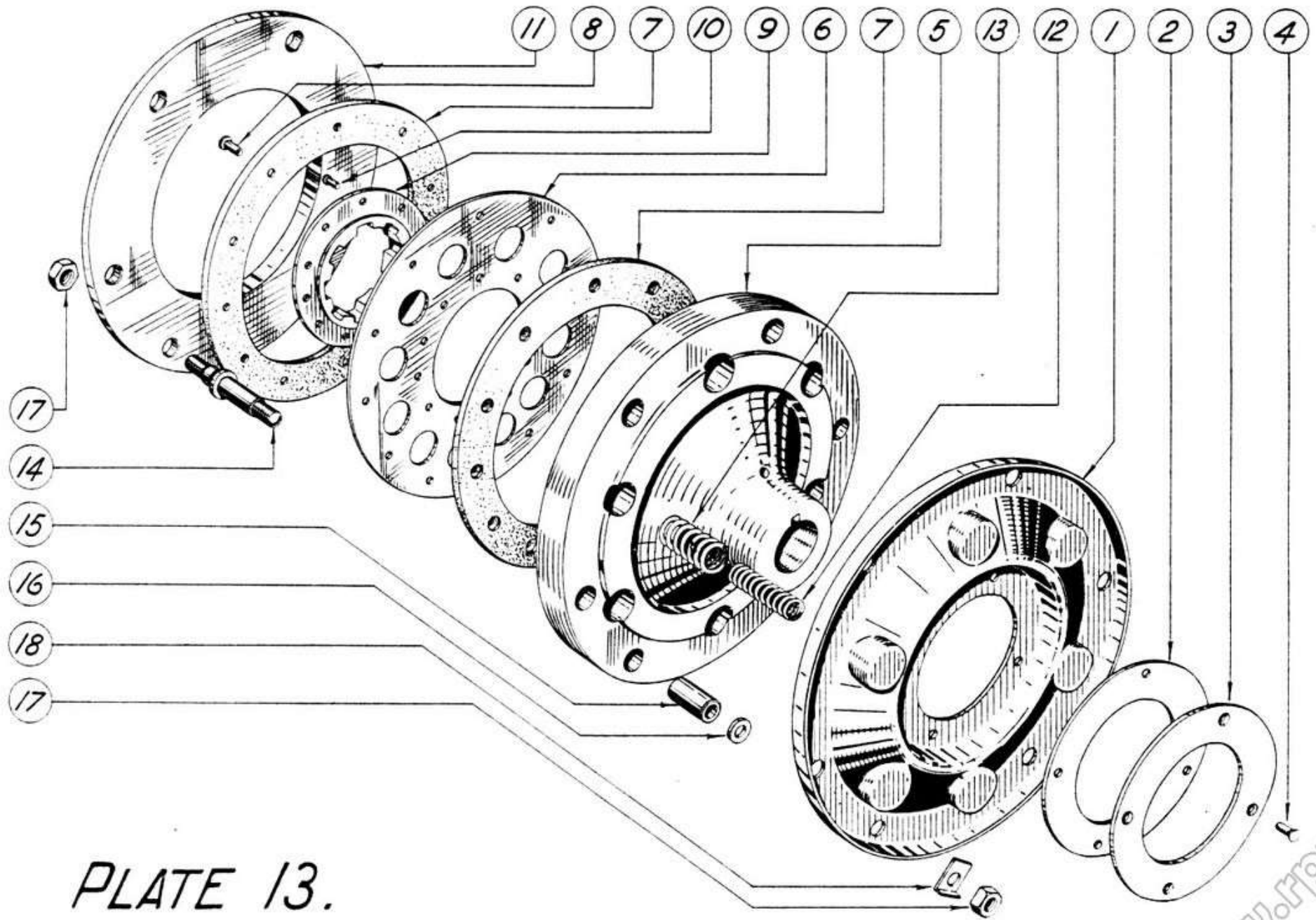


PLATE 13.

CLUTCH OPERATION

ITEM IN PLATE 14	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	29162	Oil seal in spigot	1	1	1	1	1	1	£ s. d 3 6
2	35525	Pivot pin in spigot	3	3	3	3	3	3	6
3	11222	Roller for pivot pin	3	3	3	3	3	3	9
4	31124	Washer above roller	3	3	3	3	3	3	1
5	20172	Split pin securing roller and washer ...	3	3	3	3	3	3	1
—	SA. 2437	Spigot with pins	1	1	1	1	1	1	14 6
6	SA. 1560	Spigot with pins and rollers supporting cam	1	1	1	1	1	1	17 6
7	28148	Clutch cam only, for $\frac{1}{4}$ " or $\frac{5}{16}$ " B.S.F. grease nipple extension	1	1	1	1	1	1	1 5 0
8	29976	Adjustable arm for cam	1	1	1	1	1	1	4 0
9	29995	Pivot pin connecting arm to cam	1	1	1	1	1	1	1
10	22639	Bolt connecting arm to cam (replacing special bolt previously used)	1	1	1	1	1	1	3
11	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	1	1	1	1	1	1	2
12	18515	Washer—split—for nut	1	1	1	1	1	1	1
13	38020	Extension for grease nipple $\frac{5}{16}$ " B.S.F. in cam	—	—	—	1	1	1	1 3
—	37808	Extension for grease nipple $\frac{1}{4}$ " B.S.F. in cam	1	1	1	1	1	1	1 3
14	37807	Grease nipple for either extension	1	1	1	1	1	1	9
—	SA. 1480	Cam and arm with pivot pin and bolt (for $\frac{1}{4}$ " or $\frac{5}{16}$ " B.S.F. grease nipple extension) ...	1	1	1	1	1	1	1 10 0
15	3242	Balls for thrust race $\frac{7}{32}$ " diameter per set	38	38	38	38	38	38	1 6
16	25915	Thrust ring	1	1	1	1	1	1	12 6
17	28149	Retaining plate for thrust ring and cam ...	1	1	1	1	1	1	9
18	21579	Spring connecting retaining plate to spigot	3	3	3	3	3	3	3
—	SA. 2520	Cam with thrust ring, balls and retaining plate (for $\frac{1}{4}$ " or $\frac{5}{16}$ " B.S.F. grease nipple extension)	1	1	1	1	1	1	2 5 6
19	SA. 1475	Control cable complete	1	1	1	1	1	1	7 0
20	SA. 1543	Slotted adaptor for clutch control wire ...	1	1	1	1	1	1	1 6

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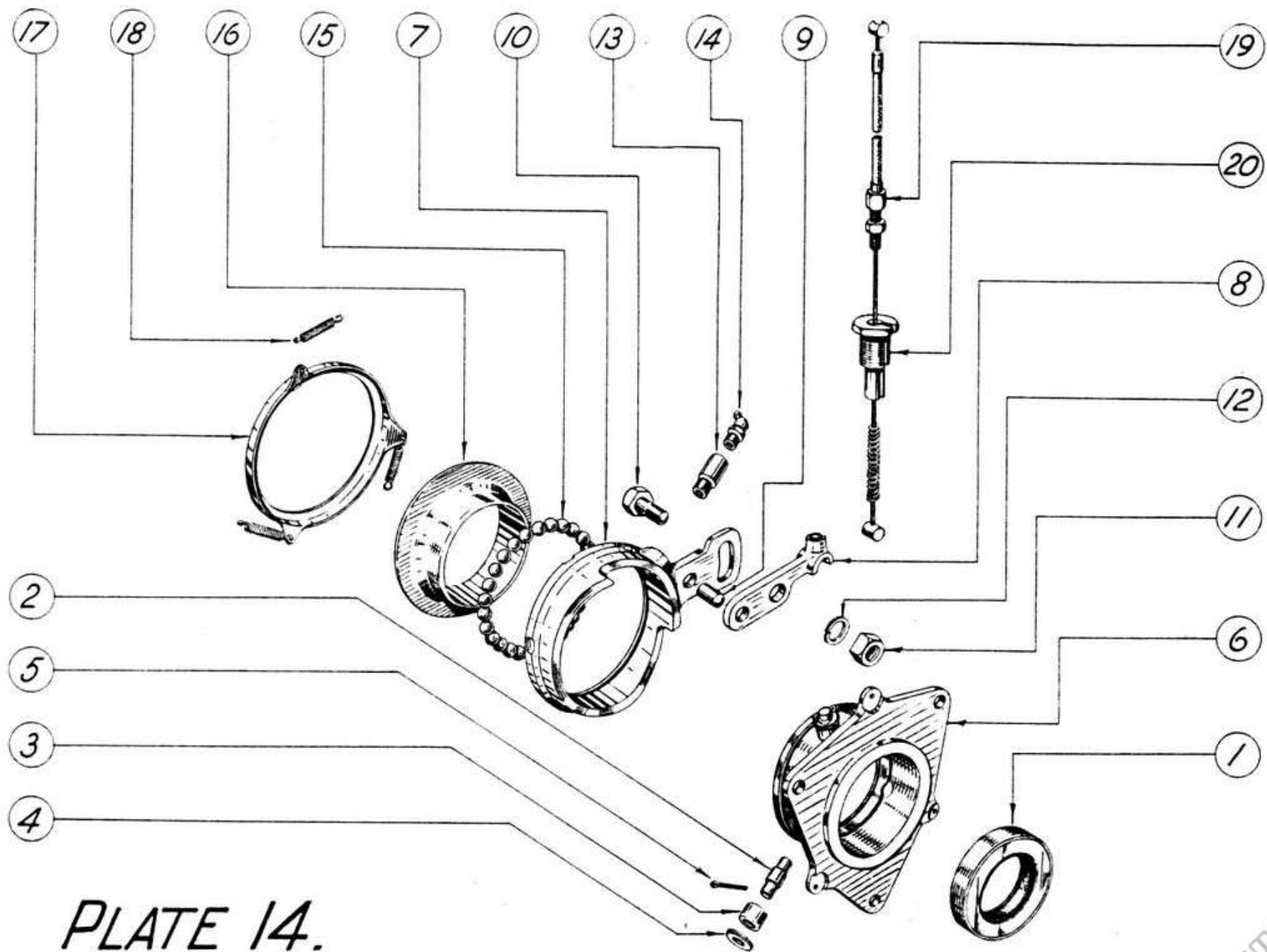


PLATE 14.

GEARBOX

ITEM IN PLATE 15	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
		Gearbox Shell							£ s. d.
1	SA. 2421	Gearcase with studs, internal bushes & dowels							11 0 0
2	27840	Cover plate for lay & mainshafts							15 0 0
3	25968	Joint washer for cover							3 3
4	27687	Stud for cover	6	6	6	6	6	6	3 3
5	18103	Nut $\frac{1}{4}$ " B.S.F. for stud	6	6	6	6	6	6	1 1
6	19688	Washer—split—for nut	6	6	6	6	6	6	1 1
7	27841	Housing for felt oil seal							2 6 4
8	22388	Felt washer							4 4
9	27839	Retaining plate for sleeve pinion bearing— outer... ..							1 6 6
10	27845	Outer race for sleeve pinion bearing ...							5 6 2
11	7714	Dowel locating cover for lay & mainshaft ...							2 2
12	29711	Allen screw—long—gearbox to crankcase...	5	5	5	5	5	5	9 9
13	33716	Allen screw—short—gearbox to crankcase	2	2	2	2	2	2	9 9
14	26042	Bush for selector quadrant spindle							1 9 9
15	33713	Bush for gear location plunger							2 6 9
16	29614	Locking screw for spindle 25991							9 9
17	18098	Nut $\frac{5}{16}$ " B.S.F. for locking screw							2 2
18	33710	Kickstart stop pin							2 0 2
19	18102	Nut $\frac{5}{16}$ " B.S.F. for pin							2 2
20	19773	Washer for nut							1 1
21	26036	Joint—gearchange cover							4 4
22	7714	Dowel locating cover... ..	2	2	2	2	2	2	2 2
23	30600	Allen screw securing cover	6	6	6	6	6	6	6 6
24	SA. 1580	Filler cap and dipstick							3 6 2
25	21021	Fibre washer for filler cap							2 2
26	30371	Screwed plug for shock absorber spindle ...							3 0 9
27	22966	Drain plug							9 9
28	20895	Fibre washer for drain plug							1 1
29	25767	Stud—final drive housing to gearbox ...	6	6	6	6	6	6	3 3
30	35550	Stud—long—final drive housing to gearbox	—	2	2	2	2	2	4 4
—	27555	Stud—long—final drive housing to gearbox	2	—	—	—	—	—	4 4
31	18103	Nut $\frac{1}{4}$ " B.S.F. for stud	8	8	8	8	8	8	1 1
32	19688	Washer—split—for long stud	2	2	2	2	2	2	1 1

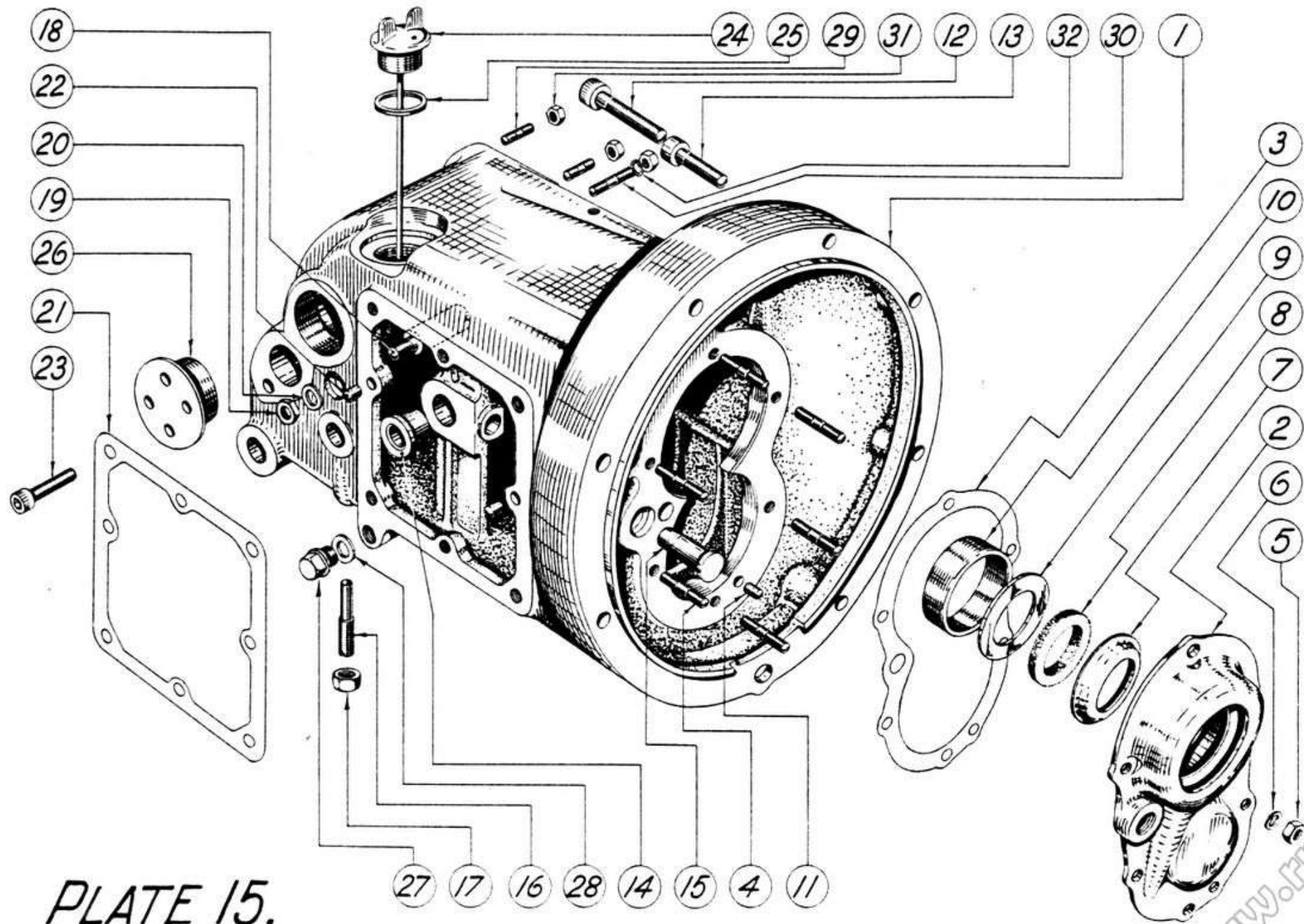


PLATE 15.

GEARBOX—continued

ITEM IN PLATE 16	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
		Shafts and Gears							£ s. d.
1	SA. 2434	Coupling with spinners for clutch							17 6
2	22387	Key—coupling to sleeve pinion							3
3	22385	Nut— $\frac{7}{8}$ "—20, securing coupling							8
4	22386	Washer for nut							4
5	37521	Roller for sleeve pinion bearing	—	18	18	18	18	18	4
—	7714	Roller for sleeve pinion	36	—	—	—	—	—	2
6	25967	Retaining plate for sleeve pinion bearing— inner							2 0
7	19150	Screw $\frac{1}{4}$ " B.S.F. countersunk head, securing plate	4	4	4	4	4	4	2
8	35485	Sleeve pinion, 21 T							1 7 0
—	25865	Bush in sleeve gear pinion		—	—	—	—	—	5 0
—	SA. 1558	Sleeve pinion with bush		—	—	—	—	—	1 12 0
—	27846	Plug in sleeve pinion							3
9	25877	Oil spinner on sleeve pinion... ..							1 6
10	36253	Bush on mainshaft for sleeve pinion	—						5 0
11	36264	Mainshaft	—						1 10 0
—	27837	Mainshaft		—	—	—	—	—	1 10 0
—	SA. 2526	Mainshaft with bush for sleeve pinion	—						1 15 0
12	27803	Sliding pinion, 24 T—mainshaft							1 0 0
13	27834	Sliding pinion, 28 T—mainshaft							1 3 6
14	27802	Low gear pinion, 34 T—mainshaft							18 6
15	22395	End washer for bush, plain							1 6
16	33761	Bush on mainshaft for 34 T pinion							2 6
17	33760	End washer for bush, oil slotted							
		replacing flanged bush on Mark 1							
18	12524	Ball bearing for mainshaft							14 6
19	25976	Bevel pinion 14 T on mainshaft, (sold only with 29596 bevel pinion 26 T final drive) per pair							3 0 0
20	22397	Nut $\frac{9}{16}$ " B.S.F. securing 14 T bevel pinion							4
21	29463	Lockwasher for nut							2
22	27844	Layshaft... ..							12 6

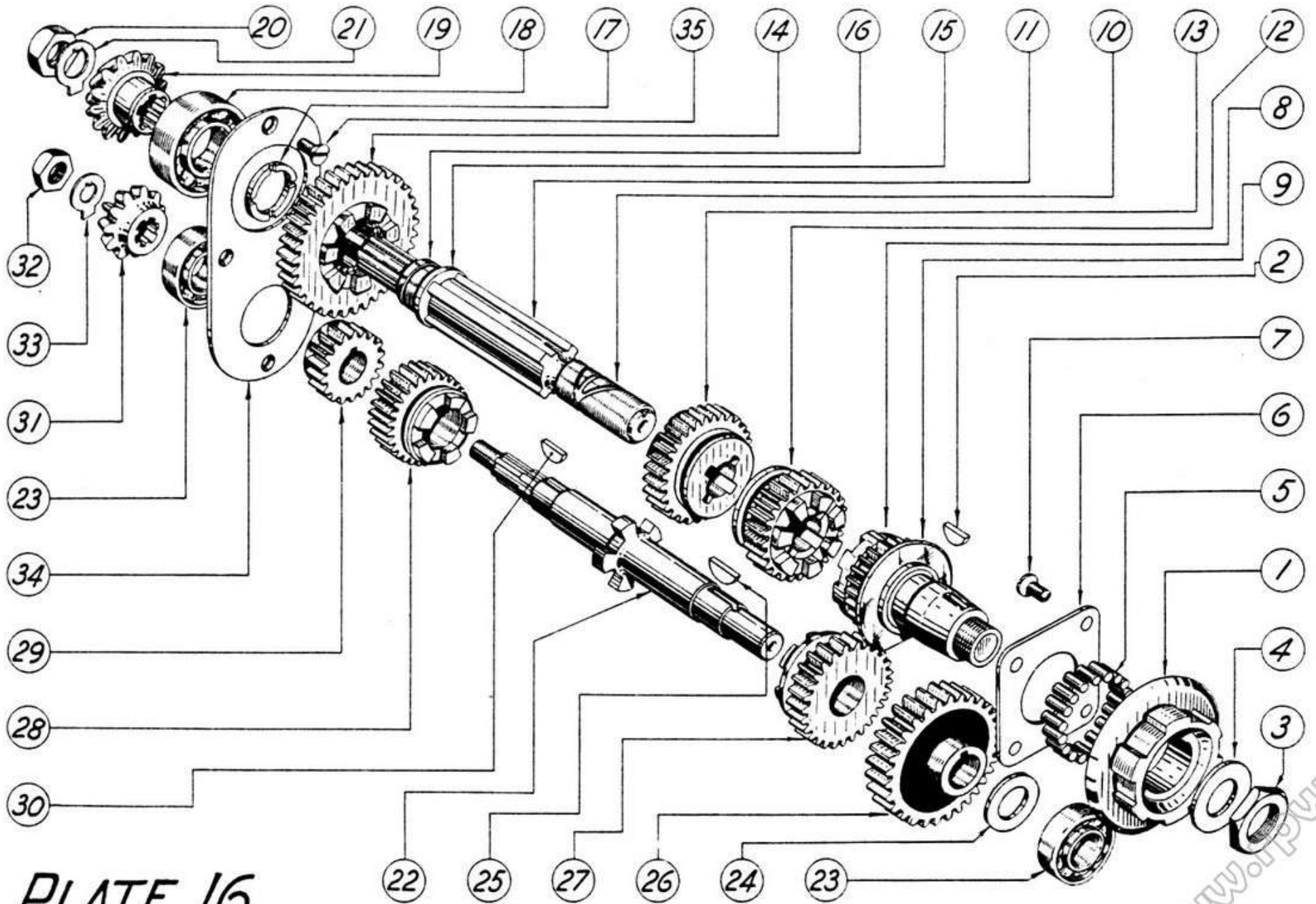


PLATE 16.

GEARBOX—continued

ITEM IN PLATE 16	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
		Shafts and Gears—continued							£ s. d.
23	28371	Ball bearing for layshaft ...	2	2	2	2	2	2	11 2
24	33743	Distance piece $\frac{1}{8}$ " on layshaft, or							6
—	33744	Distance piece $\frac{3}{32}$ " on layshaft			as required				6
25	12575	Key for 31 T pinion ...							3
26	25980	Fixed pinion 31 T layshaft ...							1 0 0
27	27835	Sliding pinion 28 T layshaft, third gear ...							1 1 0
28	27836	Sliding pinion 24 T layshaft, second gear ...							18 6
29	25983	Fixed pinion 18 T layshaft, low gear ...							14 0
30	22387	Key for 18 T pinion ...							3
31	27833	Bevel pinion 11 T on layshaft, (sold only with 27832 bevel pinion 24 T kickstart) per pair							3 0 0
32	19456	Nut $\frac{7}{16}$ " B.S.F. for bevel pinion ...							3
33	29462	Lockwasher for nut ...							2
34	25985	Retaining plate for lay and mainshaft bearings							2 6
35	19150	Screw $\frac{1}{4}$ " B.S.F. countersunk head, for plate	4	4	4	4	4	4	2
—	36240	Sliding pinion 31 T mainshaft, second gear	—	—		—	—	—	1 5 0
—	36238	Low gear pinion 36 T mainshaft ...	—	—		—	—	—	1 0 0
—	36239	Sliding pinion 21 T layshaft, second gear ...	—	—		—	—	—	18 6
—	36237	Fixed pinion 16 T layshaft, low gear ...	—	—		—	—	—	14 0

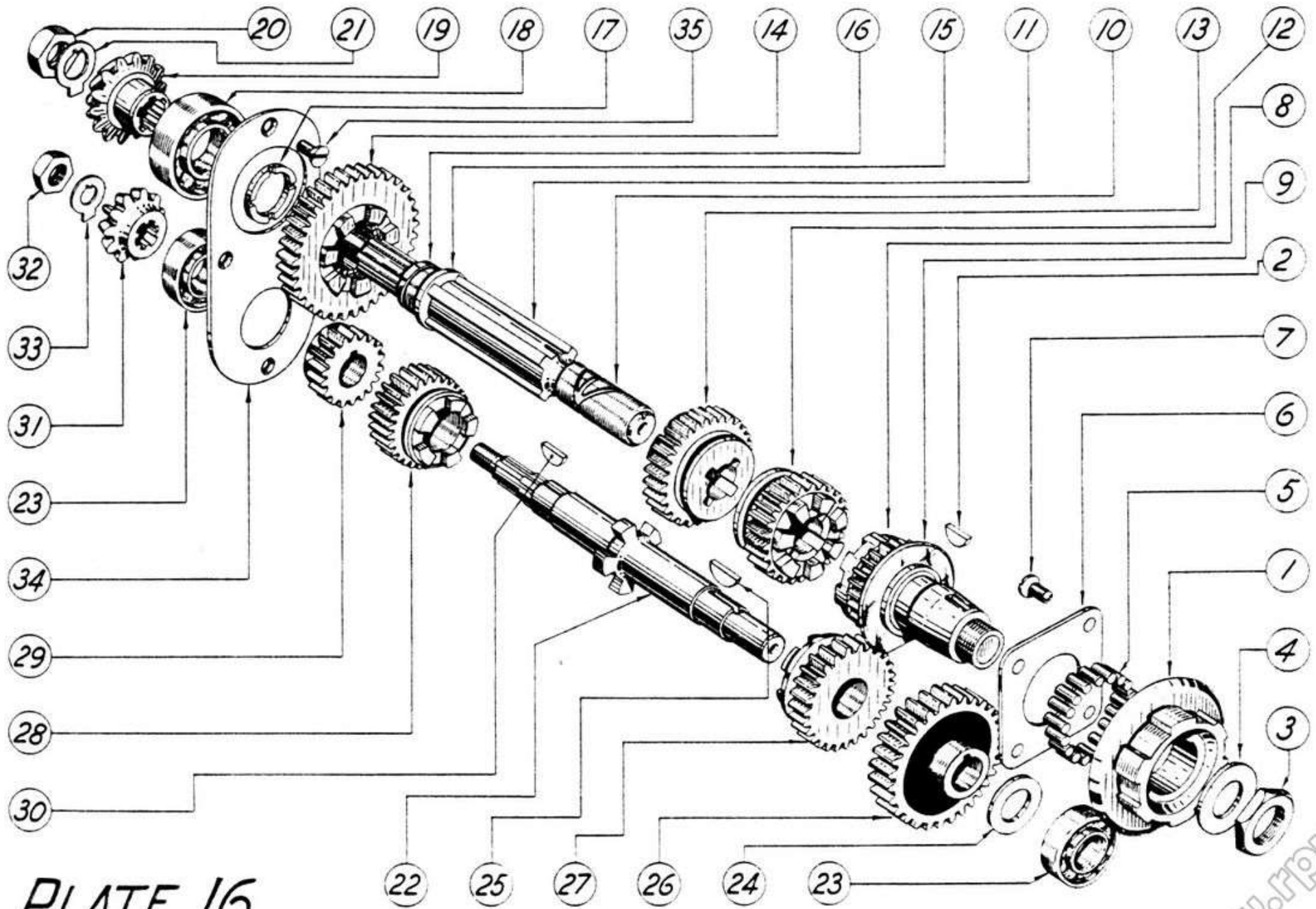


PLATE 16.

GEARBOX—continued

ITEM IN PLATE 17	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH		
									£	s.	d.
		Gearchange Mechanism									
1	33762	Selector fork spindle								4	6
2	35493	Plug in lay and mainshaft cover, for selector spindle									6
—	29611	Selector fork spindle—early series		—	—	—	—	—		5	6
—	29612	Nut for spindle—early series		—	—	—	—	—			3
3	27842	Selector fork—first and second gears								10	0
4	27843	Selector fork—third and fourth gears								10	0
—	38194	Selector fork—first and second gears, early series... ..		—	—	—	—	—		11	0
—	38195	Selector fork—third and fourth gears, early series... ..		—	—	—	—	—		11	0
—	33160	Plunger in selector fork—early series	3	—	—	—	—	—			6
—	22427	Spring for plunger—early series	3	—	—	—	—	—			2
5	SA. 2762	Selector quadrant and spindle	—	—	—					1	6
—	SA. 2462	Selector quadrant and spindle with collar and pin	—	—		—	—	—		1	10
—	36157	Collar on spindle	—	—		—	—	—		2	0
—	36158	Pin in collar	—	—		—	—	—			5
—	SA. 2404	Selector quadrant and spindle			—	—	—	—		1	5
6	22136	Key in spindle			—						4
7	4090	Spring on spindle			—						3
8	33714	Plunger for gear location								1	0
9	33715	Spring for plunger									4
10	29312	Ratchet			—					7	0
—	36155	Ratchet	—	—		—	—	—		7	0
11	29310	Pawl plate and serrated sleeve	—	—						11	6
—	SA. 1483	Pawl plate and serrated sleeve with plug			—	—	—	—		12	6
—	30053	Plug in pawl plate			—	—	—	—		1	0
—	SA. 2811	Pawl plate with pawls and pin	—	—						1	4
—	SA. 2810	Pawl plate with pawls, pin and plug			—	—	—	—		1	5
12	29308	Pawl	2	2	2	2	2	2		3	6
13	22434	Pin for pawl	2	2	2	2	2	2		2	0
14	29309	Spring separating pawls									6
15	36167	Felt seal in pawl plate	—	—							2

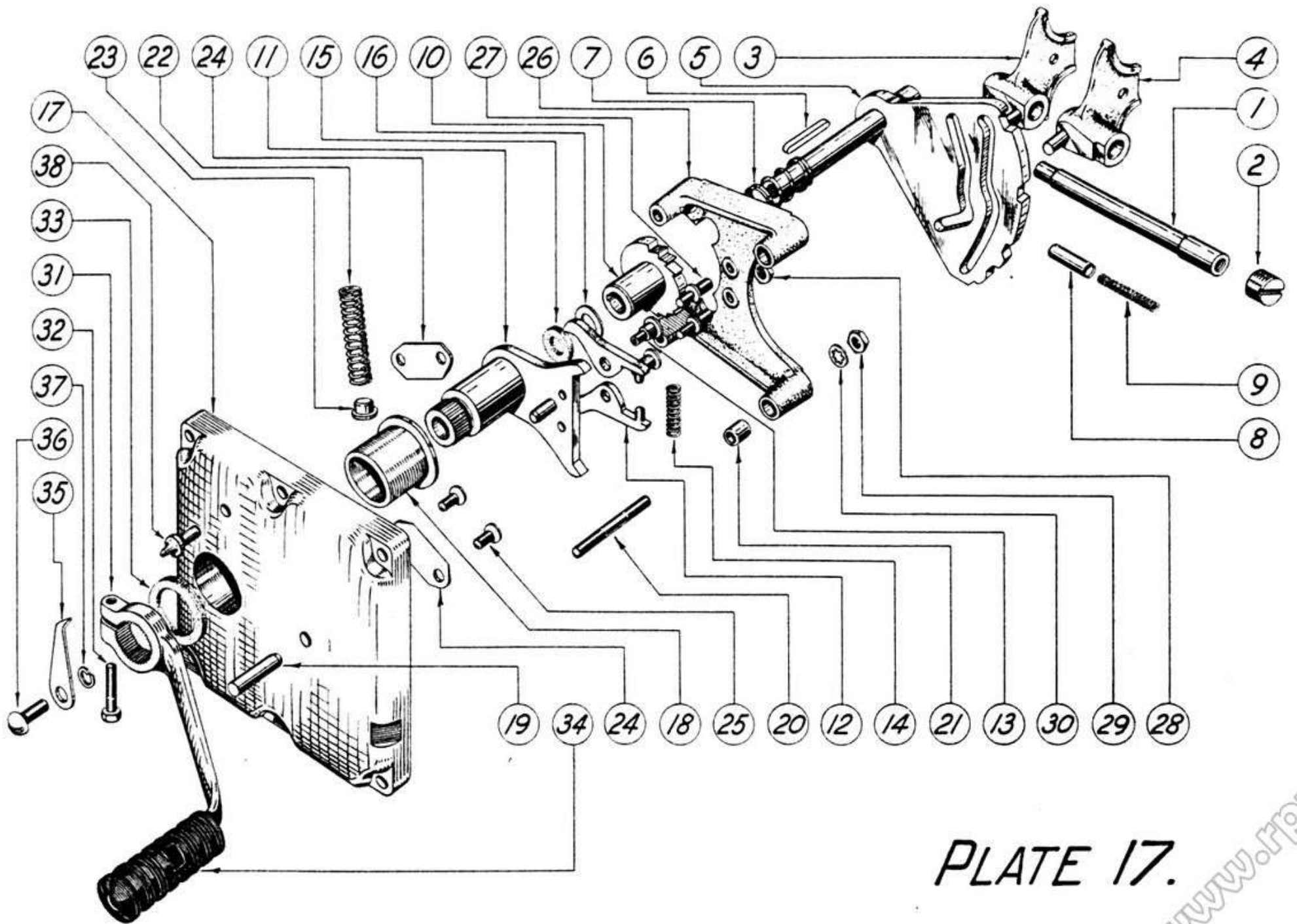


PLATE 17.

GEARBOX—continued

ITEM IN PLATE 17	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
		Gearchange Mechanism—continued							£ s. d.
16	36168	Washer for felt seal	—	—	1	1	1	1	3
17	SA. 2809	Gearchange cover with bush, studs, pin and neutral indicator button	—	—	1	1	1	1	1 1 0
—	SA. 1529	Gearchange cover with bush, studs and pin	1	1	—	—	—	—	1 0 0
18	22442	Bush in gearchange cover	1	1	1	1	1	1	3 6
19	29604	Stop pin in gearchange cover	1	1	1	1	1	1	4
20	27692	Stud $\frac{1}{4}$ " B.S.F. in gearchange cover	4	4	4	4	4	4	4
21	33672	Sleeve dowel for stud	2	2	2	2	2	2	4
22	22444	Spring centralising in cover	2	2	2	2	2	2	4
23	22445	End pad for spring	2	2	2	2	2	2	6
24	22446	Plate retaining spring... ..	2	2	2	2	2	2	4
25	24918	Screw 2 B.A. retaining plate	4	4	4	4	4	4	2
26	26043	Retaining plate for gearchange mechanism	1	1	1	1	1	1	6 0
—	SA. 1500	Retaining plate and pins complete	1	1	1	1	1	1	8 0
27	29617	Knockout pin in retaining plate	2	2	2	2	2	2	9
28	18090	Nut $\frac{1}{4}$ " B.S.F. securing pin	2	2	2	2	2	2	1
29	18090	Nut $\frac{1}{4}$ " B.S.F. securing retaining plate	4	4	4	4	4	4	1
30	28888	Washer—shakeproof—for nut	4	4	4	4	4	4	1
31	29601	Gearchange pedal	1	1	1	1	1	1	10 0
32	20825	Bolt $\frac{1}{4}$ " B.S.F. securing pedal	1	1	1	1	1	1	3
33	22851	Felt seal for pedal	1	1	1	1	1	1	3
34	29602	Rubber for pedal	1	1	1	1	1	1	1 0
35	36161	Neutral indicator	—	—	1	1	1	1	9
36	23591	Screw $\frac{1}{4}$ " B.S.F. for indicator	—	—	1	1	1	1	3
37	19688	Washer—split—for screw	—	—	1	1	1	1	1
38	36162	Neutral indicator button	—	—	1	1	1	1	9
—	33675	Spring for gear location—early series	1	—	—	—	—	—	2 0
—	33676	Support plate, short, for spring—early series	1	—	—	—	—	—	6
—	33749	Support plate, long, for spring—early series	1	—	—	—	—	—	9
—	20209	Bolt securing spring and plates—early series	2	—	—	—	—	—	2
—	19457	Nut 2 B.A. for bolt—early series	2	—	—	—	—	—	1
—	33677	Washer—shakeproof—for nut—early series	2	—	—	—	—	—	1

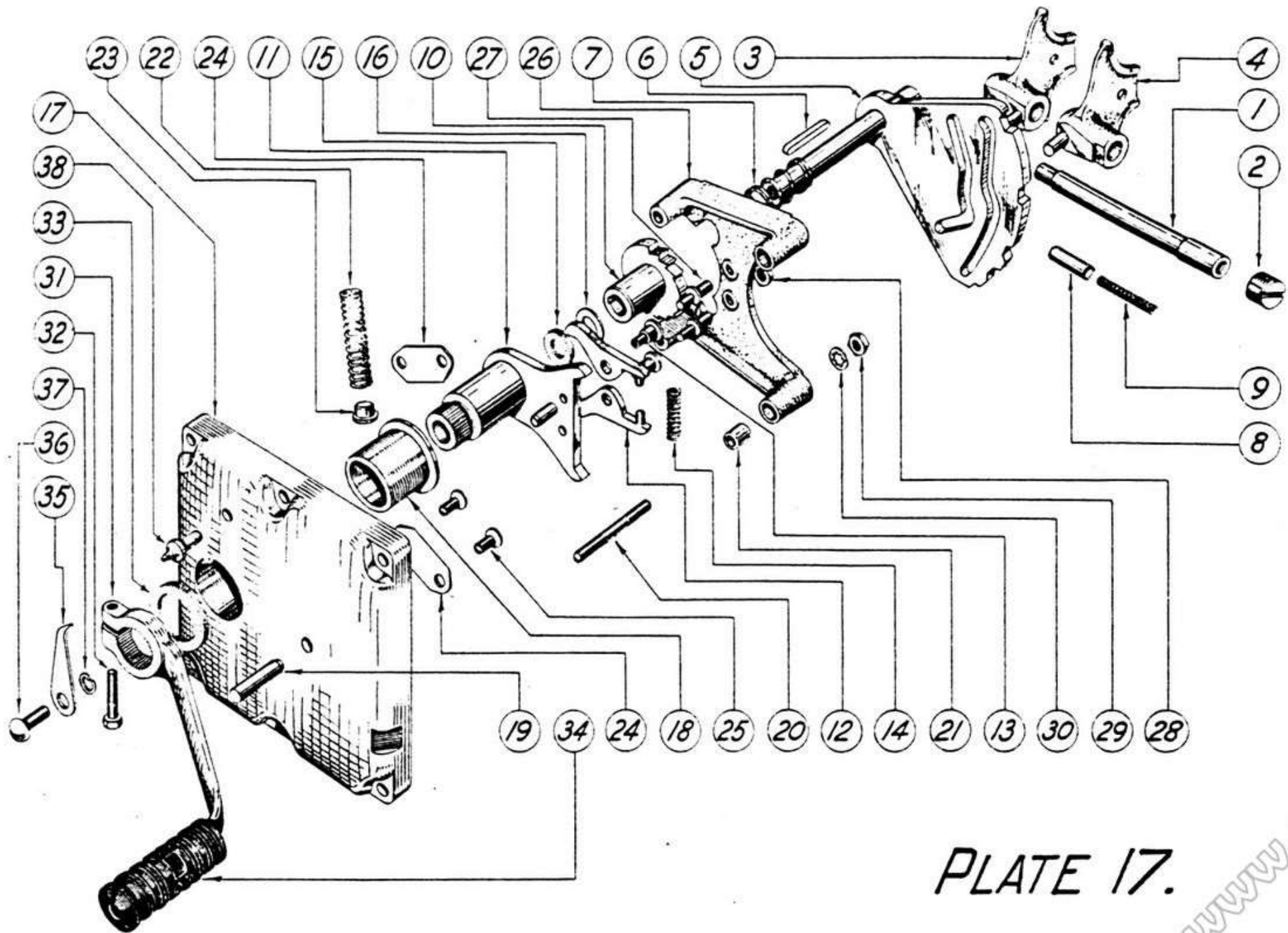


PLATE 17.

GEARBOX—continued

ITEM IN PLATE 18	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
		- Kickstart Mechanism							£ s. d.
1	25991	Spindle for bevel and ratchet pinions ...	1	1	1	1	1	1	5 0
2	25763	Washer .116" thick for bush—inner ...	—	—	—	—	—	1	10
3	25771	Bush for bevel pinion 24 T ...	1	1	1	1	1	1	2 6
4	38133	Washer .156" thick for bush—outer ...	—	—	—	—	—	1	10
—	25763	Washer for bush ...	2	2	2	2	2	—	10
5	27832	Bevel pinion 24 T with face ratchet (sold only with 27833 bevel pinion 11 T layshaft) per pair	1	1	1	1	1	1	3 0 0
6	SA. 2818	Sleeve for spindle with washers, 25772 and 38113...	1	1	1	1	1	1	6 0
7	SA. 2402	Worm sleeve and pawl for ratchet pinion...	1	1	1	1	1	1	8 0
8	22409	Kickstart ratchet pinion 14 T ...	1	1	1	1	1	1	12 6
9	16369	Spring for worm sleeve and pawl ...	1	1	1	1	1	1	4
10	25772	Washer for spring ...	1	1	1	1	1	1	2
11	18114	Nut $\frac{1}{2}$ " B.S.F. for spindle ...	1	1	1	1	1	1	3
12	19786	Washer for nut ...	1	1	1	1	1	1	1
13	SA. 2513	Kickstart spindle ...	1	1	1	1	1	1	10 0
14	27443	Pinion 20 T on spindle ...	1	1	1	1	1	1	16 0
15	29489	Key for pinion... ...	1	1	1	1	1	1	3
16	19456	Nut $\frac{7}{16}$ " B.S.F. for spindle ...	1	1	1	1	1	1	3
17	29462	Lockwasher for nut ...	1	1	1	1	1	1	1
18	SA. 2457	Bush complete for kickstart spindle ...	1	1	1	1	1	1	10 0
19	35548	Felt washer in bush ...	1	1	1	1	1	1	2
20	27449	Pin in bush, for spring ...	1	1	1	1	1	1	4
21	27450	Return spring for kickstart lever ...	1	1	1	1	1	1	1 6
22	29616	Kickstart lever ...	1	1	1	1	1	1	12 6
23	21660	Cotter pin with nut and washer ...	1	1	1	1	1	1	6
24	30372	Rubber for kickstart lever pedal ...	1	1	1	1	1	1	1 3

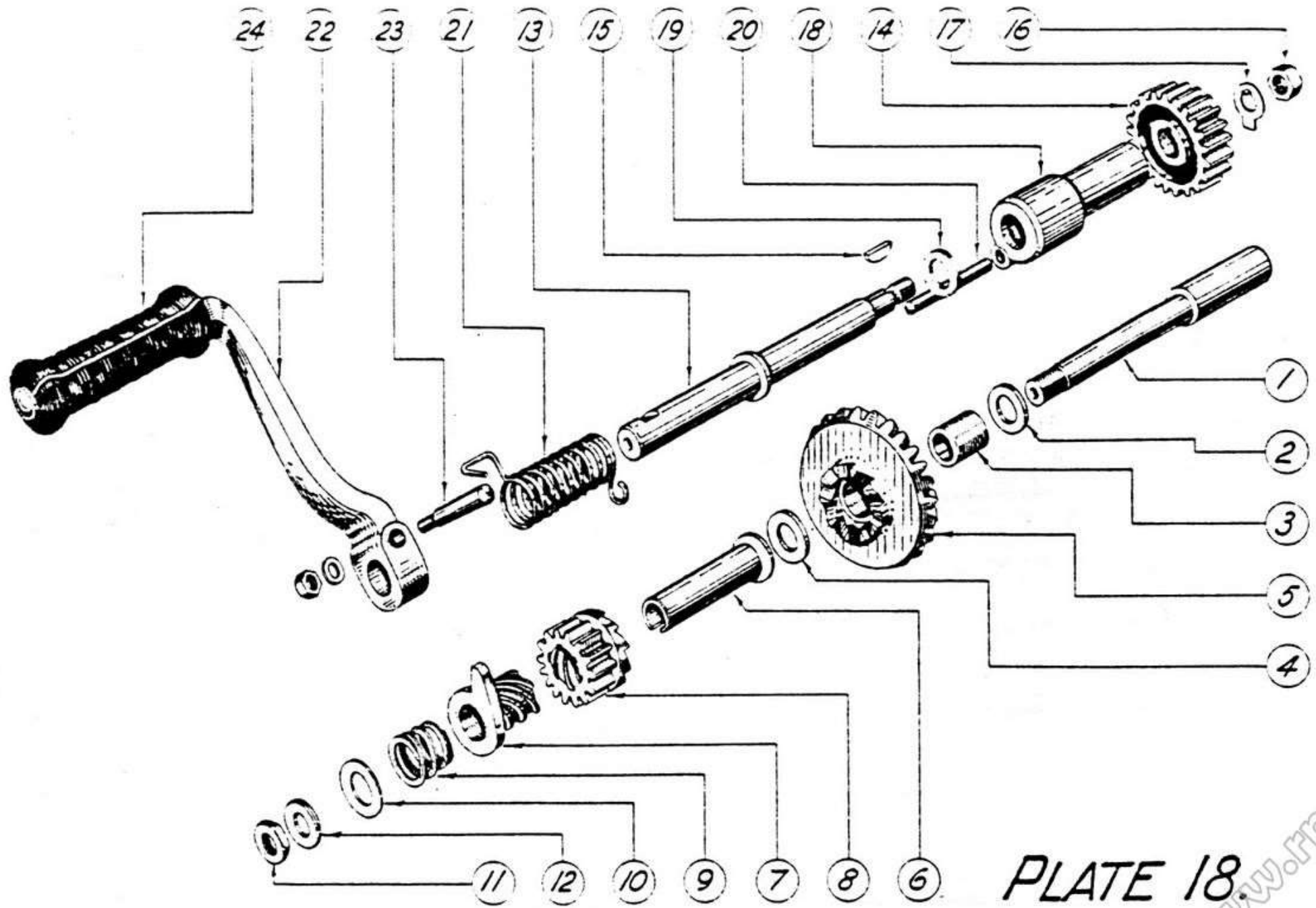


PLATE 18.

GEARBOX—continued

ITEM IN PLATE 19	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
		Final Drive							£ s. d.
1	29597	Hollow shaft							1 2 6
2	28371	Ball bearing for shaft R.H.							11 2
3	29596	Bevel pinion 26 T (sold only with 25976 bevel pinion 14 T mainshaft) per pair							3 0 0
4	26396	Nut securing pinion							8
5	26394	Lockwasher for nut							2
6	29594	Distance piece between bearing and pinion							6
7	19304	Ball bearing for shaft L.H.							14 2
8	22494	Locking ring, screwed, for L.H. bearing ...							3 6
9	25769	Lockwasher for ring							6
10	29592	Housing, final drive							1 2 6
11	27455	Sleeve in housing for felt seal							9
12	27457	Felt seal in housing							3
13	29593	Shim between housing and gearcase ...							4
14	SA. 1579	Shock absorber bolt							2 6
15	33783	Splined sleeve							10 0
16	33784	Sprocket 19 T							15 0
—	36198	Sprocket 18 T alternative							17 6
17	27483	Sleeve on sprocket							1 6
18	33785	Shock absorber driving cam							9 0
19	32426	Stop collar for cam							1 0
20	32420	Shock absorber spring							2 6
21	27461	Collar for spring							9
22	21730	Nut—slotted $\frac{1}{2}$ " B.S.F.							6
23	19786	Washer for nut							1
24	23689	Split pin for nut	—						1

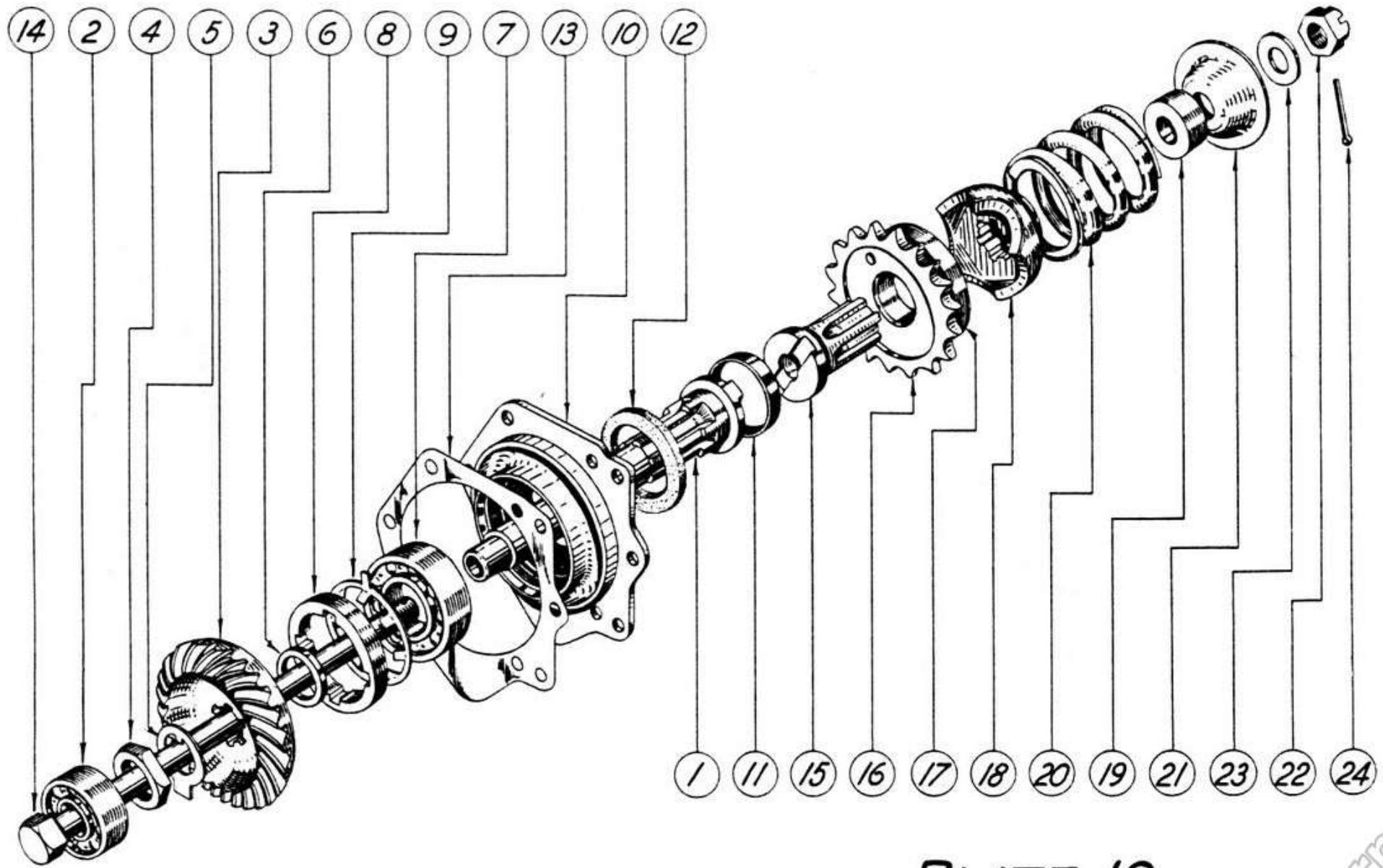


PLATE 19.

FRAME AND SUBFRAME

ITEM IN PLATE 20	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2577	Frame—bare	—	—	—	1	1	1	£ 15 s. 2 d. 0
—	SA. 2807	Frame for SA. 2803, SA. 2804 and SA. 2816	1	1	1	—	—	—	15 2 0
2	SA. 2594	Subframe	—	—	—	1	1	1	5 4 0
—	SA. 2569	Subframe for SA. 2804 connecting to main lug	—	—	1	—	—	—	3 15 0
—	SA. 2568	Subframe for SA. 2803 connecting to main lug	—	1	—	—	—	—	3 15 0
—	SA. 2815	Subframe for SA. 2816	1	—	—	—	—	—	3 15 0
—	SA. 2491	Subframe connecting to ear lug, on frame tube	—	—	1	—	—	—	3 15 0
—	SA. 2449	Subframe connecting to ear lug, on frame tube	—	1	—	—	—	—	3 15 0
—	SA. 1546	Subframe connecting to ear lug	1	—	—	—	—	—	3 15 0
—	SA. 2804	Frame and subframe complete—Sports ...	—	—	1	—	—	—	18 17 0
—	SA. 2803	Frame and subframe complete—Standard ...	—	1	—	—	—	—	18 17 0
—	SA. 2816	Frame and subframe complete	1	—	—	—	—	—	18 17 0
3	23069	Bolt fixing subframe to frame-bottom ...	—	—	—	2	2	2	5
4	22639	Bolt fixing subframe to saddle bracket ...	2	2	2	2	2	2	4
5	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	2	2	2	4	4	4	2
6	18515	Washer—split—for nut	2	2	2	4	4	4	1
—	19753	Bolt fixing subframe to frame	2	2	—	—	—	—	4
—	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	2	2	2	—	—	—	2
—	18515	Washer—split—for nut	2	2	2	—	—	—	1
—	23068	Bolt fixing subframe to frame	—	—	2	—	—	—	4
—	31445	Strap for horn fixing	1	1	1	—	—	—	9
—	19710	Bolt fixing horn strap	2	2	2	—	—	—	3
—	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	2	2	2	—	—	—	1
—	28888	Washer—shakeproof—for nut	2	2	2	—	—	—	1
—	36206	Lifting handle	—	—	1	—	—	—	5 6
—	19910	Bolt securing lifting handle	—	—	2	—	—	—	3
—	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	2	—	—	—	1
—	28888	Washer—shakeproof—for nut	—	—	2	—	—	—	1
—	36149	Rubber buffer in subframe	2	2	2	—	—	—	9
7	33703	Spacing washer—front engine mounting ...	—	2	2	2	2	2	6

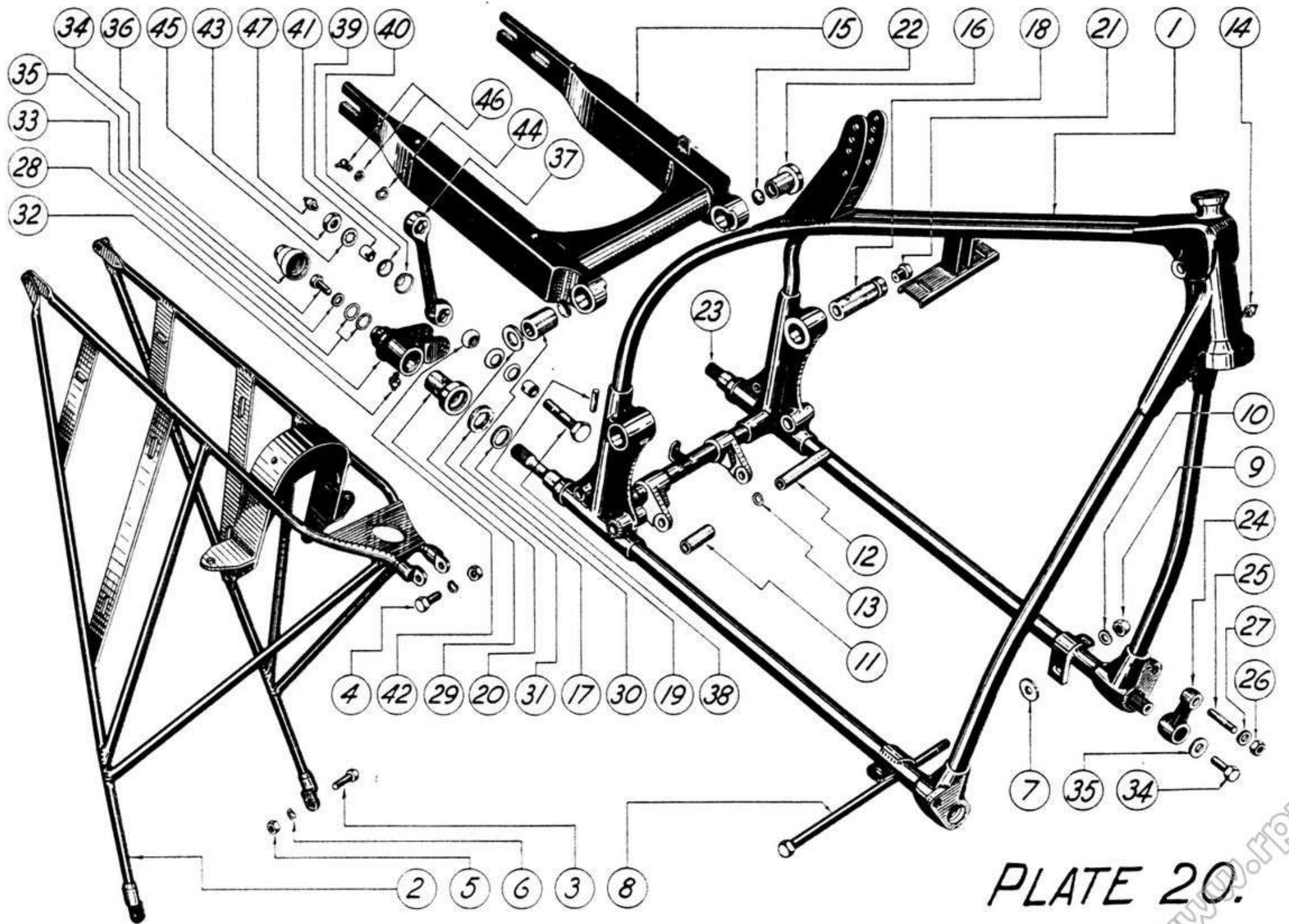


PLATE 20.

FRAME AND SUBFRAME—continued

ITEM IN PLATE 20	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH	
8	29979	Engine mounting bolt	1	1	1	1	1	1	£ s. d. 2 3	
9	19456	Nut $\frac{7}{16}$ " B.S.F. for bolt	1	1	1	1	1	1	3	
10	21822	Washer for nut	1	1	1	1	1	1	1	
11	29978	Distance piece between frame and gearbox, R.H.	1	1	1	1	1	1	9	
12	33763	Distance piece 2.365 between frame and gearbox, L.H.	1	1	1	1	1	1	1 3	
—	33764	Distance piece 2.375 between frame and gearbox, L.H. ... as required	1	1	1	1	1	1	1 3	
—	33765	Distance piece 2.386 between frame and gearbox, L.H. ... as required	1	1	1	1	1	1	1 3	
—	33766	Distance piece 2.397 between frame and gearbox, L.H. ... as required	1	1	1	1	1	1	1 3	
13	35545	Adjusting washer for gearbox support ...			as required				3	
14	C. 7941	Grease nipple— $\frac{1}{4}$ " B.S.F.—for head lug ...	1	1	1	1	1	1	4	
15	SA. 2588	Rear fork with bushes	—	—	—	—	—	—	5 5 0	
—	SA. 2475	Rear fork with bushes	1	1	1	—	—	—	5 10 0	
16	29556	Bush for pivot L.H.	1	1	1	1	1	1	8 6	
17	32429	Bush for pivot R.H.	1	1	1	1	1	1	8 6	
—	29606	Pivot pin R.H.	1	1	1	1	1	1	4 6	
18	33704	Pivot pin L.H.	1	1	1	1	1	1	4 6	
19	29852	Locking pin—" Mills " securing pivot pin ...	2	2	2	2	2	2	2	
20	32430	Distance washer .185 for rear forks							} as re- quired	
—	32431	Distance washer .198 for rear forks	1	1	1	1	1	1		2 0
—	32432	Distance washer .212 for rear forks								
21	29607	End cap for pin—including grease nipple ...	2	2	2	2	2	2	1 6	
22	29608	Closure plate for pivot bush... ..	2	2	2	2	2	2	2	
23	37501	Torsion bar L.H. $\frac{5}{8}$ " marked red or yellow	1	1	1	1	1	1	4 0 0	
—	37977	Torsion bar R.H. $\frac{5}{8}$ " marked green								
		} sold } only } together							per pair	
24	29761	Torsion bar anchorage bracket—front ...	2	2	2	2	2	2	5 3	
25	27734	Stud $\frac{3}{8}$ " B.S.F. in frame—for bracket ...	2	2	2	2	2	2	6	
26	18150	Nut $\frac{3}{8}$ " B.S.F. for stud	2	2	2	2	2	2	2	

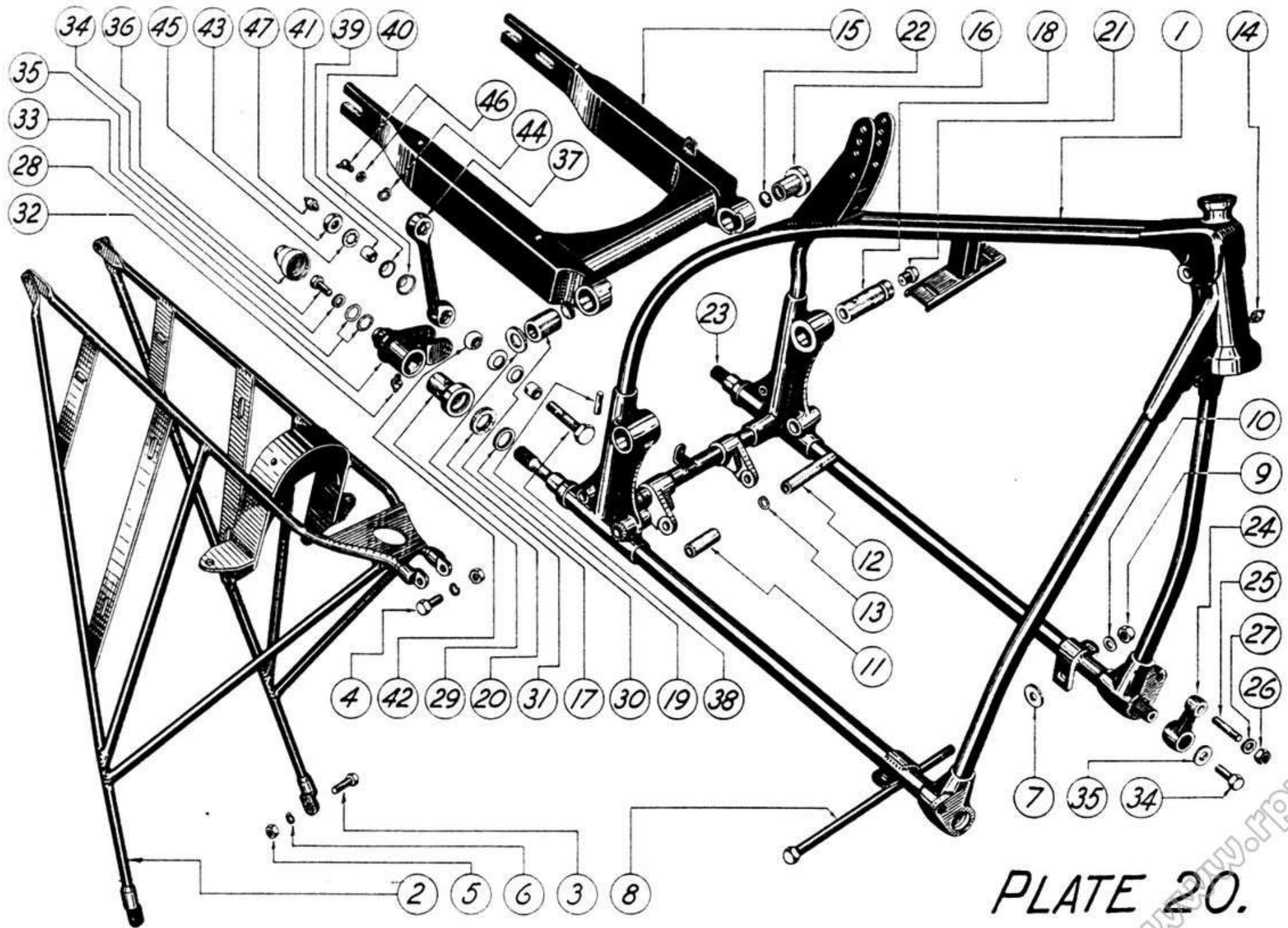


PLATE 20.

FRAME AND SUBFRAME—continued

ITEM IN PLATE 20	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
27	19693	Washer for nut	2	2	2	2	2	2	£ s. d. 1
28	29546	Operating lever R.H. for torsion bar ...	1	1	1	1	1	1	14 0
—	29847	Operating lever L.H. for torsion bar ...	1	1	1	1	1	1	14 0
29	27374	Bush in operating lever	2	2	2	2	2	2	9 3
30	27373	Face washer for bush	2	2	2	2	2	2	1 0
31	27375	Felt washer for bush	2	2	2	2	2	2	4
32	C. 7941	Grease nipple for lever	2	2	2	2	2	2	4
—	SA. 1463	Operating lever with bush, felt and washer L.H.	1	1	1	1	1	1	1 5 3
—	SA. 1464	Operating lever with bush, felt and washer R.H.	1	1	1	1	1	1	1 5 3
33	29768	Shim between torsion bar and lever ...			as required				1
34	20790	Setscrew $\frac{3}{8}$ " B.S.F. securing lever and anchorage plate to torsion bar	4	4	4	4	4	4	6
35	29763	Washer for setscrew	4	4	4	4	4	4	1
36	29547	End cap for lever	2	2	2	2	2	2	3 0
37	29545	Link between lever and fork	2	2	2	2	2	2	14 0
38	32390	Pivot bolt for links, top and bottom ...	4	4	4	4	4	4	2 9
39	29551	Outer spring cup for link connection ...	8	8	8	8	8	8	6
40	29552	Inner spring cup for link connection ...	8	8	8	8	8	8	6
41	29549	Sleeve for link bolt	8	8	8	8	8	8	1 3
42	29548	Socket ball for link	4	4	4	4	4	4	3 6
43	18133	Nut $\frac{7}{16}$ " B.S.F. for pivot bolt	4	4	4	4	4	4	3
44	19691	Washer— $\frac{7}{16}$ " B.S.F.—split—top	2	2	2	2	2	2	1
45	28755	Washer—shakeproof—bottom	2	2	2	2	2	2	1
46	33667	Grease nipple—cranked—for top link bolts	2	2	2	2	2	2	8
47	C. 7941	Grease nipple for bottom link bolts ...	2	2	2	2	2	2	4

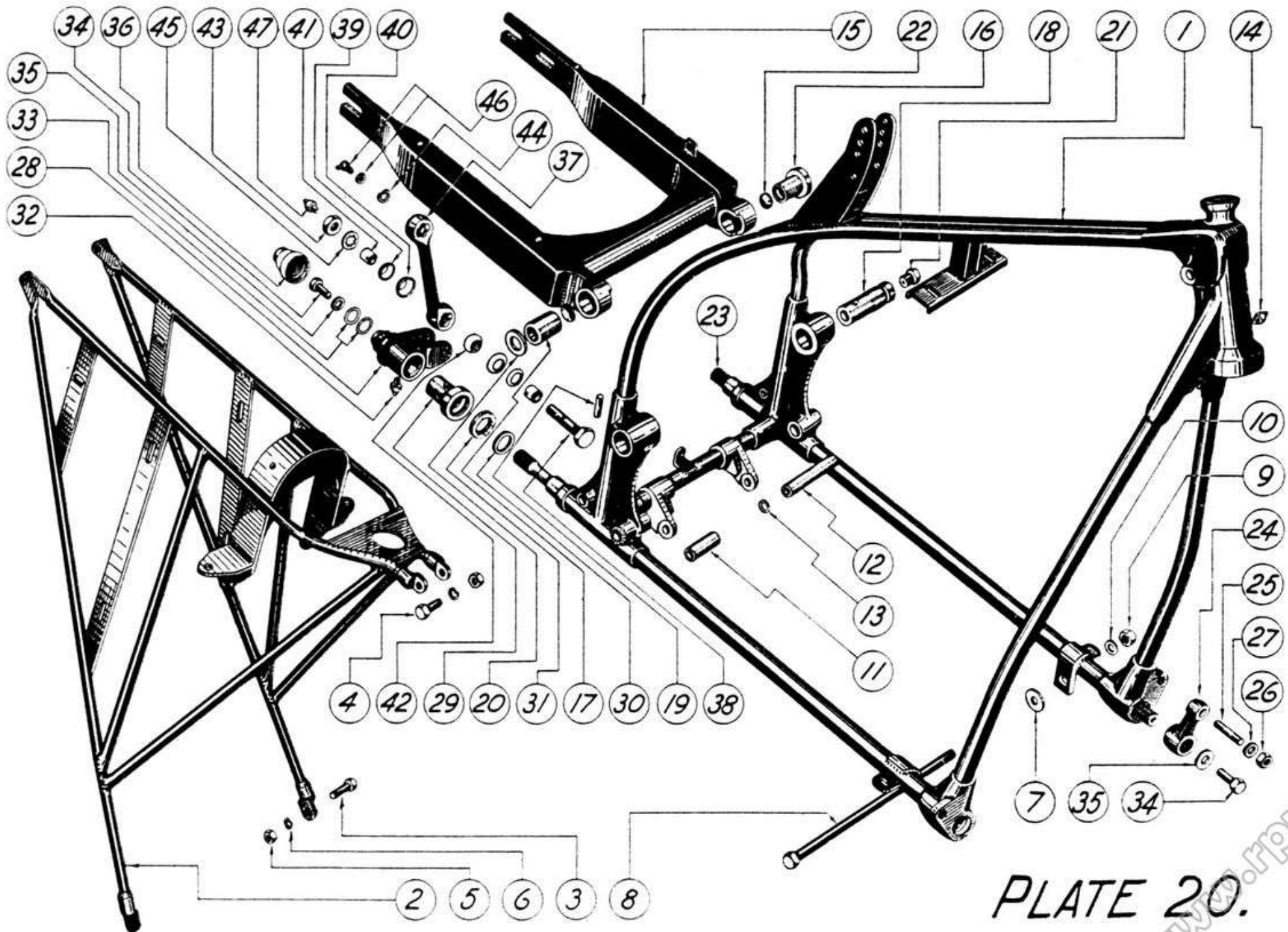


PLATE 20.

STAND

ITEM IN PLATE 21	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	37966	Centre stand							£ s. d. 1 10 0
2	19793	Bolt in stand for spring							3
3	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt							1
4	27605	Bearing tube for stand							1 6
5	23112	Stand bolt							1 9
6	18135	Nut $\frac{1}{2}$ " B.S.F. for bolt							3
7	19741	Washer—split—for nut							1
8	27612	Return spring							1 0
—	SA. 1468	Front stand			—	—	—	—	12 0
—	29903	Pivot bolt for stand	2	2	—	—	—	—	9
—	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	2	2	—	—	—	—	2
—	18515	Washer—split—for nut	2	2	—	—	—	—	1
—	23306	Bolt in mudguard for stand			—	—	—	—	4
—	30170	Locknut for bolt			—	—	—	—	1
—	19725	Washer for locknut			—	—	—	—	1
—	35510	Wing nut for bolt securing stand			—	—	—	—	6

FOOTRESTS

ITEM IN PLATE 22	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	33031	Footrest hanger L.H.							£ s. d. 7 0
2	SA. 1545	Footrest hanger R.H. with tiebar							9 6
3	19456	Nut $\frac{7}{16}$ " B.S.F. for tiebar							3
4	21822	Washer for nut							1
5	31400	Footrest rubber for hanger	2	2	2	2	2	2	2 0

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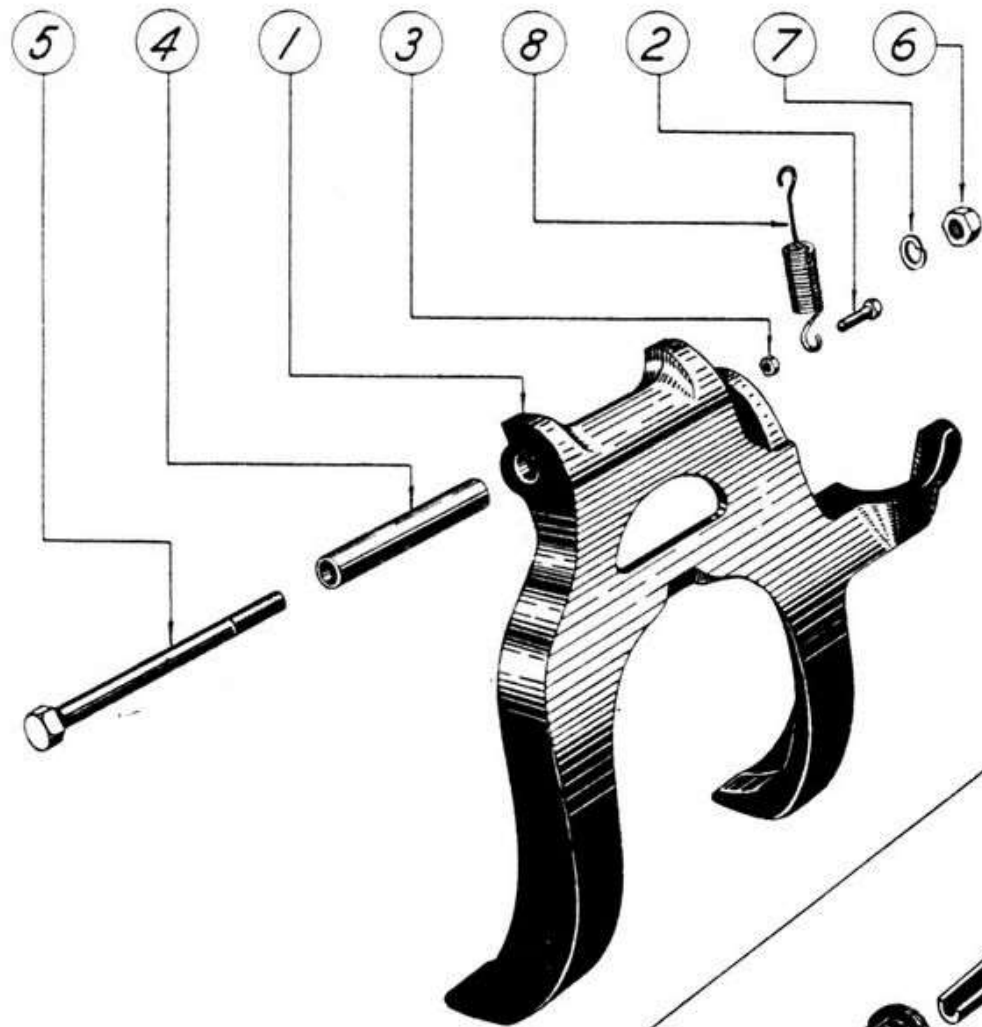


PLATE 21.

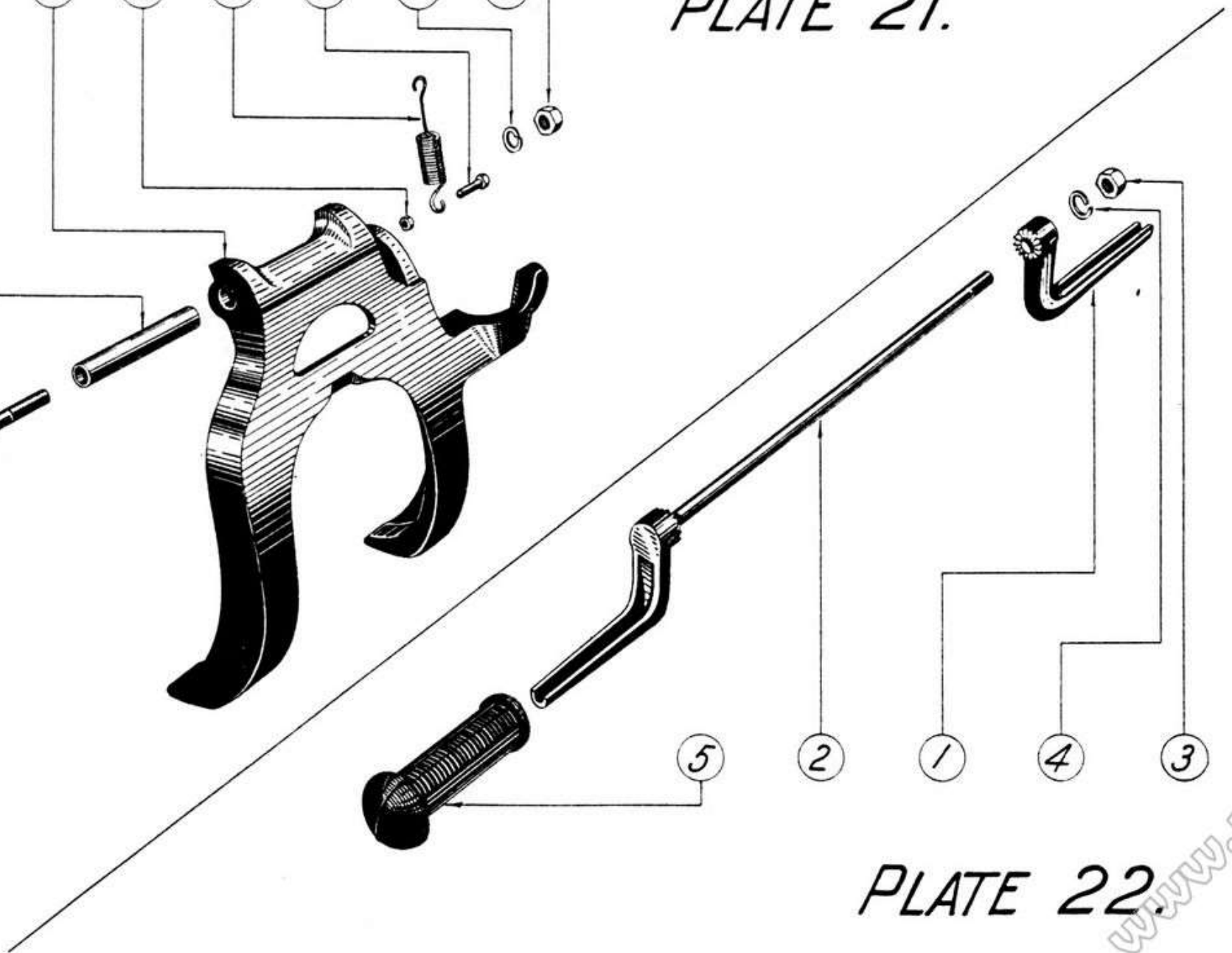


PLATE 22.

TOOL BOX

ITEM IN PLATE 23	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2603	Tool box complete R.H.	—	—	—	1	1	1	£ 3 10 0
—	SA. 2604	Tool box complete L.H.	—	—	—	1	1	1	3 10 0
2	37602	Knurled knob for tool box lid	—	—	—	2	2	2	2 6
3	37607	Stop plate for pillion footrest	—	—	—	2	2	2	9
4	38030	Screw securing stop plate	—	—	—	2	2	2	4
5	19721	Bolt countersunk head, fixing tool box, top	—	—	—	4	4	4	3
6	20165	Bolt countersunk head, fixing tool box, bottom	—	—	—	2	2	2	3
7	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	—	6	6	6	1
8	28888	Washer—shakeproof—for nut	—	—	—	6	6	6	1
—	SA. 1589	Tool box complete	1	1	—	—	—	—	17 6
—	SA. 2445	Knob for tool box lid... ..	1	1	—	—	—	—	2 6
—	29695	Circlip retaining knurled knob	1	1	4	—	—	—	1
—	29701	Stiffener plate—tool box to frame	2	2	—	—	—	—	8
—	29700	Stiffener plate—voltage control to tool box	2	2	—	—	—	—	8
—	19710	Bolt fixing tool box to frame	4	4	—	—	—	—	3
—	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	4	4	—	—	—	—	1
—	19688	Washer—split—for nut	4	4	—	—	—	—	1
—	32782	Transfer	2	2	—	—	—	—	6
—	SA. 2486	Tool box complete	—	—	2	—	—	—	2 0 0
—	36197	Knurled knob for tool box lid	—	—	4	—	—	—	2 6
—	36258	Washer between lid and circlip	—	—	4	—	—	—	1
—	20181	Bolt, tool box to subframe	—	—	8	—	—	—	4
—	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	—	—	8	—	—	—	2
—	18515	Washer—split—for nut	—	—	8	—	—	—	1
—	36195	Tool box less lid	—	—	2	—	—	—	13 6 6
—	36196	Lid for tool box	—	—	2	—	—	—	6 6 6
—	36235	Transfer	—	—	2	—	—	—	6

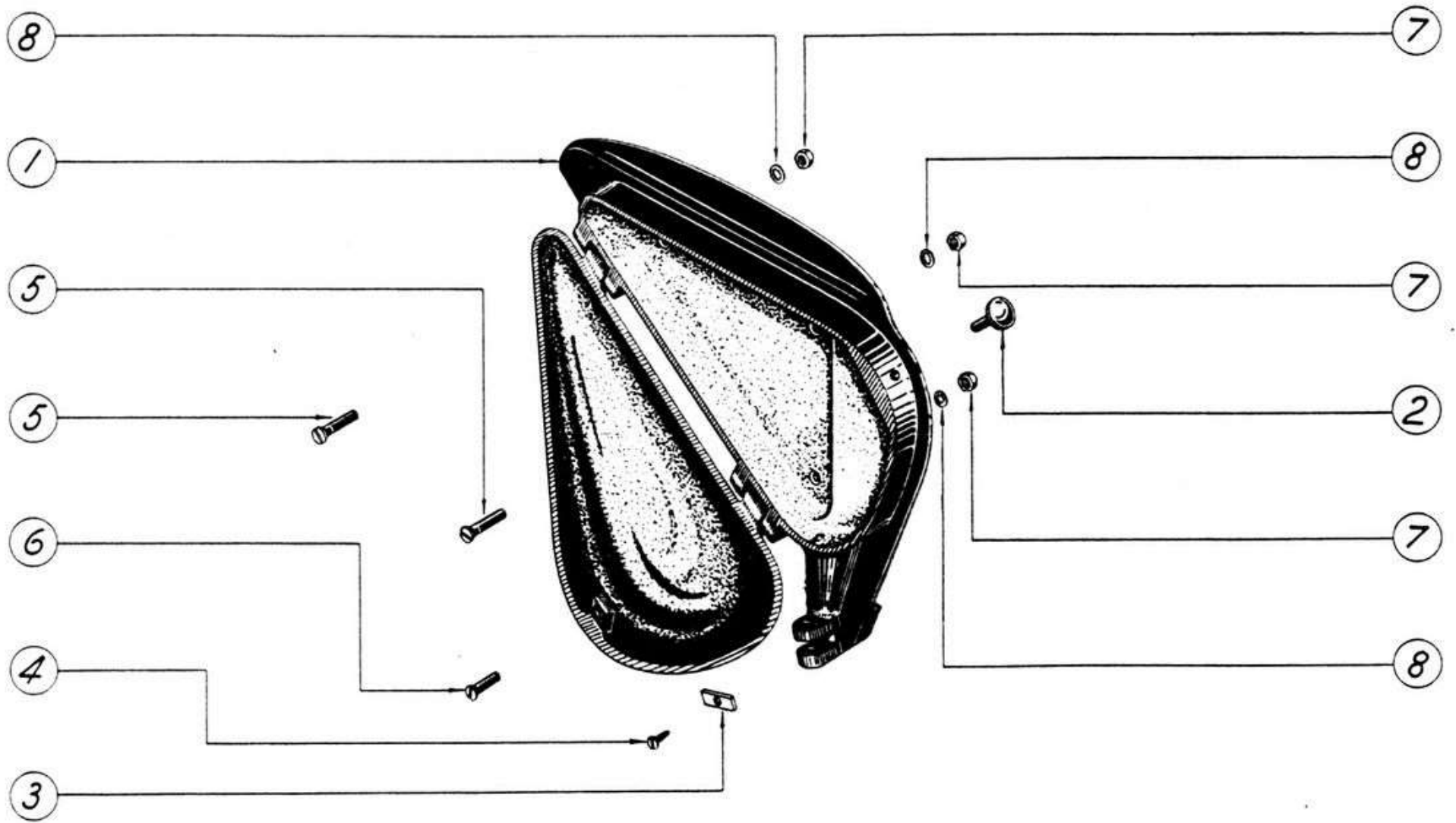


PLATE 23.

FRONT FORK

ITEM IN PLATE 24	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2580	Front fork only	—	—	—				£ 9 5 0
—	SA. 1498	Front fork only				—	—	—	9 0 0
2	27256	Bottom bearing—taper roller							1 11 3
—	38102	Cone on column							10 6
—	38101	Cup in headlug—bottom							13 0
—	19492	Balls for cup and cone—per set (Nos. 38102, 38101 and 19492 are alter- natives and interchangeable with 27256)	17	17	17	17	17	17	1 5
3	28777	Dust cap on steering column for bottom bearing							6
4	33731	Cup in headlug—top	—	—					3 6
—	2016	Ballrace in headlug—top and SA. 1453 ...	2	2	—	—	—	—	4 9
5	SA. 2760	Cone complete with adjuster ring and grease collar... ..	—	—					9 6
—	SA. 1453	Adjustable ballrace—steering column ...			—	—	—	—	9 6
6	33667	Grease nipple for cone—cranked with nut							8
7	932	Ball $\frac{3}{16}$ " for cup and cone—per set ...	24	24	22	22	22	22	1 0
8	33774	Top bridge plate	—	—					5 6
—	31250	Top bridge plate			—	—	—	—	5 6
9	33770	Shim .0148 between cone and bridge plate	—	—	}	as required			3
—	33771	Shim .028 between cone and bridge plate ...	—	—					3
—	33772	Shim .064 between cone and bridge plate ...	—	—					3
—	29773	Shim .0148 between adjustable ballrace and bridge	} as required						—
—	29774	Shim .028 between adjustable ballrace and bridge			—	—	—	—	3
—	29775	Shim .064 between adjustable ballrace and bridge			—	—	—	—	3
10	28785	Dome nut securing plate to column ...							4 0
11	29775	Washer under dome nut (replacing tab washer on Mark 1)							3
12	31509	Bolt fixing plate to fork members	2	2	2	2	2	2	2 3
13	32796	Oil filler screw in bolt	2	2	2	2	2	2	4
14	31490	Link—R.H.							1 7 6

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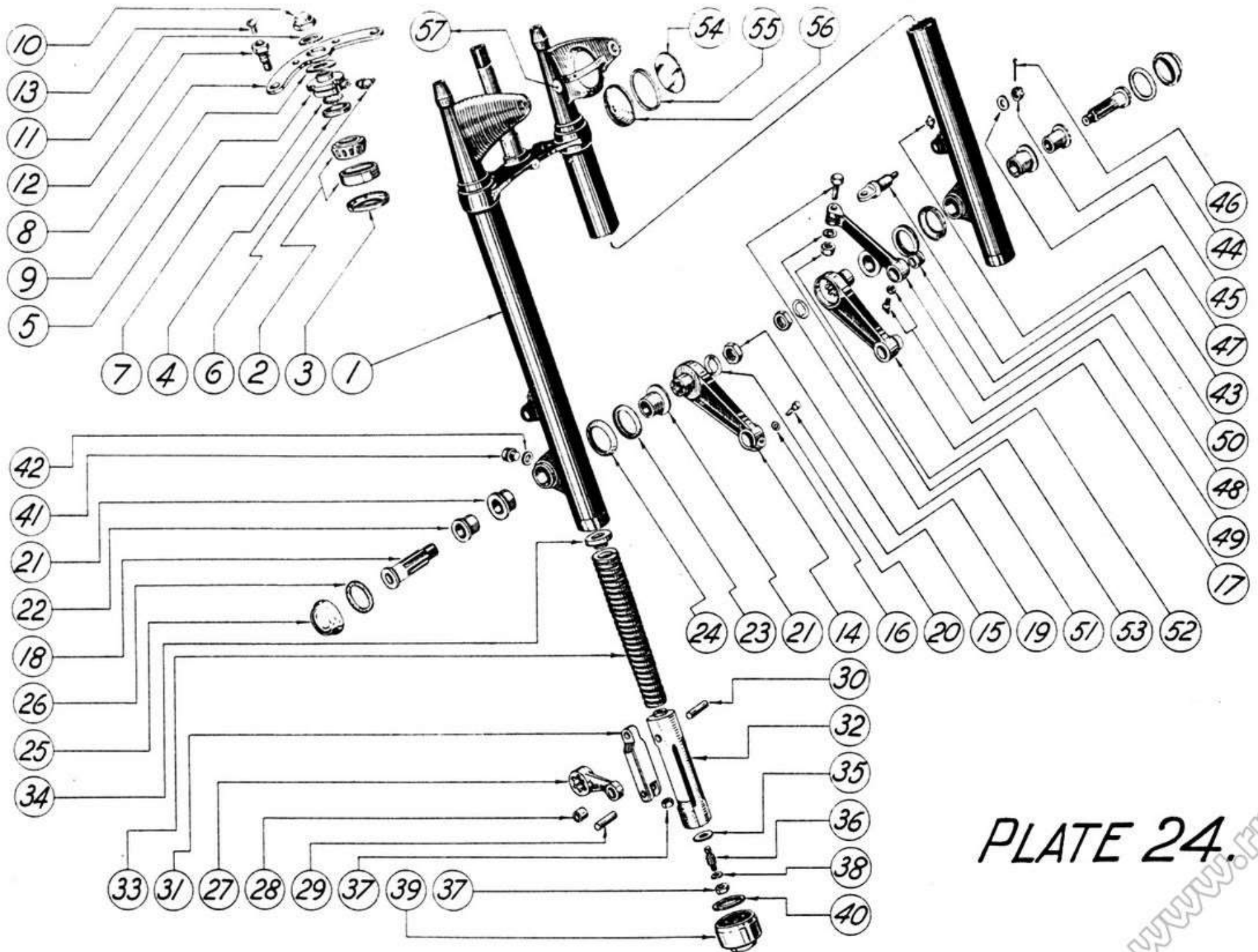


PLATE 24.

FRONT FORK—continued

ITEM IN PLATE 24	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
15	19753	Bolt in R.H. link—wheel end	1	1	1	1	1	1	£ s. d. 5
16	18515	Washer—split—for bolt	1	1	1	1	1	1	1
17	38196	Link—L.H. plain as required	—	—	—	—	—	1	1 5 0
—	37540	Link—L.H. slotted as required	1	1	1	1	1	1	1 5 0
18	31491	Splined spindle for link	2	2	2	2	2	2	7 0
19	31505	Nut $\frac{3}{8}$ " B.S.F. for spindle	2	2	2	2	2	2	6
20	31506	Lock washer for nut	2	2	2	2	2	2	2
21	31541	Bush—bronze—for link and splined spindle	4	4	4	4	4	4	6 0
22	31494	Flanged sleeve for splined spindle—steel ...	2	2	2	2	2	2	4 6
23	31514	Oil seal—rubber	2	2	2	2	2	2	9
24	31542	Housing for oil seal	2	2	2	2	2	2	6
25	31513	End cover for link housing	2	2	2	2	2	2	2 0
26	31543	Oil seal—rubber—in cover	2	2	2	2	2	2	6
27	31488	Inner lever—splined	2	2	2	2	2	2	6 0
28	31244	Bush in inner lever	2	2	2	2	2	2	1 6
29	31170	Pivot pin for inner lever	2	2	2	2	2	2	1 0
30	31171	Pivot pin for spring plunger	2	2	2	2	2	2	1 6
—	31169	End pad for pivot pins	4	4	4	4	4	—	6
31	31102	Link connecting splined lever to spring plunger	2	2	2	2	2	2	5 6
32	31167	Spring plunger... ..	2	2	2	2	2	2	15 0
33	32256	Front fork spring	2	2	2	2	2	2	1 1 0
—	36298	Front forkspring—heavy—alternative to 32256	—	—	2	—	—	—	1 1 0
34	36299	Abutment for spring	—	—	—	2	2	2	2 0
—	31279	Abutment for spring	2	2	2	—	—	—	2 0
35	31882	Disc valve for hydraulic damper	2	2	2	2	2	2	6
36	31168	Spindle—screwed—for disc valve	2	2	2	2	2	2	9
37	19457	Nut 2 B.A. for spindle	4	4	4	4	4	4	1 1
38	20088	Washer for lower nut	2	2	2	2	2	2	1 1
39	SA. 1515	Bottom cap for fork members	2	2	2	2	2	2	7 6
40	31356	Washer C & A for end cap	2	2	2	2	2	2	4 4
41	22966	Oil level plug	2	2	2	2	2	2	9 9
42	20895	Washer—fibre—for plug	2	2	2	2	2	2	1 1
43	38034	Eye bolt $\frac{3}{8}$ " for reaction link	—	—	—	2	2	2	3 9

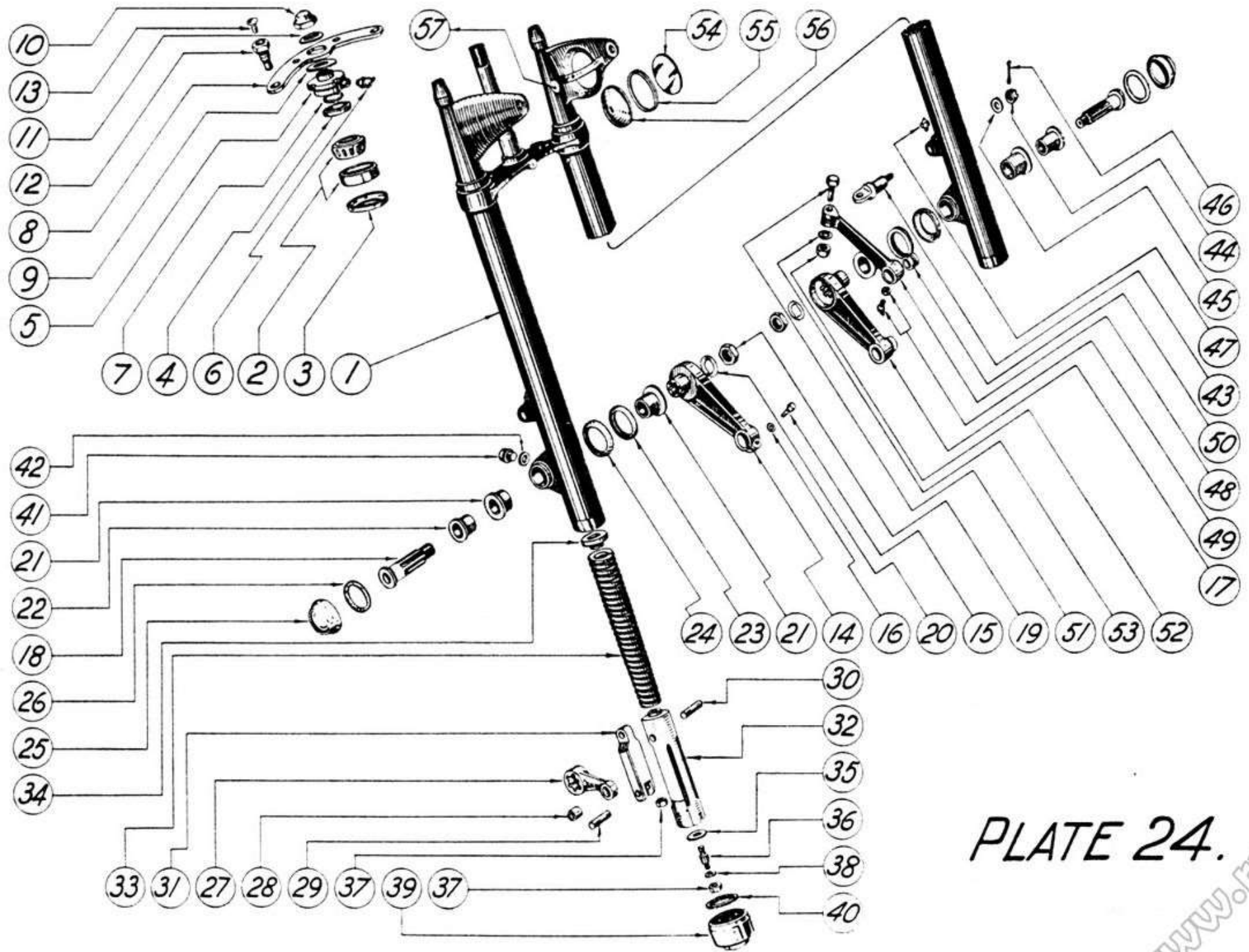


PLATE 24.

FRONT FORK—continued

ITEM IN PLATE 24	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
—	31100	Eye bolt $\frac{7}{16}$ " for brake reaction link ...				—	—	—	£ s. d. 3 9
44	20781	Nut—castled $\frac{5}{16}$ " B.S.F. for eye bolt ...							4
45	31154	Washer for nut				2	2	2	4
46	23681	Split pin for nut							1
—	18102	Nut $\frac{5}{16}$ " B.S.F. for eye bolt R.H. ...	—	—	—				2
—	29782	Washer—shakeproof—for nut ...	—	—	—				1
—	31153	Bush for eye bolt, in fork	2	2	2	—	—	—	2 0
47	C. 7941	Grease nipple for eye bolt				2	2	2	4
48	31080	Reaction link				2	2	2	6 0
49	33667	Grease nipple cranked with nut ...	—	—	—	2	2	2	8
—	C. 7941	Grease nipple for reaction link ...				—	—	—	4
50	31138	Bush in reaction link wheel end ...				2	2	2	1 3
51	19936	Bolt securing link to eye bolt ...				2	2	2	6
52	18150	Nut $\frac{3}{8}$ " B.S.F. for bolt				2	2	2	2
53	31646	Washer—shakeproof—for nut				2	2	2	1
54	29833	Glass for licence holder							3
55	29834	Rubber ring for glass							3
56	29831	Back plate							9
57	29832	Locking screw for back plate							6
—	SA. 2849	Front fork complete				—	—	—	24 5 0
—	SA. 2850	Front fork complete	—	—	—				25 0 0

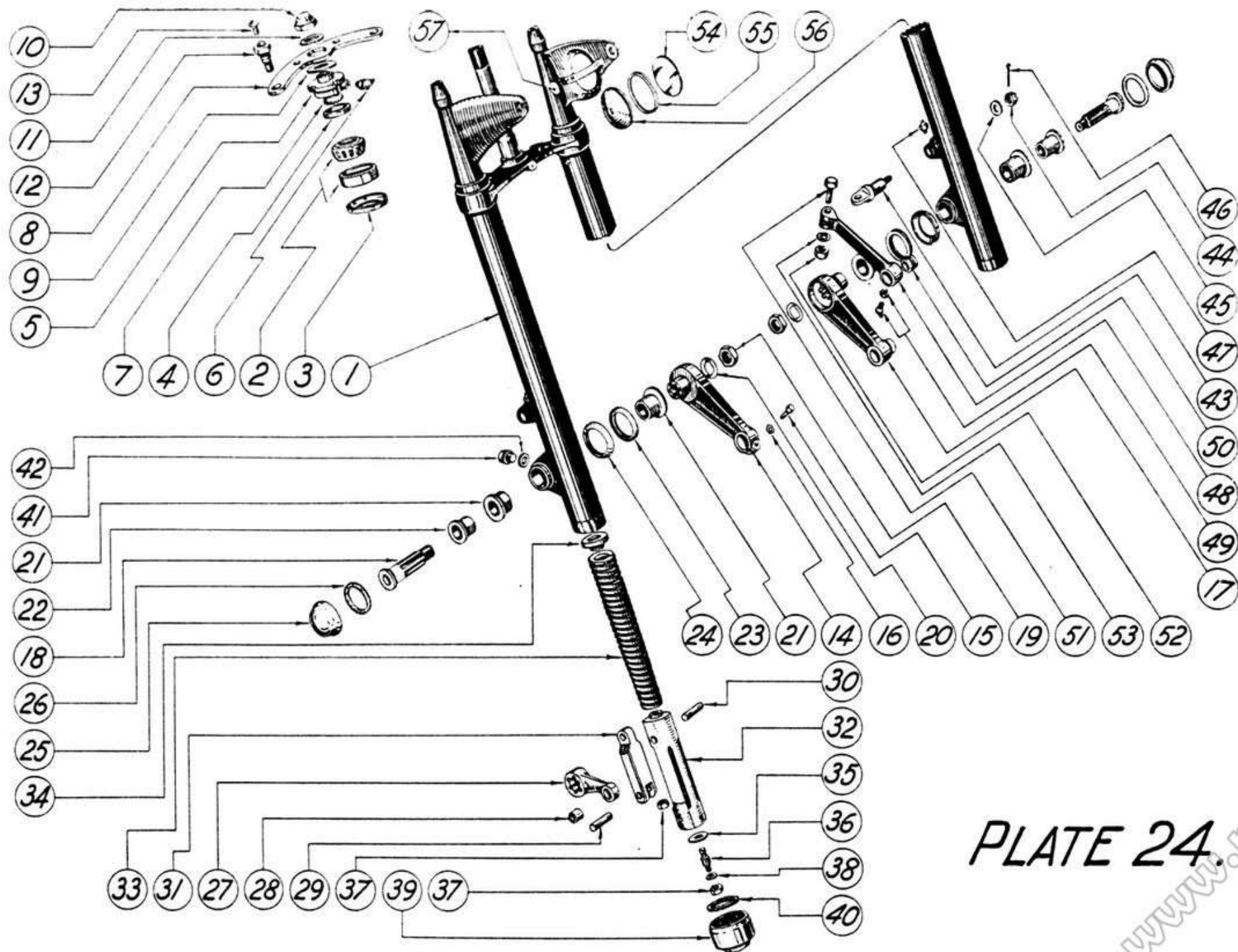


PLATE 24.

HANDLEBAR AND CONTROLS

ITEM IN PLATE 25	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	35484	Handlebar—upswept	—	—	1	—	1	1	£ 15 0
—	30645	Handlebar—flat (alternative on Mark 5) ...	1	1	—	1	—	1	15 0
2	28735	Lug on bridge plate for link	2	2	2	2	2	2	3 3
3	18133	Nut $\frac{7}{8}$ " B.S.F. for lug	2	2	2	2	2	2	3 3
4	28755	Washer—shakeproof—for nut	2	2	2	2	2	2	1 1
5	28734	Link for handlebar	2	2	2	2	2	2	7 6
6	19456	Nut $\frac{7}{8}$ " B.S.F. fixing link to lug	2	2	2	2	2	2	3 3
7	28754	Washer—shakeproof—for nut	2	2	2	2	2	2	1 1
8	28737	Liner segment in link... ..	4	4	4	4	4	4	6 1
9	23059	Bolt in link, fixing handlebar	2	2	2	2	2	2	4 4
10	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	2	2	2	2	2	2	1 1
11	28748	Washer—shakeproof—for nut	2	2	2	2	2	2	1 1
12	35487	Twist grip control for handlebar 35484 ...	—	—	1	—	1	1	12 0
—	30032	Twist grip control for handlebar 30645 ...	1	1	—	1	—	1	12 0
13	35488	Dummy grip for handlebar 35484	—	—	1	—	1	1	1 6
14	29974	Handlebar lever, clutch or brake control ...	2	2	2	2	2	2	11 0
15	CA.17020	Control lever for ignition	1	1	1	1	1	1	9 0
16	762164	Earthing button for ignition...Lucas ...	1	1	1	1	1	1	5 3
17	762164	Horn buttonLucas ...	1	1	1	1	1	1	5 3
18	380521	Dipper switch	1	1	1	1	1	1	6 3
—	30033	Rubber sleeve for twist grip 30032 or dummy grip	1	1	—	1	—	1	1 6
—	38206	Stop collar for twist grip 30032 or dummy grip	2	2	—	2	—	2	1 6
—	38207	Grubscrew $\frac{3}{16}$ " B.S.F.... ..	2	2	—	2	—	2	2 2
—	38208	Slider, inner, for twist grip 30032	1	1	—	1	—	1	1 0
—	38209	Slider, outer, for twist grip 30032	1	1	—	1	—	1	1 2
—	38210	Grubscrew for sliders	2	2	—	2	—	2	3 3
—	38211	Ferrule for twist grip 30032 or dummy grip ...	4	4	—	4	—	4	9 9
—	38212	Plug in handlebar end	2	2	—	2	—	2	1 3
—	38213	Dome cap for plug	2	2	—	2	—	2	6 6
—	38214	Spring washer under dome cap	2	2	—	2	—	2	3 3
—	38215	Flat washer for spring washer	2	2	—	2	—	2	2 2
—	38216	Set screw for dome cap	2	2	—	2	—	2	3 3

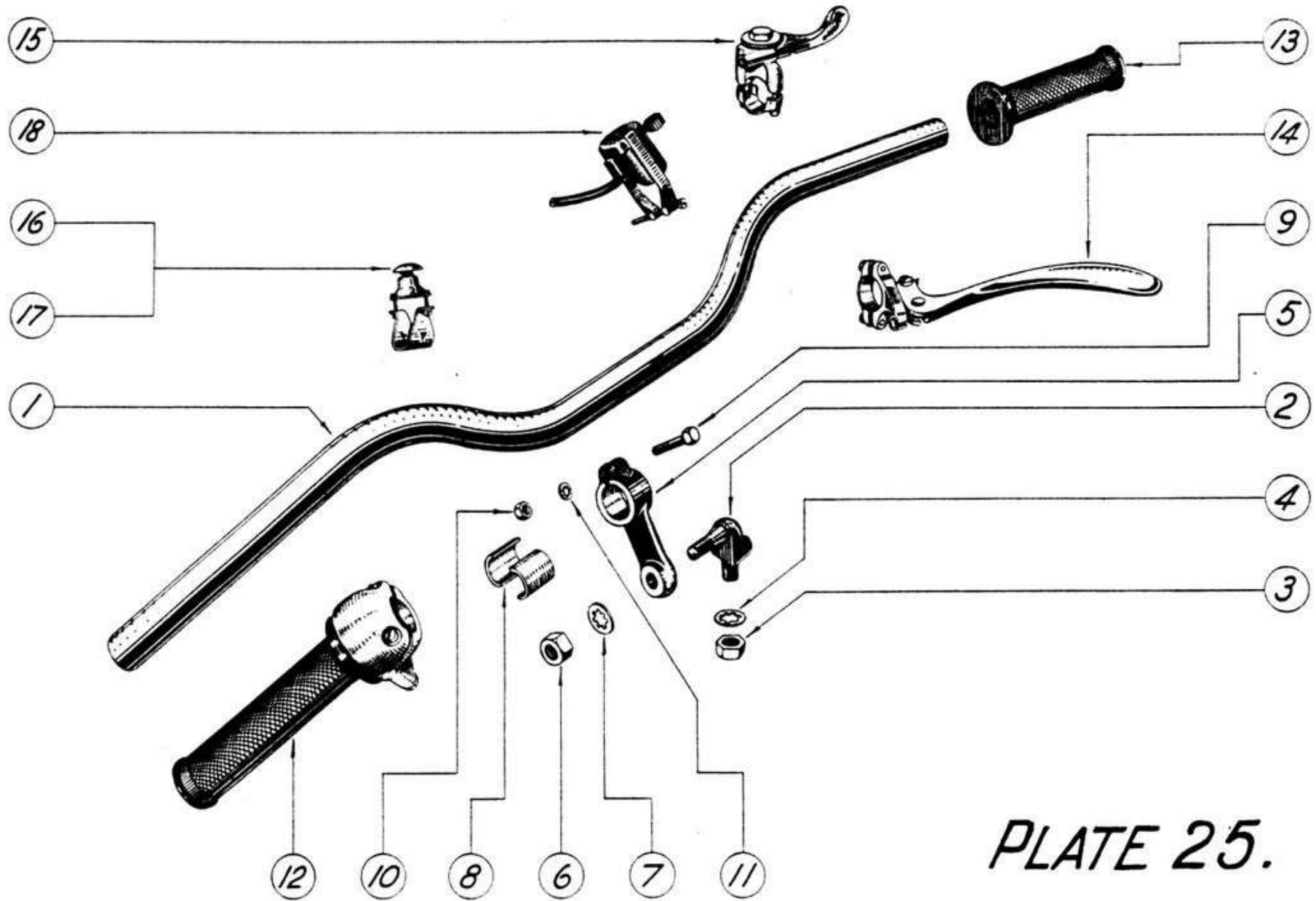


PLATE 25.

FRONT WHEEL AND BRAKE

ITEM IN PLATE 26	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 1484	Hub only	1	1	1	1	1	1	£ s. d. 1 10 0
2	C. 7941	Grease nipple for hub	1	1	1	1	1	1	4
3	SA. 1501	Brake drum	1	1	1	1	1	1	1 5 0
4	32779	Bolt securing drum to hub	5	5	5	5	5	5	4
5	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	5	5	5	5	5	5	2
6	29782	Washer—shakeproof—for nut	5	5	5	5	5	5	1
—	SA. 1502	Hub and brake drum	1	1	1	1	1	1	2 19 6
7	21423	Ball bearing	2	2	2	2	2	2	12 6
8	32498	Distance tube between bearings	1	1	1	1	1	1	1 6
9	38177	Hollow spindle with flats	—	—	—	—	—	1	7 0
—	31303	Hollow spindle with hexagonal head	1	1	1	1	1	1	7 0
10	SA. 2808	Dust cover and collar for spindle 38177	—	—	—	—	—	1	2 6
—	SA. 1443	Dust cover and collar for spindle 31303	1	1	1	1	1	1	2 6
—	SA. 2822	Hollow spindle 38177 and dust cover SA. 2808 (supersedes parts 31303 and SA. 1443)	—	—	—	—	—	1	9 6
11	31375	Distance washer	1	1	1	1	1	1	1 10
12	27107	Felt washer for hub bearing	2	2	2	2	2	2	4
13	31374	Bearing nut L.H.	1	1	1	1	1	1	3 9
14	27113	Spoke—long—inner lacing	10	10	10	10	10	10	3
15	27114	Spoke—short—inner lacing	10	10	10	10	10	10	3
16	37944	Spoke—long—outer lacing	10	10	10	10	10	10	3
17	37945	Spoke—short—outer lacing	10	10	10	10	10	10	3
18	22526	Nipple for spoke	40	40	40	40	40	40	2
—	30171	Rim WM. 2/19	1	1	—	1	1	1	1 10 0
—	36244	Rim WM. 2/19	—	—	1	—	—	—	1 10 0
—	SA. 1442	Front wheel complete, less tyre, tube and brake	1	1	1	1	1	1	9 16 0
19	37952	Front wheel spindle (replacing and inter- changeable with SA. 2773 spindle)	—	—	—	1	1	1	5 3
—	SA. 2773	Front wheel spindle	1	1	1	1	1	1	5 3
20	37643	Nut for spindle	—	—	—	1	1	1	2 6
—	31000	Nut for spindle	1	1	1	—	—	—	2 6
21	37572	Shim $\frac{1}{16}$ " for spindle nut	—	—	—	—	—	—	2
—	37644	Shim $\frac{3}{32}$ " for spindle nut	—	—	—	—	—	—	2
—	37645	Shim $\frac{1}{8}$ " for spindle nut	—	—	—	—	—	—	2

as required

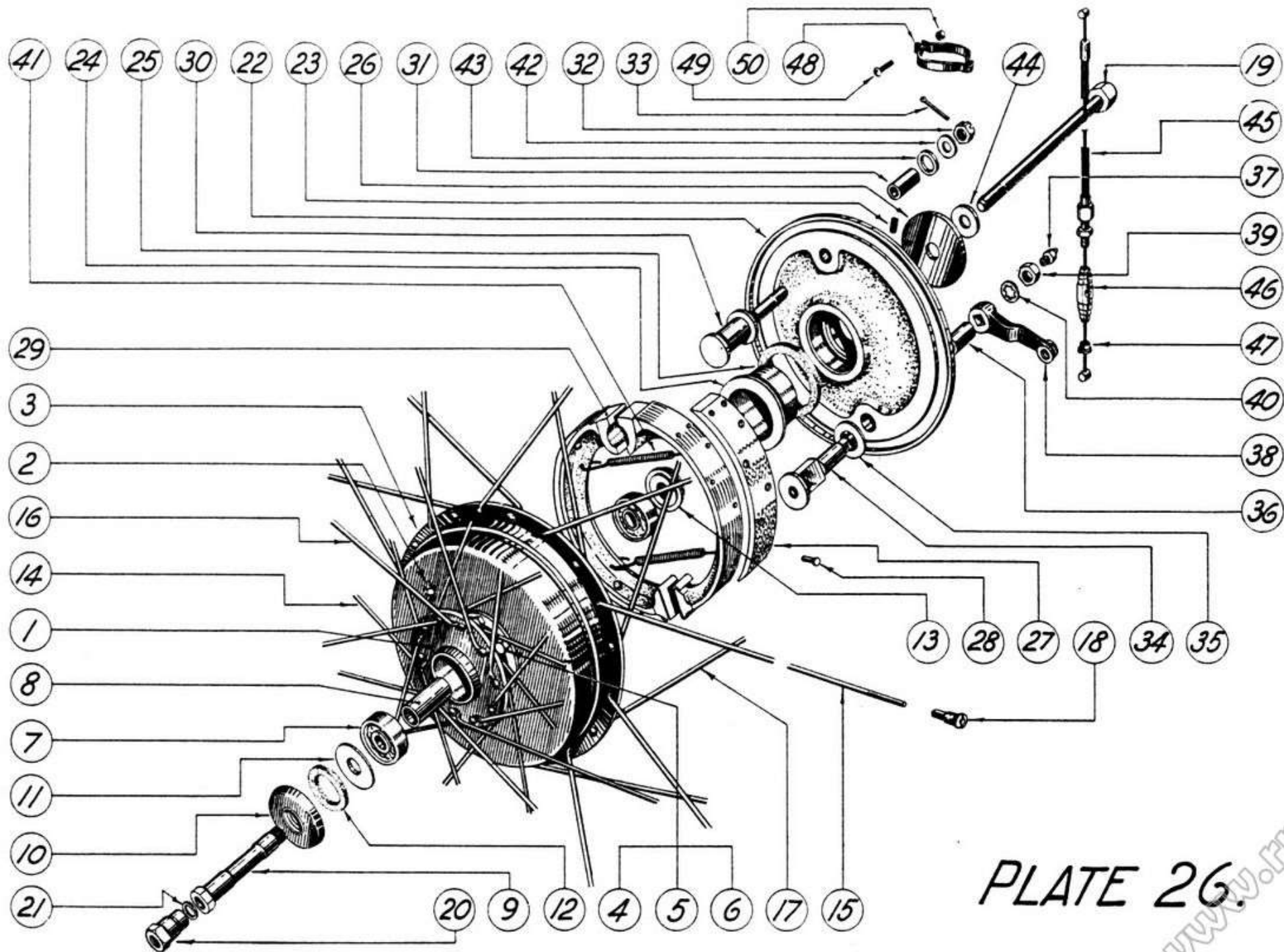


PLATE 26.

FRONT WHEEL AND BRAKE—continued

ITEM IN PLATE 26	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
									£ s. d.
22	SA. 1535	Anchorage plate with bush and washer ...							19 0
23	31380	Oil screw 2 B.A. in anchorage plate ...							3
24	31373	Shell bearing supporting anchor plate ...							13 0
25	31378	Felt washer in anchor plate for shell bearing							6
26	31372	Facing plate for shell bearing ...							1 6
27	31186	Brake lining ...	2	2	2	2	2	2	7 0
28	7979	Rivet for brake lining (per set of 16) ...							8
29	SA. 1509	Brake shoe with lining ...	2	2	2	2	2	2	18 0
30	37558	Anchorage pin for brake shoe ...	—	—	—				5 0
—	31185	Anchorage pin for brake shoe ...				—	—	—	5 0
31	37737	Sleeve on anchorage pin ...	—	—	—				1 3
—	31137	Sleeve for reaction link ...				—	—	—	2 0
32	28302	Nut—castled $\frac{7}{16}$ " B.S.F.—for anchorage pin							6
33	20224	Split pin for nut ...							1
34	SA. 1496	Cam operating brake shoes ...							7 6
35	31876	Washer for cam ...							6
36	31184	Bush in anchor plate for cam ...							2 3
37	32376	Grease nipple for cam ...							4
38	31282	Operating lever for cam ...							6 0
39	18150	Nut $\frac{3}{8}$ " B.S.F. for lever ...							2
40	31646	Washer—shakeproof—for nut ...							1
41	31267	Return spring for shoe ...	2	2	2	2	2	2	4
42	37738	Spacing washer for brake reaction link bearing							4
43	31139	Facing washer for brake reaction link ...	2	2	2	3	3	3	1 0
44	38190	Facing washer plain on wheel link for mud-guard stay ... as required	—	—	—	—	—		1 7
—	37562	Facing washer slotted on wheel link for mud-guard stay ... as required	—	—	—				1 10
45	SA. 1481	Control cable complete ...							8 6
46	27568	Spring—volute—for cable ...							9
47	33167	Split collar for spring... ...							6
48	33017	Cable clip on front fork ...							3
49	24705	Screw for clip ...							1
50	33717	Nut 6 B.A. for screw ...							1

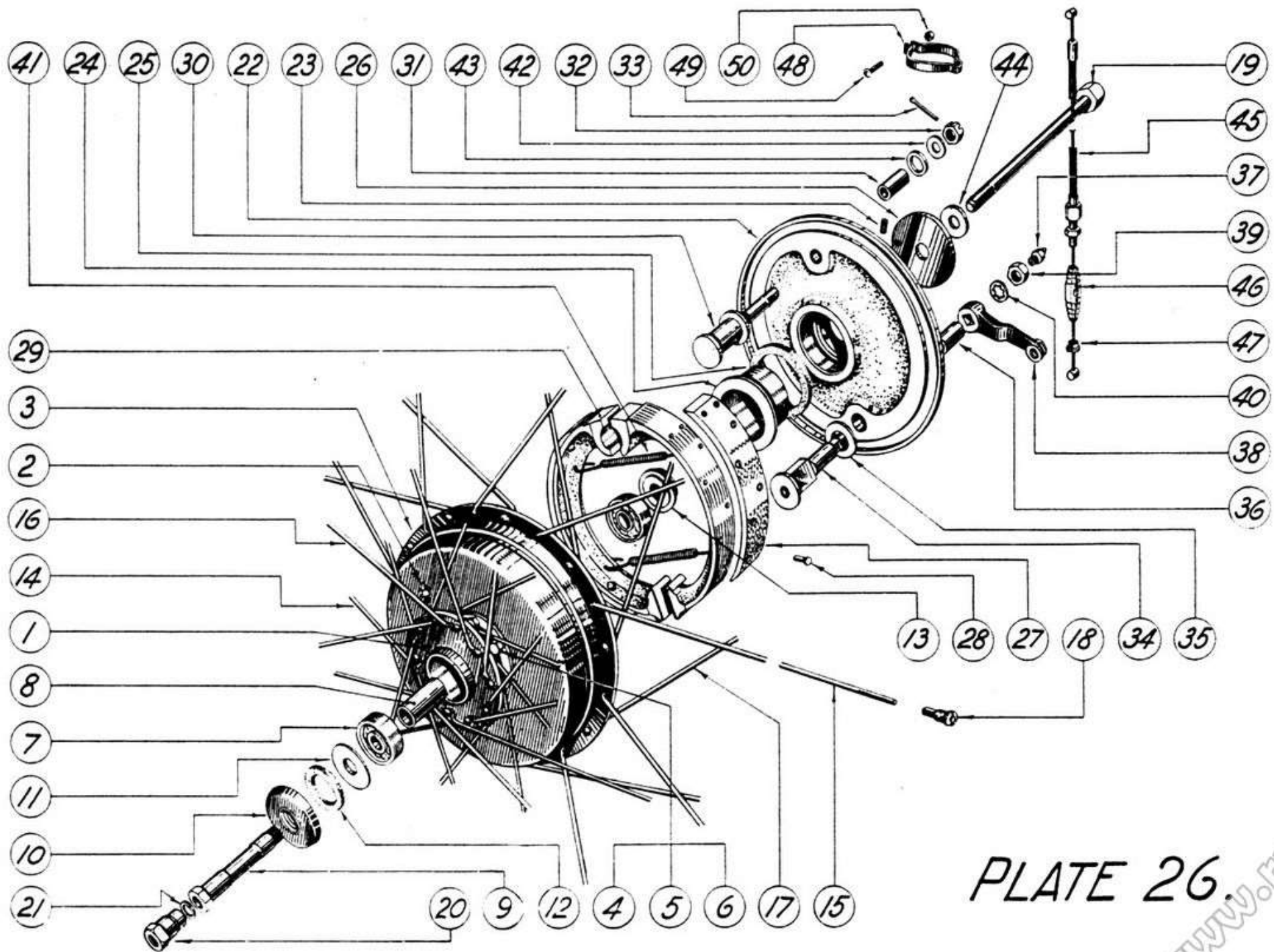


PLATE 26

REAR WHEEL AND BRAKE

ITEM IN PLATE 27	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 1447	Hub only							£ s. d. 2 3 0
2	C. 7941	Grease nipple in hub							4
3	SA. 1564	Brake drum and sprocket, 60 T							2 5 0
—	SA. 2487	Brake drum and sprocket, 64 T, alternative	—	—		—	—	—	2 12 6
4	27004	Bolt—brake drum to hub	5	5	5	5	5	5	4
5	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	5	5	5	5	5	5	2
6	29782	Washer—shakeproof—for nut	5	5	5	5	5	5	1
—	SA. 1449	Brake drum with 60 T sprocket and hub							4 12 6
7	19738	Bearing for hub	2	2	2	2	2	2	11 10
8	31463	Wheel spindle							6 0
9	SA. 2417	Oil seal	2	2	2	2	2	2	1 6
10	33737	Spacing washer between ball bearing and oil seal	2	2	2	2	2	2	3
11	33736	Distance piece between ball bearing & washer 31459	2	2	2	2	2	2	6
12	31459	Washer retaining felt seal	2	2	2	2	2	2	2
12	31459	Washer—spacing—anchor plate			as required				2
13	31467	Nut, locking bearing on spindle	2	2	2	2	2	2	6
—	33740	Oil spinner						—	1 3
14	31553	Spacing collar between speedo. drive & nut 31467							9
15	31552	Distance piece between speedo. drive and fork end							9
16	31523	Nut $\frac{5}{8}$ " × 20 T.P.I. for wheel spindle	2	2	2	2	2	2	6
17	12503	Washer—anchor plate to frame							2
18	27022	Spoke—long—inner lacing	10	10	10	10	10	10	3
19	27023	Spoke—short—inner and outer lacing	20	20	20	20	20	20	3
20	37946	Spoke—long—outer lacing	10	10	10	10	10	10	3
21	22526	Nipple for spoke	40	40	40	40	40	40	2
—	36169	Rim WM. 2/19	—	—	—				1 10 0
—	36245	Rim WM. 2/19	—	—		—	—	—	1 10 0
—	30171	Rim WM. 2/19			—	—	—	—	1 10 0
—	SA. 2468	Rear wheel complete with drum, less tyre and brake	—						10 15 0
—	SA. 1448	Rear wheel complete with drum, less tyre and brake		—	—	—	—	—	10 15 0
22	SA. 1536	Anchorage plate and bush... ..							16 6
23	31184	Bush in anchor plate for cam							2 3
24	SA. 1496	Cam—operating brake shoes							7 6
25	31876	Washer for cam							6

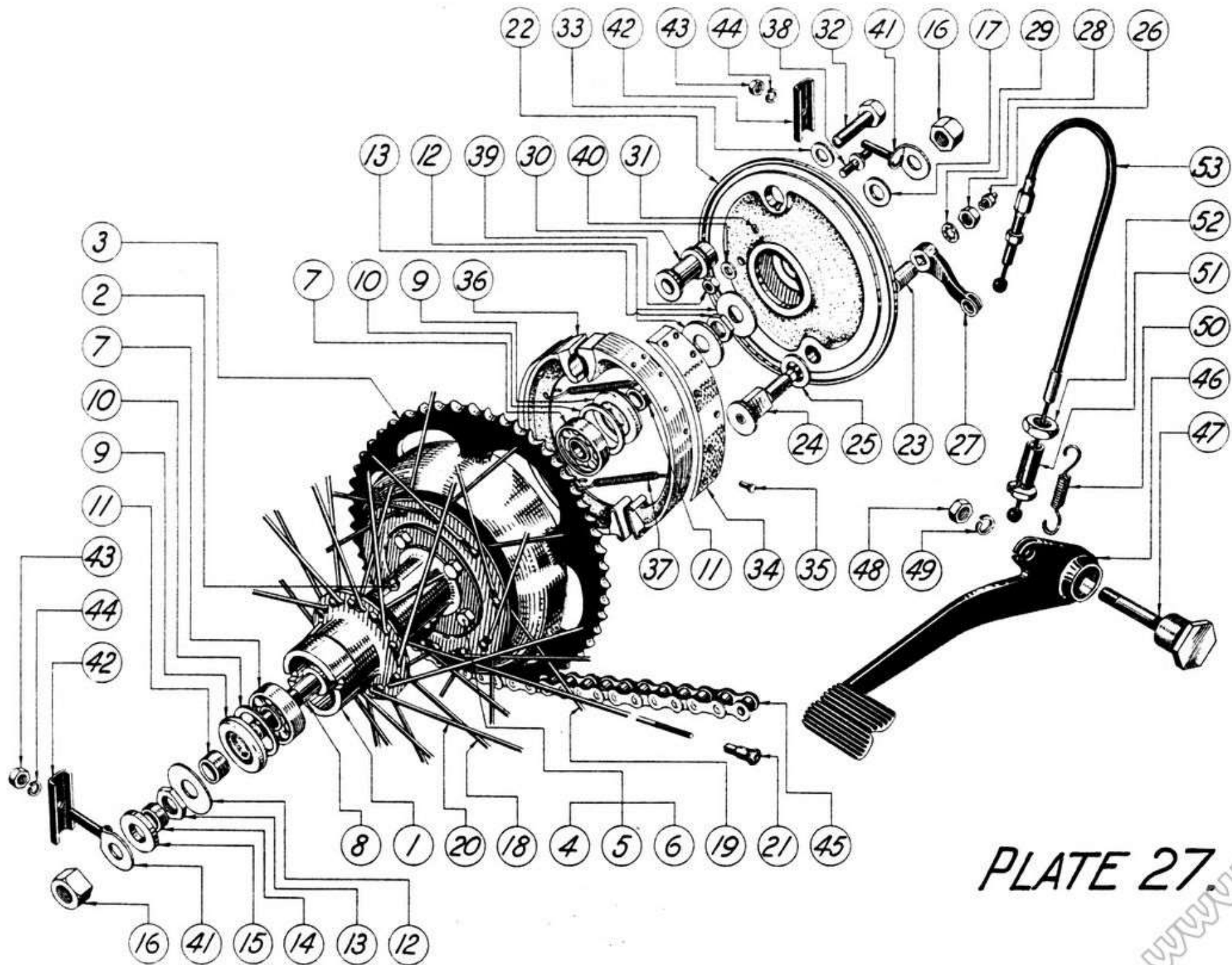


PLATE 27.

REAR WHEEL AND BRAKE—continued

ITEM IN PLATE 27	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
26	32376	Grease nipple for cam							£ s. d. 4
27	33671	Operating lever for cam							6 0
28	18150	Nut $\frac{3}{8}$ " B.S.F. securing lever							2
29	31646	Washer—shakeproof—for nut							1
30	31449	Anchorage pin for brake shoe							5 6
31	31477	Locking pin in anchorage pin							2
32	20814	Bolt $\frac{1}{2}$ " B.S.F. securing anchorage plate to fork							9
33	19786	Washer for bolt							1
34	31186	Brake lining	2	2	2	2	2	2	7 0
35	7979	Rivet for lining—per set of 16							8
36	SA. 1509	Brake shoe with lining	2	2	2	2	2	2	18 0
37	31267	Return spring for shoes	2	2	2	2	2	2	4
38	33678	Stud in anchorage plate for chainguard	2	2	2	2	2		6
39	18103	Nut $\frac{1}{4}$ " B.S.F. for stud	2	2	2	2	2		1
40	19725	Washer for nut	2	2	2	2	2		1
41	SA. 2455	Chain adjuster body	2	2	2	2	2	2	1 4
42	35529	Cap only for chain adjuster	2	2	2	2	2	2	6
43	18102	Nut $\frac{5}{16}$ " B.S.F. for chain adjuster	2	2	2	2	2	2	2
44	18515	Washer—split—for nut	2	2	2	2	2	2	1
—	SA. 2829	Chain adjuster complete	2	2	2	2	2	2	2 0
—	36174	Security bolt for tyre... ..	—						4 0
45	29999	Rear chain $\frac{1}{2}$ " \times .305. 116 links							1 10 6
—	38260	Chain connecting link							6
46	SA. 2593	Rear brake pedal							16 9
47	27558	Bolt securing pedal							2 3
48	19690	Nut $\frac{3}{8}$ " B.S.F. for bolt							2
49	19416	Washer—split—for nut							1
50	33088	Return spring for pedal							6
51	37531	Brake pedal stop	—	—	—				2 3
52	18114	Nut $\frac{9}{16}$ " B.S.F. for stop	—	—	—				4
53	SA. 2598	Brake cable complete. Length $20\frac{3}{4}$ "	—	—	—				6 6
—	SA. 1467	Brake cable complete. Length $20\frac{1}{4}$ "				—	—	—	6 6
—	35503	Collar for brake cable				as required	—	—	1 0

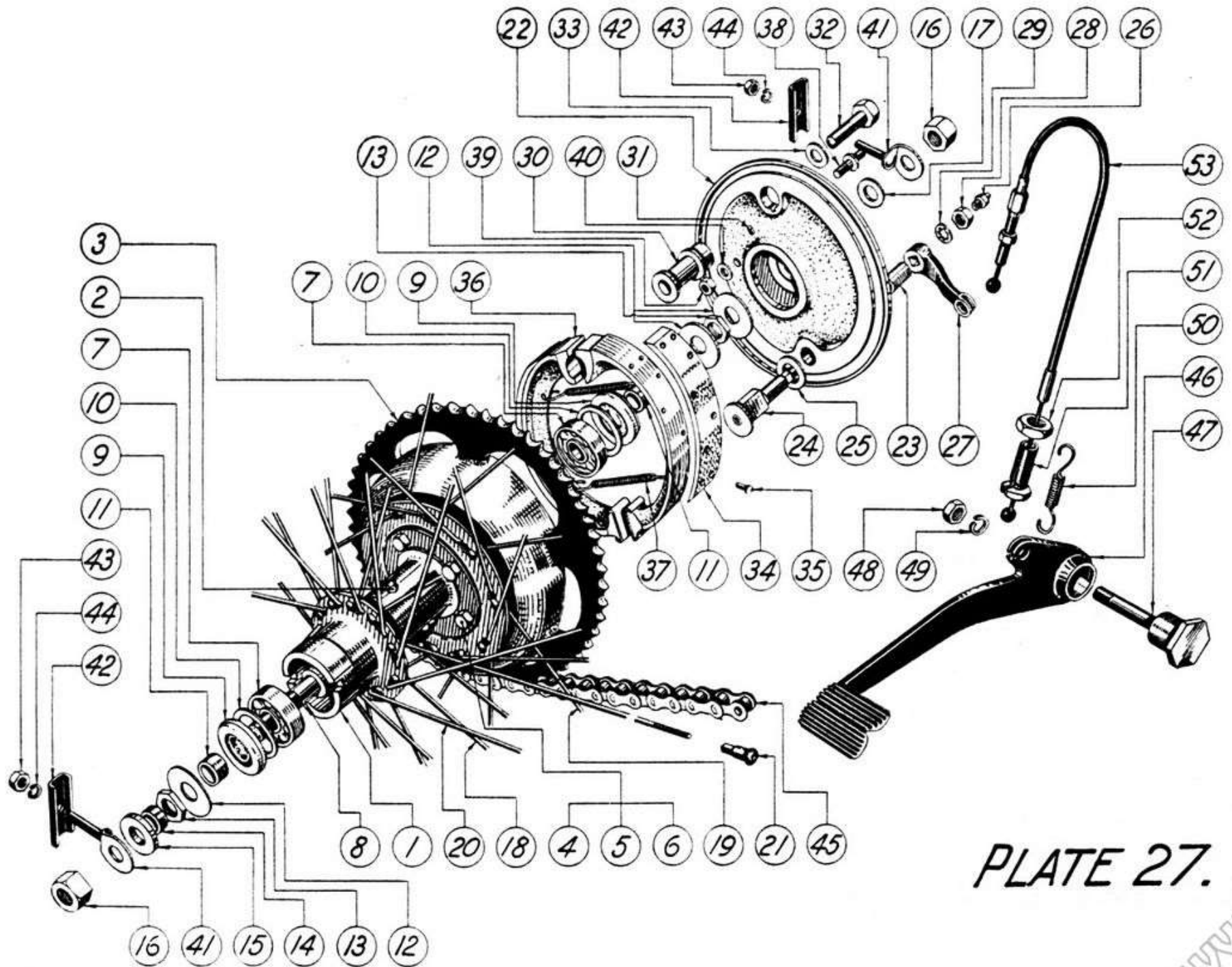
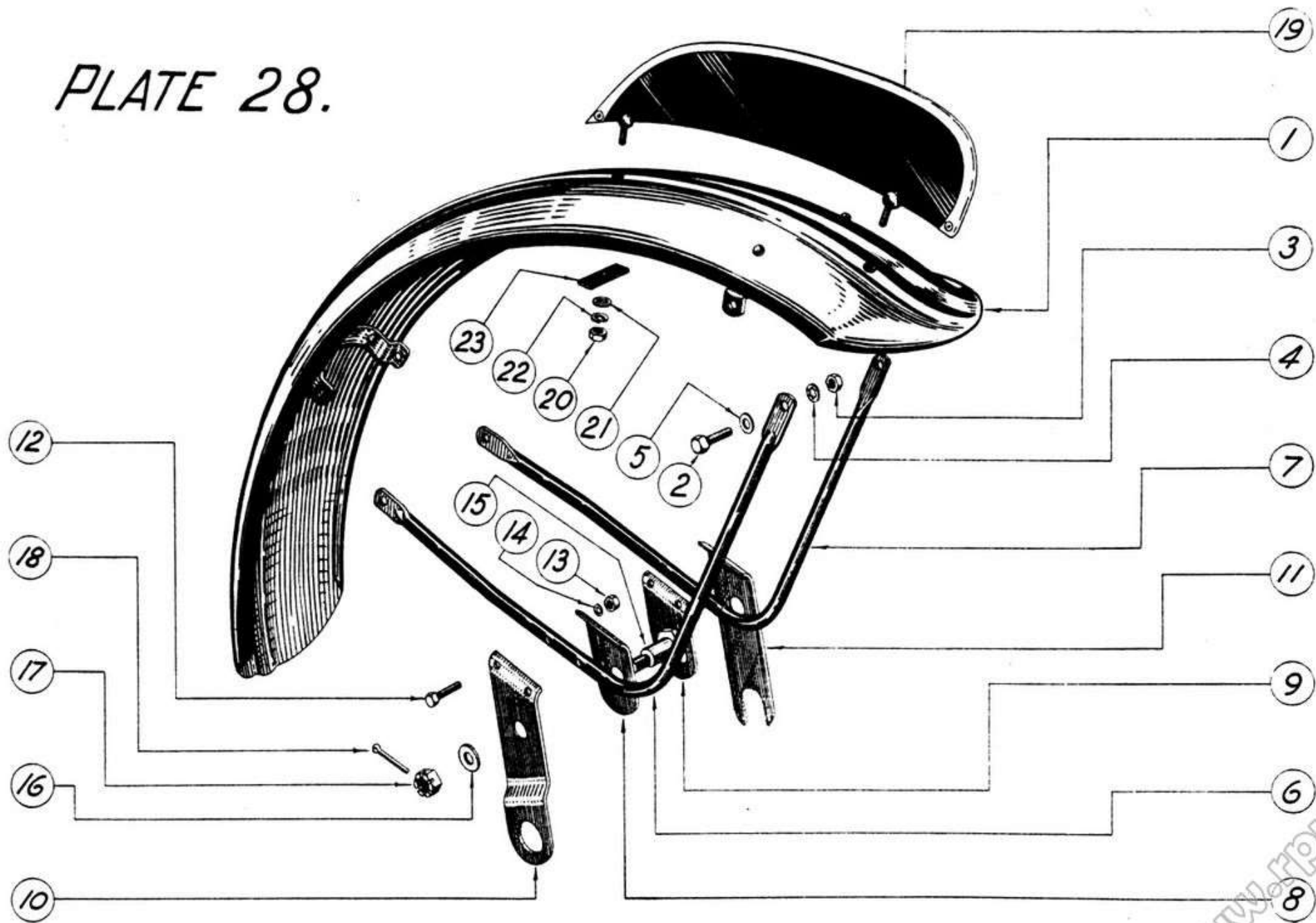


PLATE 27.

FRONT MUDGUARD

ITEM IN PLATE 28	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2835	Mudguard, ribbed, superseding SA. 2595 ...	—	—	—	—	—	1	£ 1 5 0
—	SA. 2595	Mudguard	—	—	—	1	—	1	2 5 0
—	37580	Mudguard	—	—	—	—	1	—	1 5 0
—	36187	Mudguard	—	—	1	—	—	—	1 5 0
—	SA. 2446	Mudguard	—	1	—	—	—	—	2 5 0
—	SA. 1547	Mudguard	1	—	—	—	—	—	2 5 0
2	19710	Bolt fixing mudguard to stay or fork ...	4	2	4	4	4	4	3
3	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt... ..	4	2	4	4	4	4	1
4	28888	Washer—shakeproof—for nut	—	2	4	4	4	4	1
5	19725	Washer for bolt	4	2	4	4	4	4	1
—	19819	Bolt fixing stay to front fork	—	—	2	—	—	—	4
—	18102	Nut $\frac{3}{16}$ " B.S.F. for bolt	—	—	2	—	—	—	2
—	18515	Washer—split—for nut	—	—	2	—	—	—	1
6	38193	Mudguard stay R.H. for SA. 2817	—	—	—	—	—	1	6 0
7	38192	Mudguard stay L.H. for SA. 2817	—	—	—	—	—	1	6 0
—	38084	Mudguard stay—tubular—R.H. for SA. 2595	—	—	—	1	—	1	6 0
—	38085	Mudguard stay—tubular—L.H. for SA. 2595	—	—	—	1	—	1	6 0
—	38086	Mudguard stay—tubular—R.H.	—	—	—	—	1	—	6 0
—	38087	Mudguard stay—tubular—L.H.	—	—	—	—	1	—	6 0
8	38081	Bracket for mudguard stay R.H. inner ...	—	—	—	1	1	1	2 0
9	38082	Bracket for mudguard stay L.H. inner ...	—	—	—	1	1	1	2 0
10	38080	Bracket for mudguard stay R.H. outer ...	—	—	—	1	1	1	2 6
11	38083	Bracket for mudguard stay L.H. outer ...	—	—	—	1	1	1	2 6
12	38118	Bolt fixing stay to bracket	—	—	—	4	4	4	3
13	19457	Nut 2 B.A. for bolt	—	—	—	4	4	4	1
14	30559	Washer—shakeproof—for 2 B.A. nut ...	—	—	—	4	4	4	1
—	SA. 2825	Mudguard stay complete with bracket R.H. for SA. 2817	—	—	—	—	—	1	11 6
—	SA. 2826	Mudguard stay complete with bracket L.H. for SA. 2817	—	—	—	—	—	1	11 6
—	SA. 2784	Mudguard stay complete with bracket R.H. for SA. 2595	—	—	—	1	—	1	11 6
—	SA. 2785	Mudguard stay complete with bracket L.H. for SA. 2595	—	—	—	1	—	1	11 6

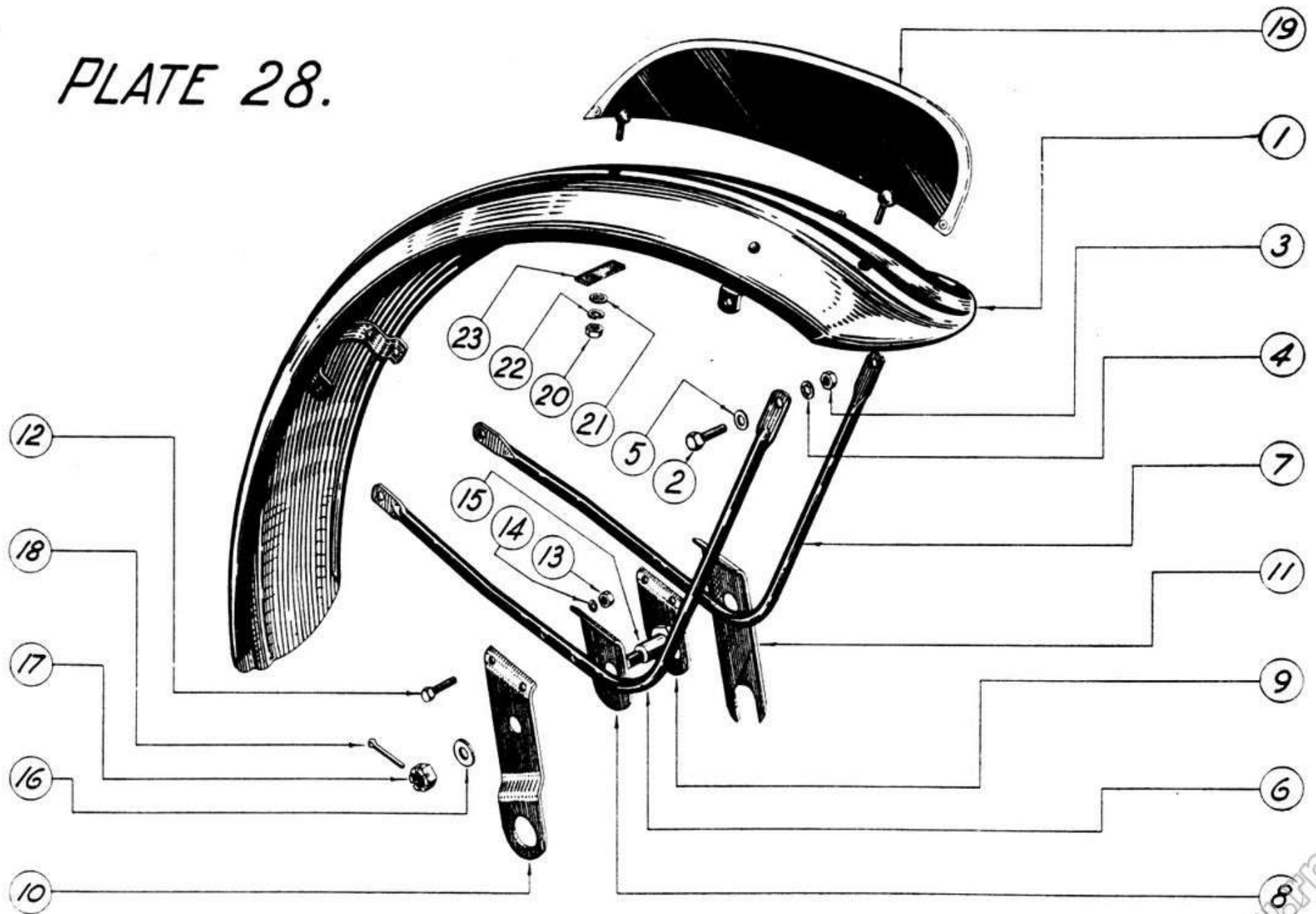
PLATE 28.



FRONT MUDGUARD—continued

ITEM IN PLATE 28	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
									£ s. d.
—	SA. 2786	Mudguard stay complete with bracket R.H. for 37580	—	—	—	—	1	—	11 6
—	SA. 2787	Mudguard stay complete with bracket L.H. for 37580	—	—	—	—	1	—	11 6
—	36220	Mudguard stay... ..	—	—	2	—	—	—	2 6
—	33746	Mudguard stay... ..	2	—	—	—	—	—	2 0
15	37561	Pivot bolt R.H. for mudguard link	—	—	—	1	1	1	2 0
16	37560	Washer for bolt	—	—	—	1	1	1	0 1
17	19192	Nut—slotted $\frac{3}{8}$ "—B.S.F., for bolt	—	—	—	1	1	1	3 1
18	23682	Split pin for nut	—	—	—	1	1	1	1 1
19	SA. 2592	Number plate with rubber beading	1	1	1	1	1	1	5 0
—	38155	Rubber beading for number plate	—	—	—	—	—	1	1 0
—	7980/1	Rivet fixing beading	—	—	—	—	—	2	1 1
—	25403	Washer for rivet	—	—	—	—	—	2	1 1
20	18103	Nut $\frac{1}{4}$ " B.S.F. securing number plate	2	2	2	2	2	2	1 1
21	19725	Washer for nut	2	2	2	2	2	2	1 1
22	19688	Washer—split—for nut	2	2	2	2	2	2	1 1
23	38231	Washer—shaped—for use with SA. 2817, mudguard	—	—	—	—	—	2	3

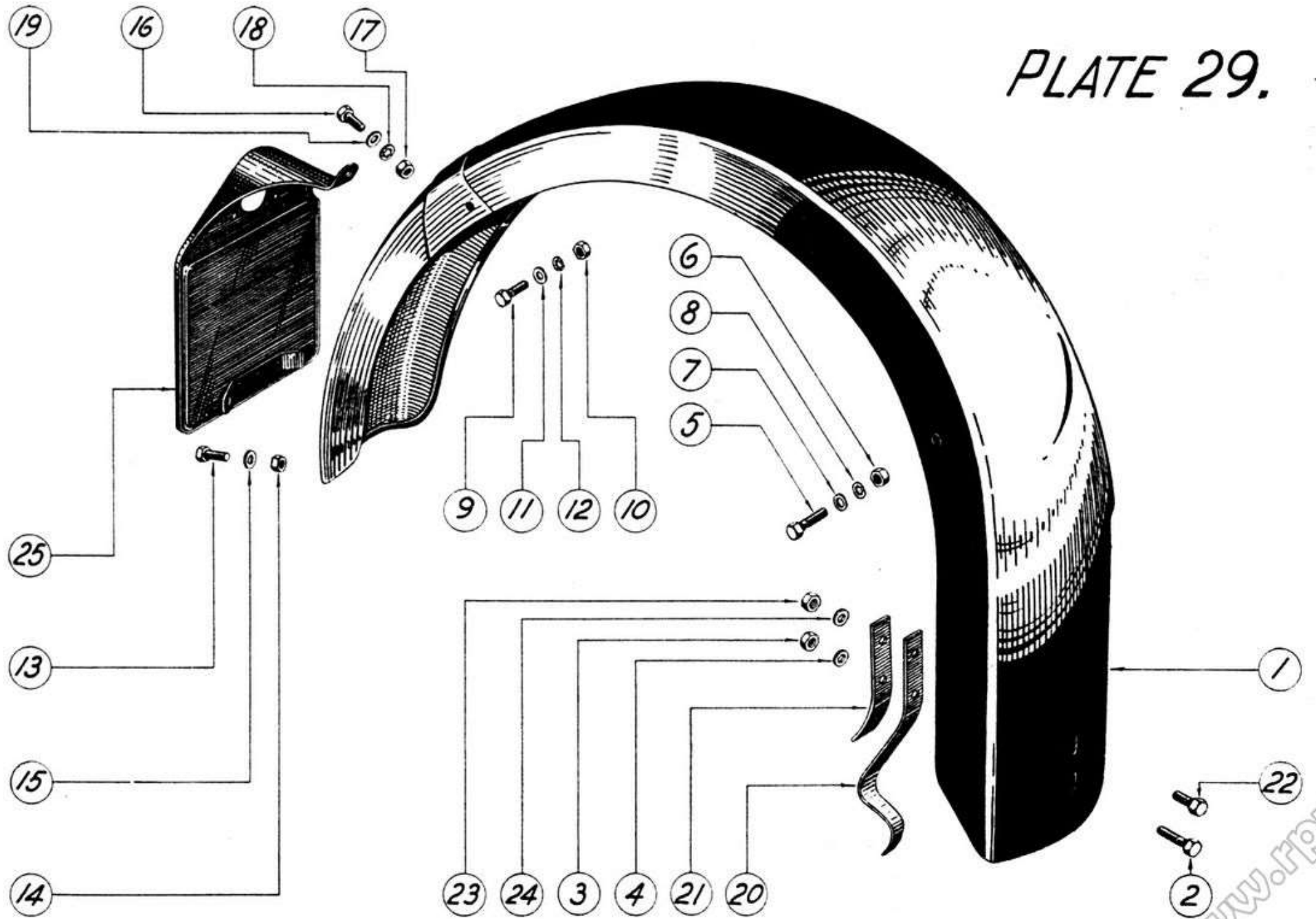
PLATE 28.



REAR MUDGUARD

ITEM IN PLATE 29	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2613	Mudguard	—	—	—	1	1	1	£ 3 15 0
—	36184	Mudguard	—	—	1	—	—	—	3 15 0
—	SA. 2456	Mudguard	—	1	—	—	—	—	3 15 0
—	SA. 2474	Mudguard with number plate	—	1	—	—	—	—	4 0 0
—	SA. 1600	Mudguard—fixed portion	1	—	—	—	—	—	2 15 0
—	SA. 1470	Mudguard—detachable portion, with number plate	1	—	—	—	—	—	1 4 6
—	SA. 2436	Mudguard complete	1	—	—	—	—	—	3 19 6
2	19724	Bolt, mudguard to frame	—	—	—	1	1	1	4
3	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	—	1	1	1	1
4	19725	Washer for nut	—	—	—	1	1	1	1
5	19710	Bolt securing mudguard to subframe—top	—	—	—	2	2	2	3
6	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	—	2	2	2	1
7	19725	Washer for nut	—	—	—	2	2	2	1
8	28888	Washer—shakeproof—for nut	—	—	—	2	2	2	1
9	19724	Bolt securing mudguard to subframe—rear	—	—	—	2	2	2	3
10	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	—	2	2	2	1
11	19725	Washer for nut	—	—	—	2	2	2	1
12	28888	Washer—shakeproof—for nut	—	—	—	2	2	2	1
—	19793	Bolt fixing mudguard to subframe	—	—	4	—	—	—	3
—	20016	Bolt fixing mudguard to frame	1	1	1	—	—	—	4
—	21909	Bolt fixing number plate to mudguard	—	—	4	—	—	—	3
—	18103	Nut for bolts fixing mudguard and number plate	—	—	10	—	—	—	1
—	19725	Washer for nut	—	—	10	—	—	—	1
13	29910	Bolt securing number plate to mudguard—bottom	—	—	—	2	2	2	3
14	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	—	2	2	2	1
15	19688	Washer for nut	—	—	—	2	2	2	1
16	19710	Bolt securing number plate to mudguard—top	—	—	—	1	1	1	3
17	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	—	1	1	1	1
18	28888	Washer—shakeproof—for nut	—	—	—	1	1	1	1
19	19725	Washer for nut	—	—	—	1	1	1	1

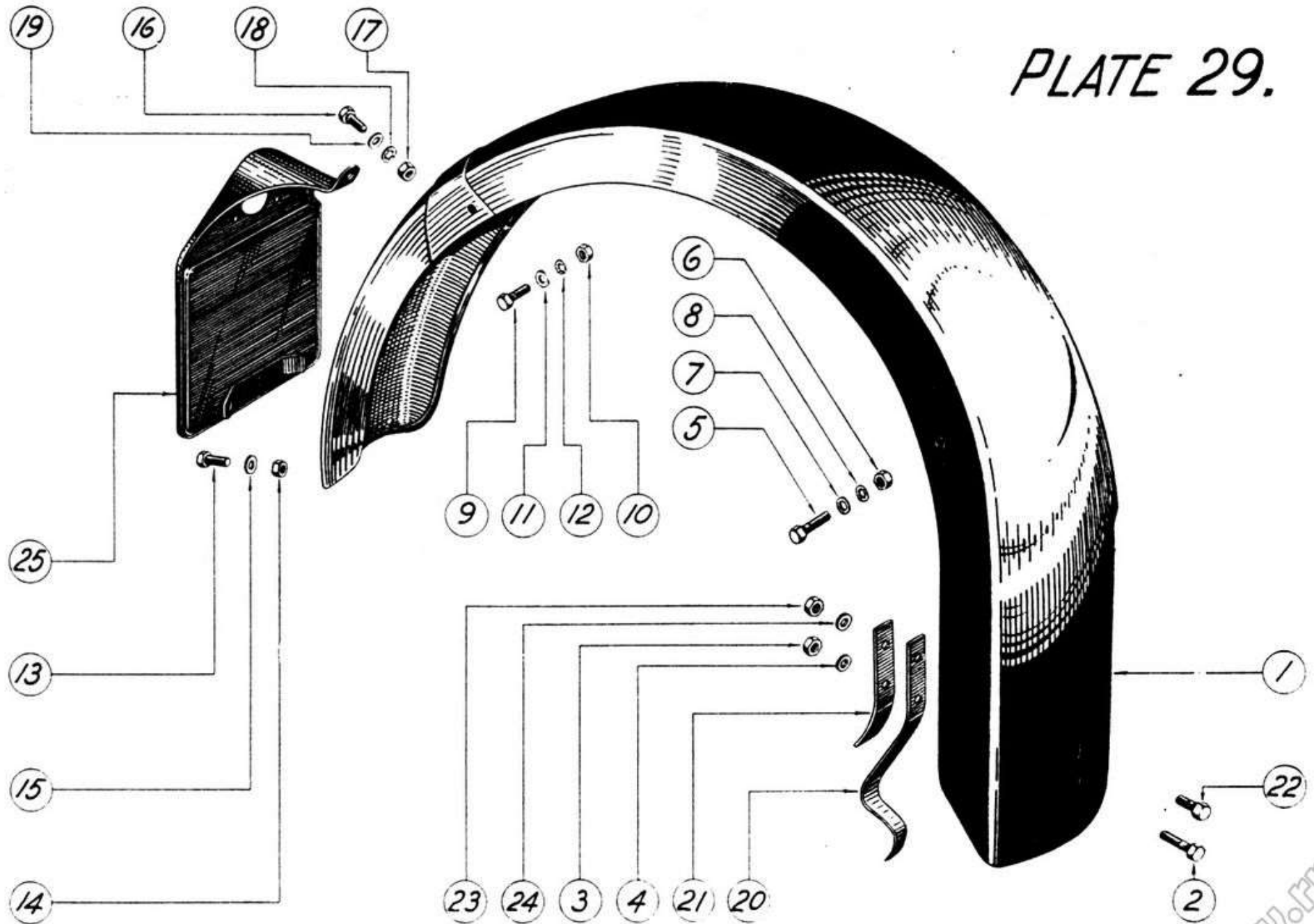
PLATE 29.



REAR MUDGUARD—continued

ITEM IN PLATE 29	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
20	36164	Spring clip for centre stand							£ s. d. 1 3
21	36165	Backing plate for spring clip... ..							1 0
22	19710	Bolt, securing clip to mudguard							3
23	18103	Nut ¼" B.S.F. for bolt							1
24	19725	Washer for bolt							1
—	29910	Bolt, fixing number plate and stand clip ...	—	5	—	—	—	—	4
—	SA. 1599	Bridge support for detachable portion— mudguard		—	—	—	—	—	6 0
—	29910	Bolt for bridge and both portions	6	—	—	—	—	—	3
—	19710	Bolt—mudguard to subframe	6	4	—	—	—	—	3
—	18103	Nut ¼" B.S.F. for bolts 29910 and 19710 ...	12	—	—	—	—	—	1
—	19725	Washer for nut	12	—	—	—	—	—	1
25	SA. 2600	Number plate	—	—	—				7 6
—	SA. 2606	Number plate for use with 38022 silencer...	—	—	—	—		—	8 6
—	SA. 2473	Number plate	—			—	—	—	7 6
—	37961	" Douglas " transfer (Black)	—	—					6
—	30411	" Douglas " transfer (White)							6

PLATE 29.



PETROL TANK AND PIPES

ITEM IN PLATE 30	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2583	Petrol tank only	—	—	—	1	1	1	£ 10 14 6
—	SA. 2482	Petrol tank only	1	1	1	—	—	—	10 14 6
2	30348	Filler cap with chain	1	1	1	1	1	1	5 0 0
3	15484	Knee grip rubber R.H.	1	1	1	1	1	1	4 6 6
4	15485	Knee grip rubber L.H.	1	1	1	1	1	1	4 6 6
—	30306	Plate fixing rubber R.H.	1	1	1	1	1	1	1 0 0
5	30305	Plate fixing rubber L.H.	1	1	1	1	1	1	1 0 0
6	20470	Screw $\frac{1}{4}$ " B.S.F. plate to tank	4	4	4	4	4	4	2 2 2
7	19725	Washer between plate and tank	8	8	8	8	8	8	1 1 1
8	18867	Petrol tap	1	1	2	2	2	2	6 6 6
—	21035	Drain plug	1	1	—	—	—	—	9 9 9
9	7733	Fibre washer for tap and drain plug	2	2	2	2	2	2	1 1 1
10	37571	Rubber sleeve in headlug for tank	—	—	—	1	1	1	3 3 3
11	23067	Bolt fixing tank to headlug	—	—	—	1	1	1	6 6 6
12	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt	—	—	—	1	1	1	1 1 1
13	19688	Washer—split—for nut	—	—	—	1	1	1	1 1 1
—	22827	Bolt fixing tank to headlug	1	1	1	—	—	—	6 6 6
—	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	1	1	1	—	—	—	2 2 2
—	18515	Washer—split—for nut	1	1	1	—	—	—	1 1 1
14	35500	Bolt $\frac{5}{16}$ " B.S.F. drilled head, fixing tank, rear	2	2	2	2	2	2	7 7 7
15	19773	Washer for bolt	2	2	2	2	2	2	1 1 1
16	33733	Fibre washer under buffer	2	2	2	2	2	2	1 1 1
17	28512	Rubber buffer, tank mounting rear... ..	2	2	2	2	2	2	3 3 3
—	35502	Locking wire for bolts	1	1	1	1	1	1	1 1 1
18	35501	Strap under tank	—	1	1	1	1	1	1 9 9
19	19819	Bolt $\frac{5}{16}$ " B.S.F. for strap	—	2	2	2	2	2	5 5 5
20	19773	Washer for bolt	—	2	2	2	2	2	1 1 1
21	18515	Washer—split—for bolt	—	2	2	2	2	2	1 1 1
22	37609	Rubber apron, tank front	—	—	—	1	1	1	2 0 0
—	30411	Transfer " Douglas "	2	2	2	2	2	2	6 6 6
23	SA. 2484	Petrol pipe, top section	—	—	2	2	2	2	1 3 3
24	30572	Flexible hose	—	—	—	2	2	2	2 9 9
25	SA. 2483	Petrol pipe, bottom section	—	—	2	2	2	2	1 9 9

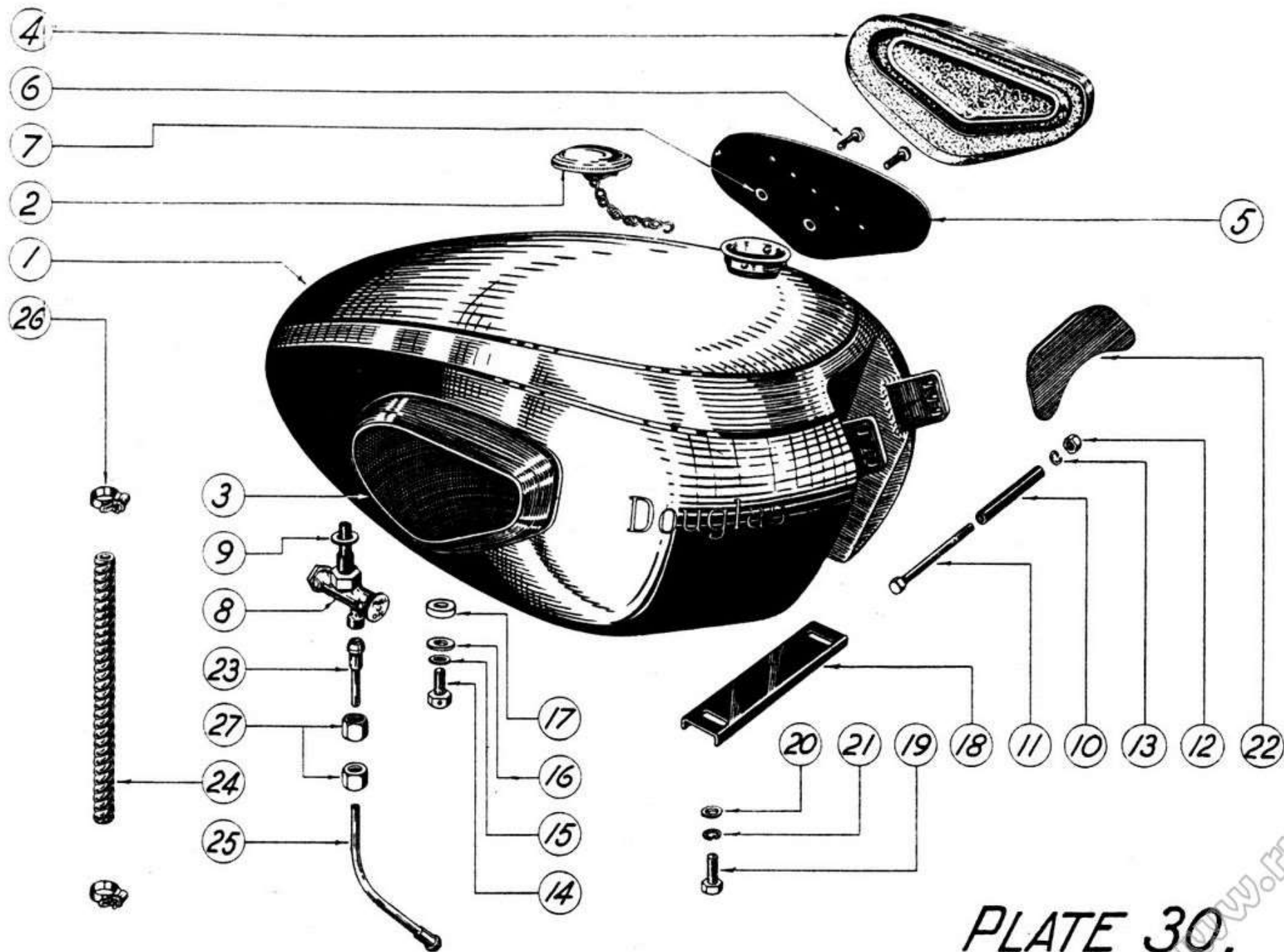


PLATE 30.

PETROL, TANK AND PIPES—continued

ITEM IN PLATE 30	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
26	28898	Clip fixing hose to pipe	2	2	4	4	4	4	£ s. d. 10
27	2691	Union nut, pipe to tank and carburettor ...	3	3	4	4	4	4	4
—	36172	Flexible hose	—	1	—	—	—	—	1 0
—	28896	Flexible hose	1	—	2	—	—	—	1 3
—	SA. 2485	Petrol pipe complete	—	—	2	2	2	2	8 3
—	SA. 2466	Petrol pipe for both carburettors	—	1	—	—	—	—	12 6
—	SA. 1486	Petrol pipe for both carburettors	1	—	—	—	—	—	12 6
—	36275	Clip supporting throttle control cable ...	—	—	2	—	—	—	9
—	30984	Distance piece, tank and headlug	2	—	—	—	—	—	8

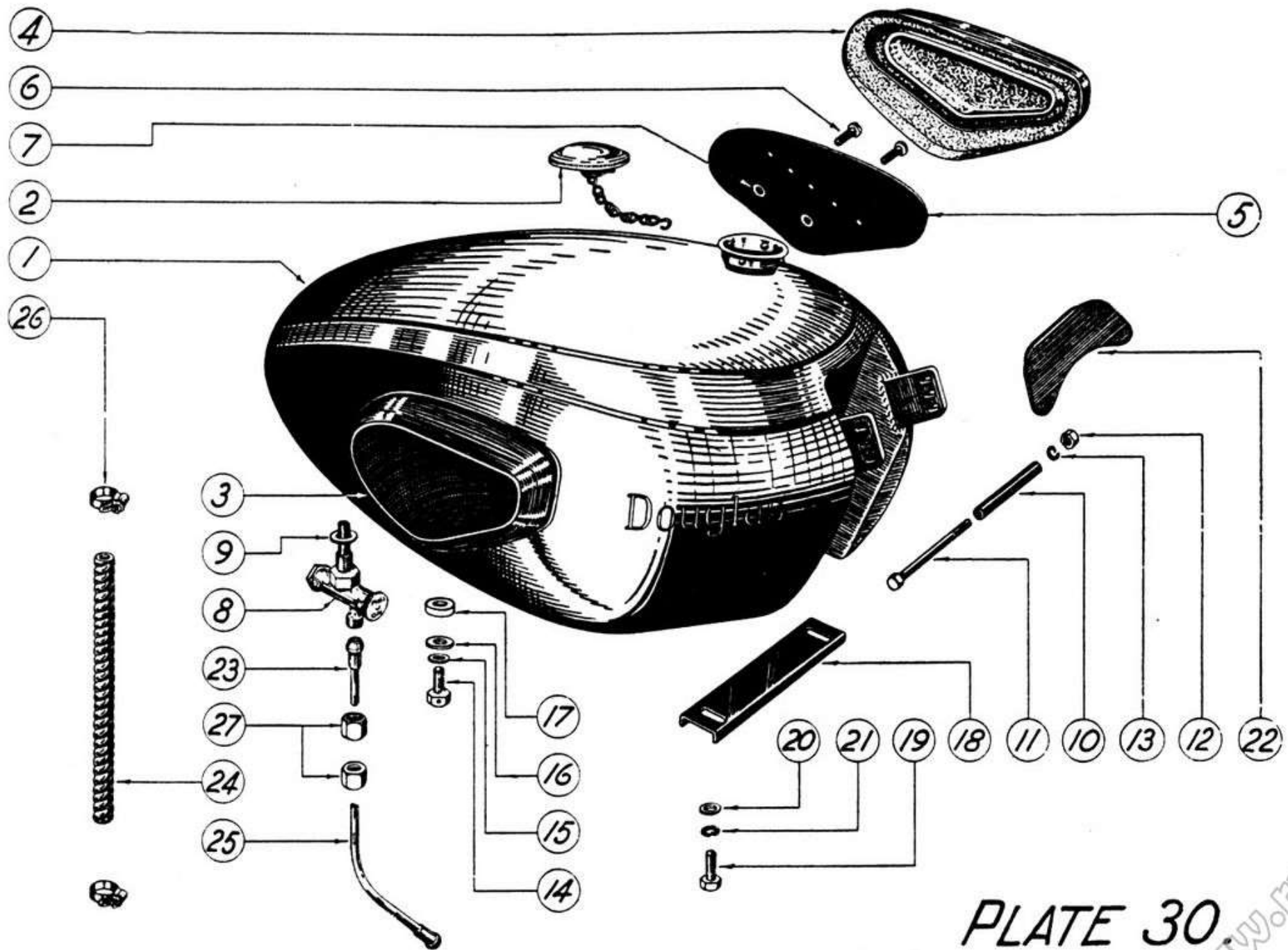


PLATE 30

SADDLE

ITEM IN PLATE 31	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2454	Saddle complete	1	1	1	1	1	1	£ 2 17 0
—	38233	Saddle seat	1	1	1	1	1	1	1 2 6
2	35523	Saddle spring	2	2	2	2	2	2	5 0
3	23075	Bolt fixing saddle front	1	1	1	1	1	1	7
—	33697	Bearing tube for bolt 23075	1	1	1	—	—	—	6
4	18098	Nut $\frac{5}{16}$ " B.S.F. for bolt	1	1	1	1	1	1	2
5	23068	Bolt fixing saddle spring to subframe	—	—	—	—	—	2	4
6	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	—	—	—	—	—	2	2
7	18515	Washer—split—for nut	—	—	—	—	—	2	1
8	37587	Washer, adjusting saddle height, rear	—	—	—	—	—	4	6
—	SA. 2602	Support bracket for saddle spring	—	—	—	2	2	—	1 6
—	20471	Bolt securing bracket to subframe	—	—	—	4	4	—	4
—	19793	Bolt fixing spring to bracket	2	2	2	2	2	—	4
—	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt... ..	2	2	2	2	2	—	1
—	19688	Washer—split—for nut	2	2	2	2	2	—	1
—	38201	Dual seat	1	1	1	1	1	1	4 12 6
—	19710	Bolt securing seat—rear	2	2	2	2	2	2	3
—	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt... ..	2	2	2	2	2	2	1
—	28888	Washer—shakeproof—for nut	2	2	2	2	2	2	1

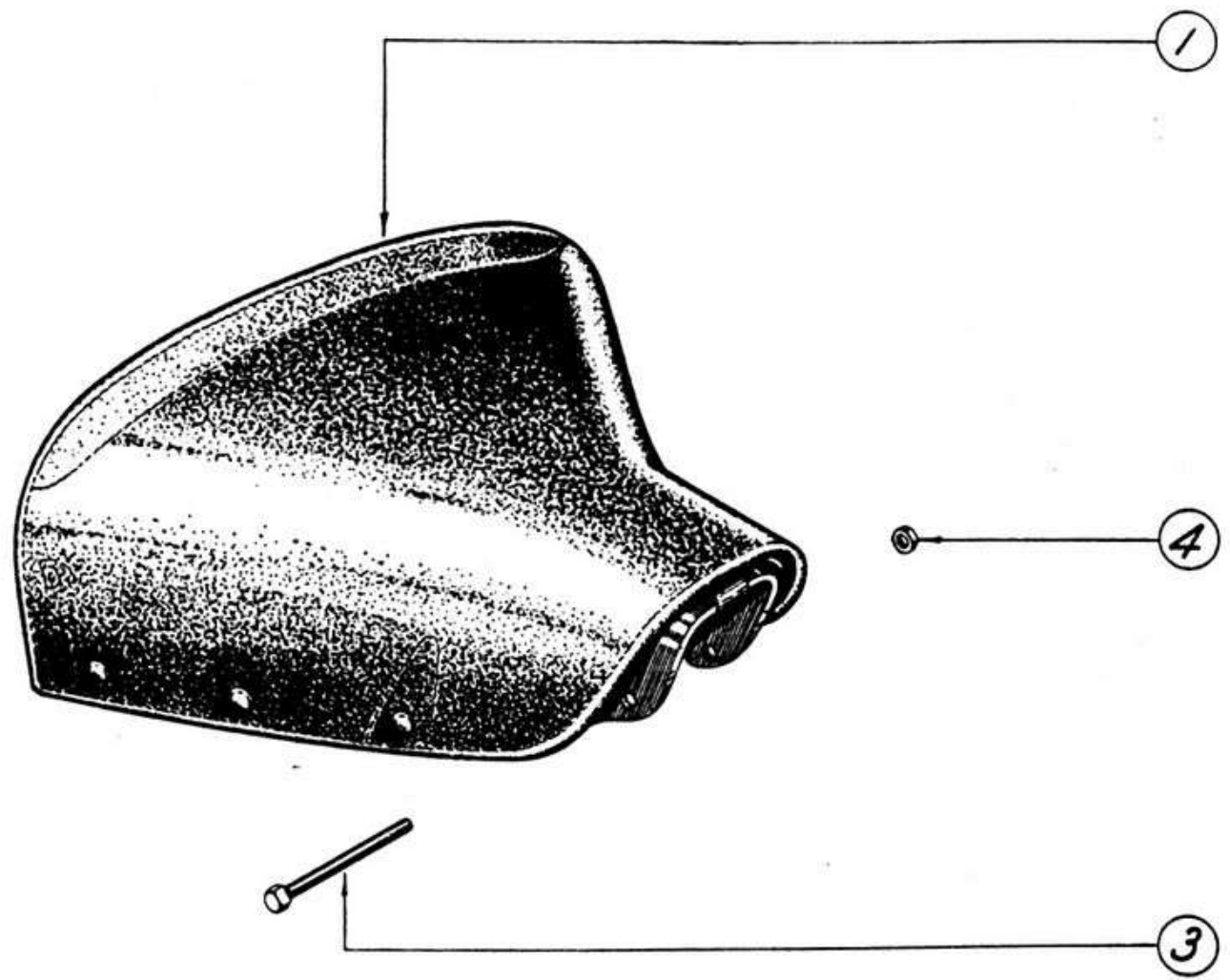
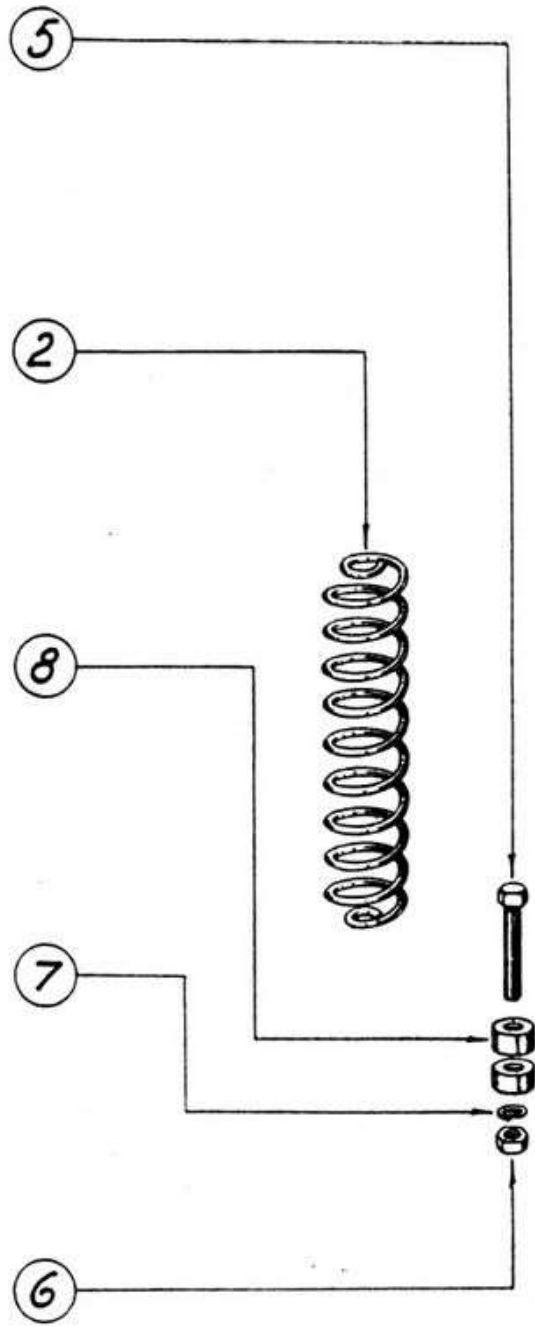


PLATE 31.

CHAINGUARD

ITEM IN PLATE 32	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2578	Chainguard	—	—	—	1	1	1	£ 15 0
—	SA. 2823	Chainguard	—	1	1	—	—	—	15 0
—	SA. 1473	Chainguard	1	—	—	—	—	—	15 0
2	19710	Bolt securing chainguard to fork	1	1	1	1	1	1	3
3	18103	Nut $\frac{1}{4}$ " B.S.F. securing chainguard	3	3	3	3	3	2	1
4	19725	Washer for nut	4	4	4	4	4	3	1
5	28888	Washer—shakeproof—for nut	3	3	3	3	3	2	1
6	37596	Shock absorber cover	—	—	—	1	1	1	12 6
—	29944	Shock absorber cover	1	1	1	—	—	—	12 6

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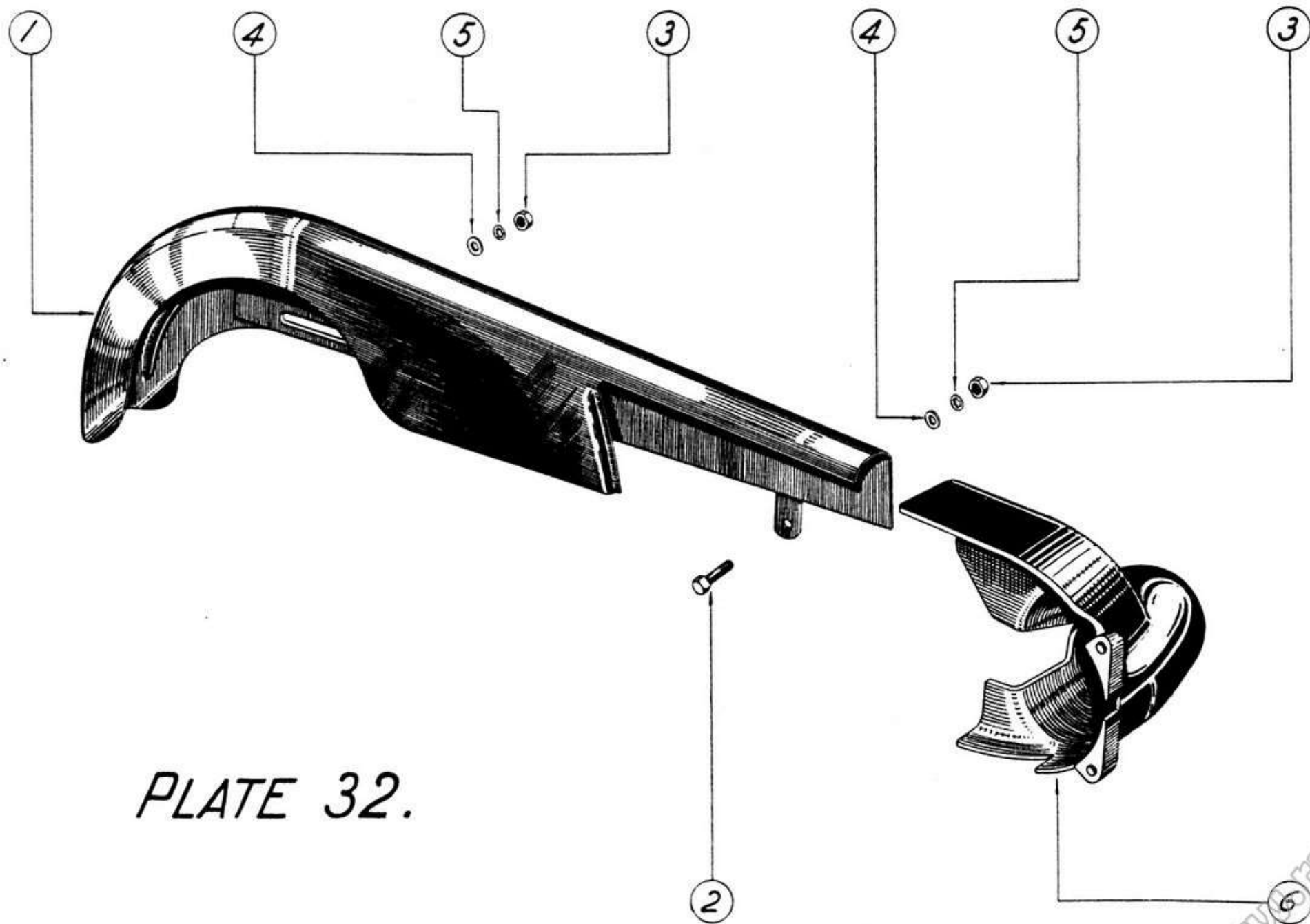
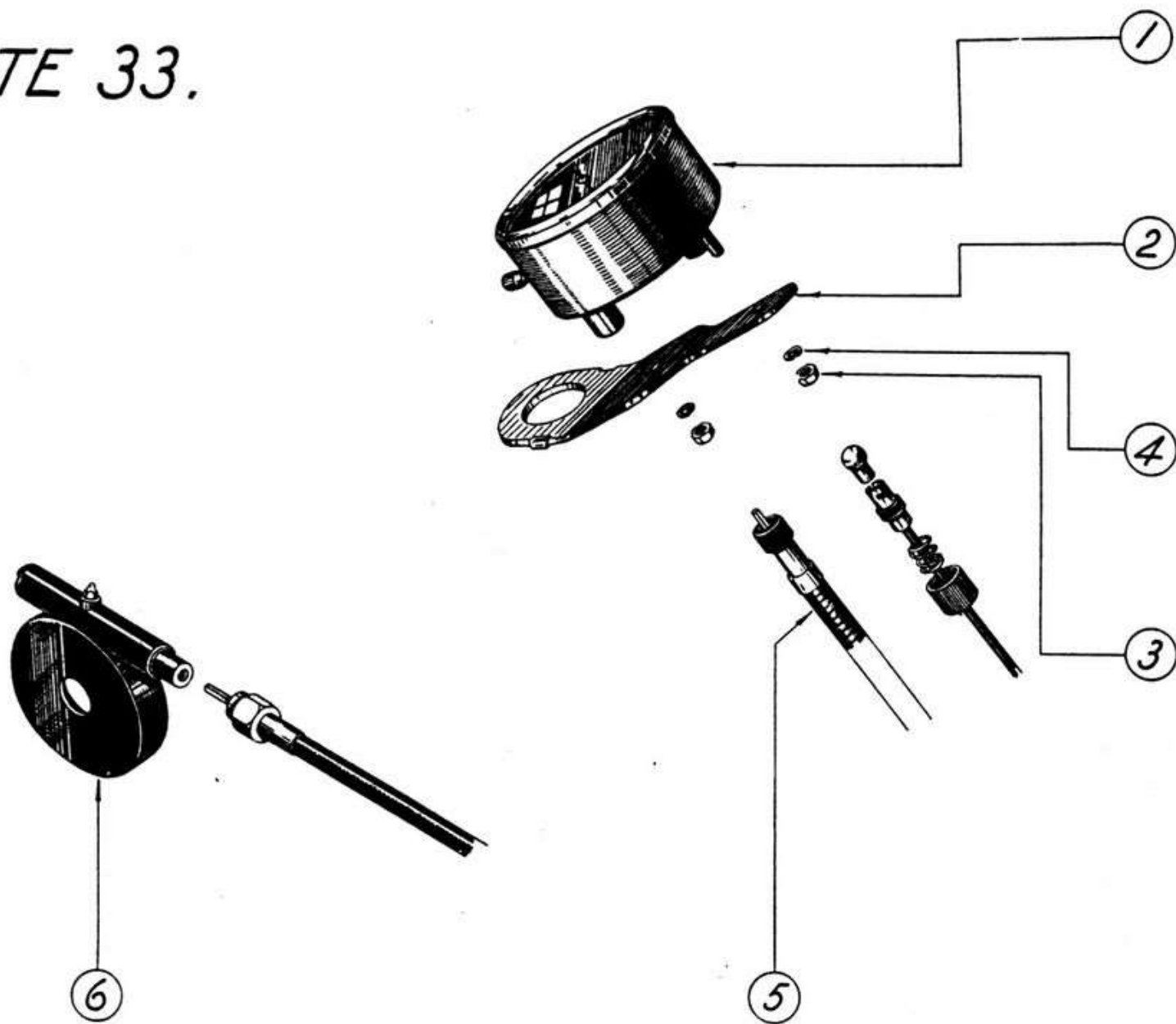


PLATE 32.

SPEEDOMETER

ITEM IN PLATE 33	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	S. 1480/1/L	Speedometer head, 80 m.p.h.—Smiths ...			—		—		£ s. d. 2 15 0
—	S. 480/3	Speedometer head, 120 m.p.h.—Smiths ...	—	—		—		—	2 15 0
—	S. 480/5/L	Speedometer head, 140 kilometers ...			—		—		2 15 0
—	S. 480/7	Speedometer head, 180 kilometers ...	—	—		—		—	2 15 0
2	35515	Bracket for speedometer head ...	—	—					1 6
—	30677	Bracket for speedometer head ...			—	—	—	—	1 6
3	1253	Nut securing speedometer head ...	2	2	2	2	2	2	2
4	7001	Washer—split—for nut ...	2	2	2	2	2	2	1
5	53395	Speedometer cable complete ...							17 6
6	52283/6	Speedometer gearbox on rear wheel ...							1 12 6

PLATE 33.



TOOLS AND INFLATOR

ITEM IN PLATE 34	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	30107	Grease gun—Tecalemit—with extension ...							£ s. d. 7 6
2	30108	Tyre lever	2	2	2	2	2	2	1 3
3	460076	Magneto spanner—Lucas							9
4	30110	Double ended open spanner $\frac{3}{16}$ " and $\frac{1}{8}$ " ...							2 0
5	30111	Double ended open spanner $\frac{1}{4}$ " and $\frac{5}{16}$ " ...							2 0
6	21260	Double ended cranked spanner $\frac{5}{16}$ " ...							1 6
7	31685	Box spanner $\frac{3}{8}$ " and $\frac{7}{16}$ "							2 6
8	30114	Box spanner $\frac{1}{2}$ " and $\frac{9}{16}$ "							3 0
9	30113	Box spanner $\frac{3}{4}$ " and $\frac{7}{8}$ "							3 6
10	30096	Tommy bar for box spanners							9
11	30094	Spanner, tappet adjustment and jet ...							1 0
12	30095	Combination tool for gearbox plug, etc. ...							1 6
13	30116	Allen key $\frac{5}{16}$ "							10
14	30601	Allen key $\frac{1}{4}$ "							9
15	30119	Feeler gauge for tappet clearance							4
16	37925	Tyre inflator	—	—	—				7 6
—	28957	Tyre inflator				—	—	—	8 6
17	SA. 2830	Canvas roll for tools							7 6
—	SA. 1516	Tool kit complete in roll							2 5 0

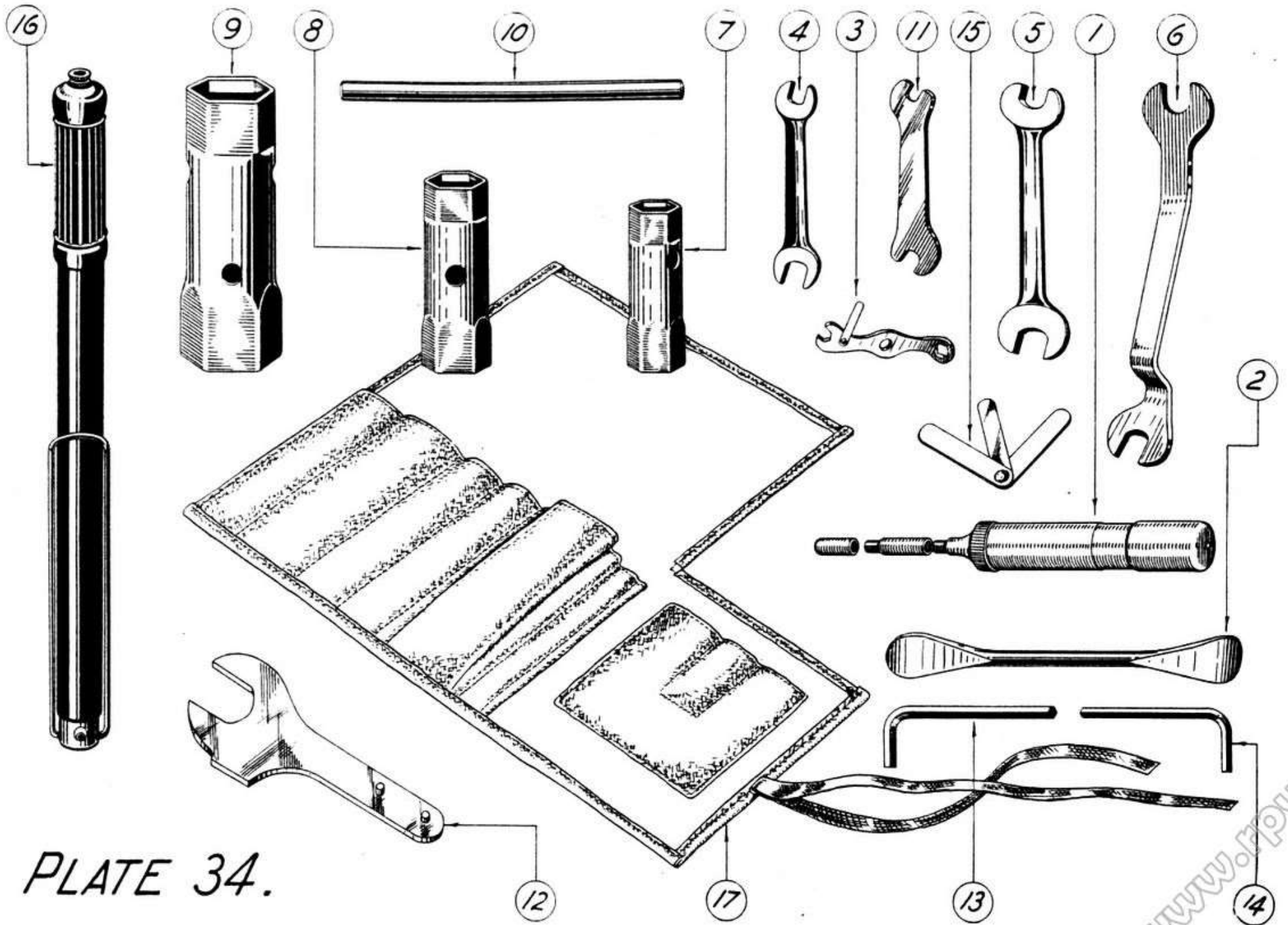


PLATE 34.

CRASH BARS

ITEM IN PLATE 35	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2806	Crash bar R.H.	1	1	1	1	1	1	£ s. d. 1 14 6
—	SA. 2805	Crash bar L.H.... ..	1	1	1	1	1	1	1 14 6
2	18425	Bolt, securing crash bar to down tube ...	2	2	2	2	2	2	5
3.	20181	Bolt, securing crash bar to bottom tube ...	—	—	2	—	2	2	5
4	18102	Nut $\frac{3}{8}$ " B.S.F. for bolt	2	2	4	2	4	4	2
5	18515	Washer—split—for nut	2	2	4	2	4	4	1
—	SA. 2799	Crash bar complete R.H.	1	1	1	1	1	1	1 15 0
—	SA. 2798	Crash bar complete L.H.	1	1	1	1	1	1	1 15 0
—	SA. 2564	Engine mounting bolt—special long ...	—	—	1	—	1	—	2 3
—	37527	Bracket—crash bar to bolt	—	—	2	—	2	—	1 6

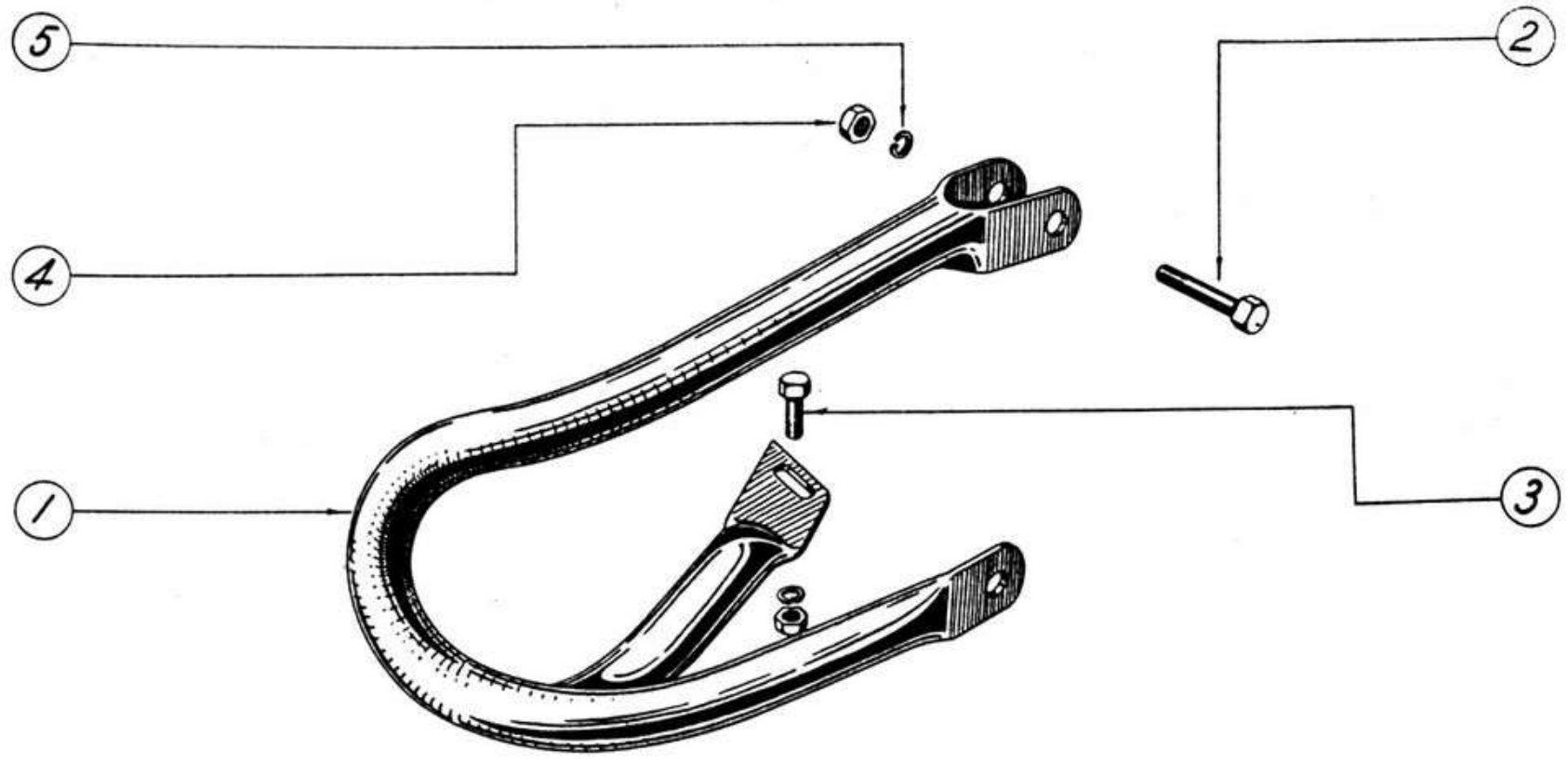


PLATE 35.

PANNIER FRAME

ITEM IN PLATE 36	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	SA. 2800	Pannier frame	—	—	—	1	1	1	£ s. d. 2 5 0
2	19710	Setscrew $\frac{1}{4}$ " B.S.F. pannier frame to sub- frame	—	—	—	2	2	2	3
3	19688	Washer—split—for setscrew	—	—	—	2	2	2	1

PILLION EQUIPMENT

ITEM IN PLATE 37	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	32572	Footrest arm	2	2	2	2	2	2	£ s. d. 3 6
2	31400	Rubber for arm	2	2	2	2	2	2	2 0
3	37948	Bolt securing footrest to tool box	—	—	—	2	2	2	7
—	19753	Bolt securing footrest to rear fork	2	2	2	—	—	—	4
4	18102	Nut $\frac{5}{16}$ " B.S.F. for bolt	2	2	2	2	2	2	2
5	19773	Washer for nut	—	—	—	2	2	2	1
6	18515	Washer—split—for nut	—	—	—	2	2	2	1
—	SA. 2824	Footrest complete (one pair)	—	—	—	1	1	1	12 6
—	SA. 2413	Footrest complete (one pair)	1	1	1	—	—	—	12 6
7	38200	Pillion seat	1	1	1	1	1	1	1 10 0
8	19710	Bolt securing seat to mudguard	4	4	4	4	4	4	3
9	18103	Nut $\frac{1}{4}$ " B.S.F. for bolt... ..	4	4	4	4	4	4	1
10	19725	Washer for nut	4	4	4	4	4	4	1
11	28888	Washer—shakeproof—for nut	4	4	4	4	4	4	1

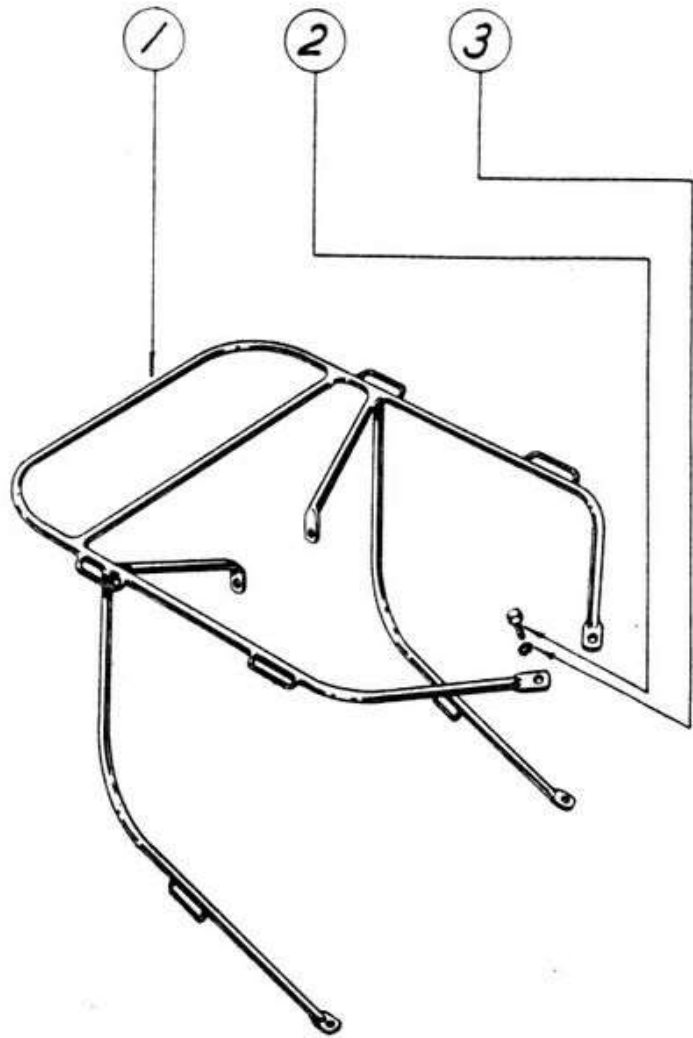


PLATE 36.

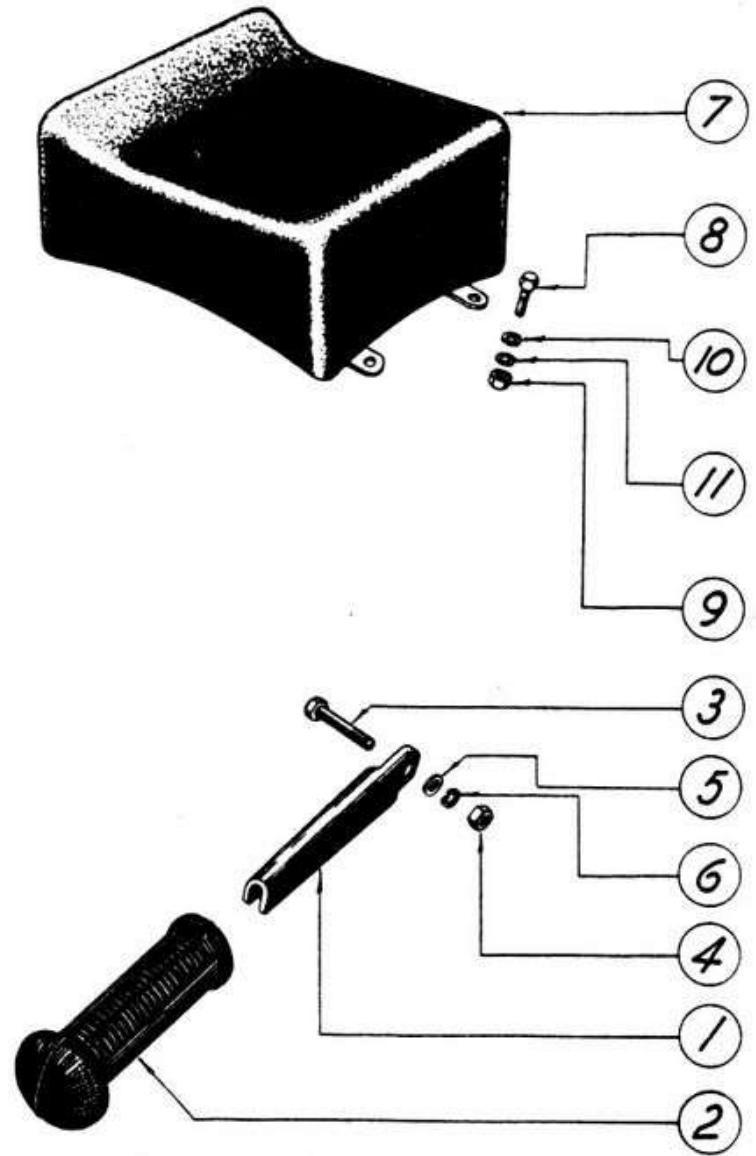


PLATE 37.

STEERING DAMPER

ITEM IN PLATE 38	PART NO.	DESCRIPTION	MARK 1	MARK 3	MARK 3 SPORTS	MARK 4	MARK 4 SPORTS	MARK 5	PRICE EACH
1	37703	Control knob	—	—	—	—	—	1	£ s. d. 11 6
2	37704	Control spindle	—	—	—	—	—	1	3 0
3	19690	Nut $\frac{3}{8}$ " B.S.F. locking spindle to knob ...	—	—	—	—	—	1	2
4	38015	Distance piece, under knob	—	—	—	—	—	1	6
5	37827	Dome nut—drilled	—	—	—	—	—	1	7 0
6	37708	Abutment plate to column	—	—	—	—	—	1	5 6
7	37710	Friction disc	—	—	—	—	—	2	3 9
8	37707	Fork anchorage plate, top	—	—	—	—	—	1	7 6
9	SA. 2622	Frame anchorage plate	—	—	—	—	—	1	7 6
10	37706	Fork anchorage plate, bottom	—	—	—	—	—	1	7 6
11	37709	Star spring	—	—	—	—	—	1	3 9
12	37705	Sleeve nut for plates	—	—	—	—	—	1	4 0
13	37711	Anchor pillar for fork plates	—	—	—	—	—	1	2 0
14	18150	Nut $\frac{3}{8}$ " B.S.F. for pillar	—	—	—	—	—	1	2
15	19163	Washer for nut	—	—	—	—	—	1	1
—	SA. 2851	Steering damper complete	—	—	—	—	—	1	3 5 0

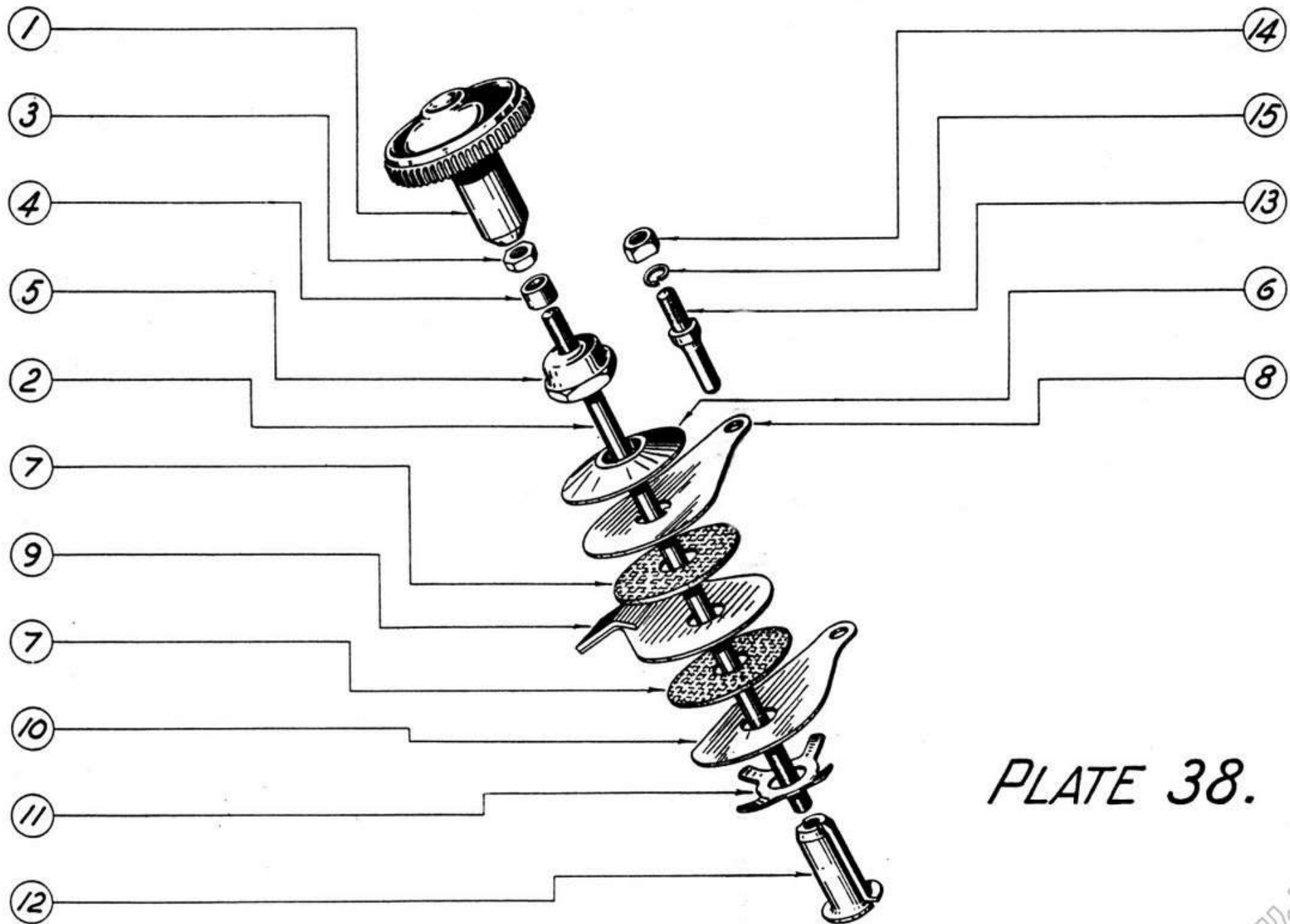


PLATE 38.

Guarantee

WARRANTY

The Company warrants that in the manufacture of new vehicles and engines all precautions have been taken which are usual and reasonable to secure excellence of materials and workmanship and undertakes that if any defect is disclosed in any part of the same within six months of the date of delivery to the retail customer it will (provided such defective part is returned to the works carriage paid) examine the part alleged to be defective and if on such examination the fault is found to be due to defective materials or workmanship for which it is responsible it will repair or replace the defective part free of charge.

This Warranty is given only in respect of a vehicle or engine purchased by the retail customer as new, for which the Company's current retail List Price has been paid.

The foregoing Warranty is in lieu of any Warranty (or Condition) whether expressed or implied by Common Law, Statute or otherwise as to the description, quality or fitness for their purpose of any goods sold, replaced or repaired by the Company every such Warranty (or Condition) whether expressed or implied being in all cases excluded and the liability of the Company under the terms of this Warranty is strictly limited to the replacement or repair and despatch to the Sender carriage forward of the part replaced or repaired. The Company shall not be responsible for any other liability, expenses, damages, or loss which may occur consequent upon any misdescription, defective material or workmanship of any description.

The Warranty shall be void if the goods are fitted with any part not made by Douglas (Kingswood) Limited. Any vehicle fitted with a body not approved by us is not covered by this or any Warranty.

No Warranty shall apply to defects caused or arising under the following conditions:—

- (a) During or caused by racing.
- (b) Wear and tear, accident, misuse or neglect or failure to follow the instructions contained in the Instruction Books, if any.
- (c) Defects in any vehicle or engine which has been altered in any manner whatsoever or upon which the identification numbers have been altered or removed.
- (d) Defects in any vehicle or engine which has been or is let out on hire.
- (e) The use of unsuitable fuel or lubricants.
- (f) The operation of the vehicle or engine in excess of its rated capacity or under conditions detrimental to its successful operation or likely to cause excessive wear and tear.

This Warranty shall be construed as including and is limited to:—

- (a) Vehicles or engines bought direct from the Company or from one of its duly authorised

Distributors, Dealers or Retail Dealers.

- (b) Repairs done or replacements supplied by the Company direct.

The Company gives no Warranty of any description in respect of any Secondhand Vehicles or Engines.

All Agreements and quotations by the Company to supply goods, execute repairs or make replacements shall be deemed to include the above Warranty and to exclude all expressed or implied Warranties and/or Conditions.

The Company does not warrant the Specialities of other manufacturers fitted to its vehicles such as tyres, electrical fittings, lamps and horns. It endeavours to secure satisfactory quality in these articles and the Makers whose names usually appear thereon are generally willing to replace any defective part. The Company will be pleased at all times to furnish the Maker's name and address.

In the Export Markets and in lieu of any Warranty or Condition implied by Law we give a Warranty in similar terms (delivering the new parts F.O.B. English Port) to our distributors to whom alone the purchaser must look for his Warranty and for service.

CONDITIONS OF WARRANTY

If a defective part be found in any vehicle or engine it must be sent to the Company, Douglas (Sales & Service) Ltd., Kingswood, Bristol, carriage paid and accompanied by an intimation from the

Sender in writing that he desires to have it repaired or replaced free of charge under this Warranty. The Sender must also furnish at the same time:—

- (a) The number of the vehicle or engine.
- (b) The name of the Dealer, if any, from whom he purchased.
- (c) The date of the purchase or the date when the repairs were executed or replacements made as the case may be.

The Sender shall accept the Company's decision as final and conclusive on all claims for replacement or repairs, under this Warranty.

If these conditions are not strictly complied with, the goods received by the Company will be at the risk of the Sender and this Warranty shall not be enforceable.

The Company shall not be responsible for the cost of any labour involved in connection with the removal or replacement of any defective parts from or to any vehicle or engine. Replaced parts become the Company's property.

Vehicles sent for repairs will only be driven by the Company's employees at the risk and responsibility of the owners and repairs are undertaken only on the assumption that the owners give authority to drive the vehicles on their behalf.

The Company accepts no responsibility for damage by fire or otherwise to customers' vehicles or engines or parts thereof whilst on the Company's premises.

DOUGLAS (SALES AND SERVICE) LTD · KINGSWOOD · BRISTOL · ENGLAND · TELEPHONE 73013/8

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