Robert Bosch PRODUCTS



INSTRUCTION BOOK

for

FC1A MAGNETOS

ROBERT BOSCH MAGNETO CO., INC. LONG ISLAND CITY-NEW YORK



TRADE MARK OF



ROBERT BOSCH A.-G.

INSTRUCTIONS FOR THE OPERATION AND MAINTENANCE OF MAGNETOS FC 1 A

These Robert Bosch Magnetos are designed for use on small one cylinder gasoline engines. They combine light weight and compact construction with reliability and a high standard of electrical performance.

Each magneto is a completely enclosed unit, with all joints packed so as to be dirt tight and water tight. The construction is simple, without exposed terminals or wiring. These features insure maximum reliability and quiet operation and add to the attractive appearance of the magneto.

These types are high tension magnetos, having both primary and secondary windings on the armature core. When the armature is rotated a current is produced in the primary winding which, at the moment of its maximum strength, is interrupted by an interrupter rotating together with the armature. This action produces a high tension current in the secondary winding of the armature. The current is conducted through the high tension cable to the spark plug where the spark jumps across the electrode and ignites the mixture in the cylinder.

STARTING

The ignition should be retarded at starting, if the magneto is provided with a manual timing control. However, to give highest efficiency, when the engine is running, the spark should be advanced as much as the engine will stand without knocking.

IGNITION SWITCH

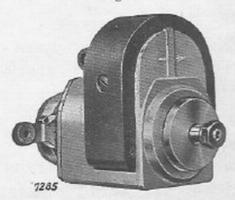
If the magneto is provided with a short circuiting terminal, ignition may be cut off by means of a short circuiting switch, or push button, which is connected between this terminal and the engine frame. When the switch is closed, ignition cannot occur.

CARE and INSPECTION

Once installed, these magnetos require very little care. They need no lubrication in service. They contain sufficient lubricant to last until the instrument requires a general inspection, which we suggest should be STATISTICS OF STATISTICS made about once a year.

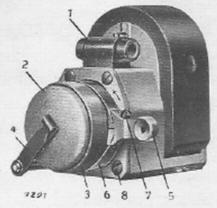
- 3 ---

Fig. 1

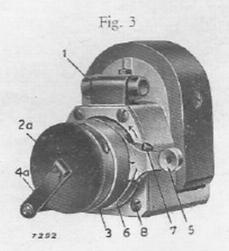


FC1A Magneto (viewed from shaft end) (%)a actual size)

Fig. 2



FC (A Magneto (viewed from interrupter end)



FC1A Magneto (viewed from interrupter end, with short circuiting terminal)

- 1 = Collector brush holder
- 2 End cap
- 2 a = End cap with short circuiting terminal
- 3 = Interrupter housing
- 4 = End cap holding spring

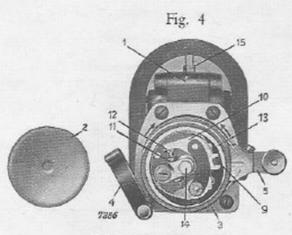
- 4a = Holding spring for end cap with short circuiting terminal
- 5 = Control arm
- 6 = Control arm holding band
- 7 = Control arm fastening screw
- 8 = Rear end plate fastening screw

Armature

This is mounted on ball bearings which are packed wih Robert Bosch Lubricant US 505. This need not be replaced for 30,000 to 40,000 miles (2,000 to 3,000 hours of service). The felt packing in the contact breaker housing is saturated with oil which will last for a long time. It is sufficient to renew these lubricants when the engine is given a complete overhauling.

Interrupter

About once in every 100 hours of service, remove the interrupter end cap and inspect the condition and adjustment of the contacts.



FC 1 A Magneto with end cap removed

- 1 = Collector brush holder.
- 2 = End cap.
- 3 = Interrupter housing,
- 4 = End cap holding spring.
- 5 = Control arm.
- 9 = Interrupter lever fiber block.
- 10 = Interrupter lever.
- 11 = Platinum screw-long.
- 12 = Platinum screw-short.
- 13 = Cam.
- 14 Interrupter fastening screw.
- 15 = Collector brush holder fastening screw.

The maximum gap between the contacts when open should not exceed .015" (.4 mm). Check this by means of a gauge on Bosch wrench ZAS 1/1 and adjust the contact screw if necessary.

Clean and flatten dirty, uneven or pitted contacts carefully with a small file. Do not use emery paper for this purpose. The contacts are made accessible by removing the interrupter housing and can be opened by depressing the interrupter lever.

Do not permit oil to get on the interrupter contacts. This will cause improper contact, faulty operation and rapid contact wear.

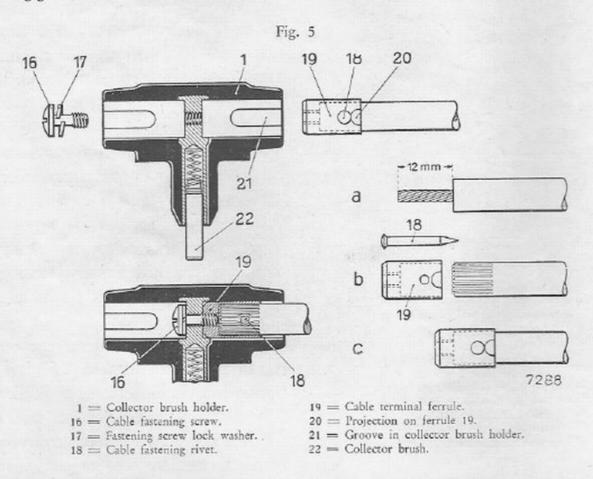
The interrupter can be removed from the magneto for replacement

of parts by unscrewing the interrupter fastening screw. When replacing, care must be taken to put back the interrupter in its proper position as indicated by key and keyway. Be sure to engage the interrupter housing stop pin (23) in the groove (24) marked with a red arrow to show the direction of magneto rotation (Fig. 6).

STANDON STEPHENSTE

Attachment of High Tension Cable

As indicated in Figure 5, the high tension cable is fastened in the collector brush holder by a screw and threaded bushing. The design is such that the cable can be inserted from either side. If for any reason the high tension cable is replaced, use cable of 9/32" (7 mm) outside diameter. Remove the insulation from the end of the cable for about ½" as shown in sketch a and bend the strands back over the insulation as indicated in sketch b. Insert the cable end into the large opening in the threaded bushing and fasten by means of a rivet (sketch c). Insert the cable with bushing into the collector brush holder with its projection fitting into the corresponding groove in the collector brush holder. Fasten with screw and lock washer.



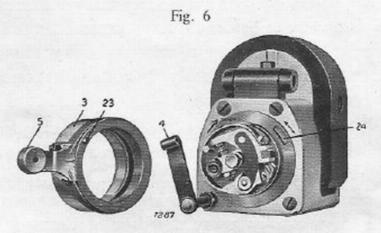
SUGGESTIONS

If the Engine Misses Explosions, inspect the ignition wiring for possible short circuits. Be sure that the terminals are clean and tight and that the insulation is in perfect condition.

STANDON ON STAND

Spark Plugs: With properly chosen Robert Bosch plugs spark plug trouble should not occur. If a spark plug is suspected of giving trouble, remove it for examination. If the insulator is badly sooted, this may short circuit the electrodes and prevent the spark from jumping. Sooting may be caused by too rich a mixture, by too much lubricating oil in the cylinder, or by too small a gap between the electrodes. Wash off the carbon with gasoline and consult the engine manufacturer's service station, if the trouble cannot be readily located. If the gap between electrodes has become too large, adjust this by bending in the outer electrode. The gap should be .019" to .023" (.5 to .6 mm).

If the Engine Fails to Start, it is advisable to check the ignition system. Disconnect the cable which leads from the magneto to the ignition switch by removing the interrupter end cap. If this remedies the trouble, the switch cable is grounded, either by damaged insulation or by one of its terminals touching a grounded part of the engine.



FC1A Magneto with interrupter housing removed

- 3 = Interrupter housing.
- 4 = End cap holding spring.
- 5 = Control arm.

- 23 = Interrupter housing stop pin.
- 24 = Timing slot for interrupter housing stop pin.

Magneto: If the wiring and spark plug are in good condition, but the magneto still fails to operate when the switch cable is disconnected, next inspect the interrupter as directed in the foregoing. If this is in proper condition, examine the collector brush holder and check the timing of the magneto to the engine. THE PROPERTY OF THE PARTY OF If, after observing the foregoing instructions, the trouble cannot be located, it is advisable to send the magneto for inspection and repair to a Robert Bosch Authorized Service Station, or to the Robert Bosch Magneto Company, Inc., 3601 Queens Boulevard, Long Island City, New York.

TIMING TO THE ENGINE

Since magnetos are timed when installed by the engine manufacturer, the following instructions apply only if the magneto has been dismounted from the engine.

The timing of the magneto to the engine consists of bringing the magneto armature into proper relation to the position of the engine piston and connecting it to the engine in this relation.

Turn the engine crankshaft until the piston on its compression stroke corresponds to the position of maximum engine efficiency with fully advanced ignition. Generally speaking, this position can be assumed as 1/10 of the piston stroke before dead top center. Some engines, however, can take more advance without knocking. Very frequently the position of dead center is marked on the flywheel. If not, it can be ascertained very easily by means of a feeler rod.

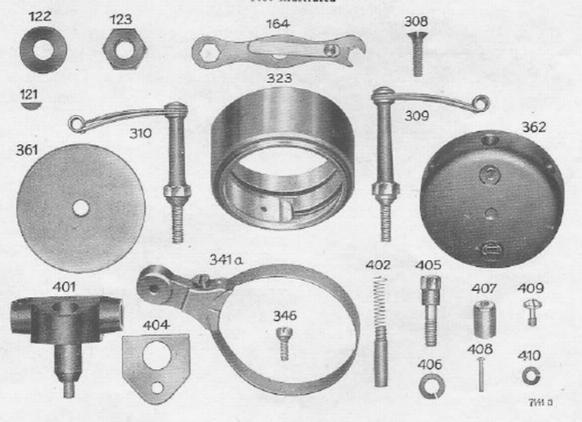
Turn aside spring 4, and remove the contact breaker end cap 2 or 2a from the magneto. If the magneto has a manual timing control arm, put this into the position of maximum advance by turning it opposite to the direction of rotation as far as it will go. Then turn the magneto armature shaft in the direction of the arrow until contacts 11 and 12 begin to open. Couple the magneto to the engine in this relation.

If, with this timing, an ignition knock occurs when the engine is operated with a fixed spark magneto, or with a manually controlled magneto in full advance position, this indicates that the spark is set too early. In this case, retime the magneto to the engine but with the piston set slightly later in the compression stroke. Repeat this until the engine runs under full load without knocking when the spark is fully advanced. To operate at maximum efficiency the engine should be given as much ignition advance as it will stand without knocking.

PARTS LIST for FC1A MAGNETO

	mber Description of Parts						Part Number
121	Armature shaft Woodruff key						NKE 2/2
122	Armature shart washer						NMS 416/1
123	Armature shaft hexagon nut						NMU 46/3
164	Magneto wrench						ZAS 1/1
308	Rear end plate fastening screw			10			NSR 731/19
309	End cap holding post and spring for ZDE 17/1						ZFT 3/2
310	End cap holding post and spring for ZDE 12/1						ZFT 3/1
311	Filler spring in unused timing slot						
	*Filler spring in timing slot-fixed spark						ZMF 8/9
323	Interrupter housing with stop pin						ZMF 8/8
	Control arm and band, with hole 236"						ZNC 9/1
346	Control arm factoring cores						ZHE 1/4
361	Control arm fastening screw						WSR 6/1
362	End cap without short circuiting terminal						ZDE 12/1
401	End cap with short circuiting terminal						ZDE 17/1
402	Confector brush holder with brush and spring		100	13	100		7SA 4/1
	Collector brush and spring						WSK 33/1
404	Collector brush holder gasket						WNF 7/1
405	Collector brush holder fastening screw		1 3%				WSR 17:1
406	Collector brush holder fastening screw spring washer						NMS 409/1
407	Cable terminal terrule				-		WMH 1/1
408	Cable fastening rivet						WNI 2/1
409	Cable fastening screw	32					W SR 21/1
410	Cable fastening screw spring washer.						NIME 407/4
	*Robert Bosch magneto grease 1/2 lb. tube					1	LIS 505
	D NI. 11	N.					03 303

Not illustrated



PARTS LIST for FC1ARS58 MAGNETO

(Used on Homelite Plants)

	tration Description of Parts	Par Num	
121	Armature shaft Woodruff key	NY	345/5
122	Armature shaft lock washer	NY	345/11
123	Armature shaft hexagon nut	NY	345/9
164	Magneto wrench	ZAS	1/1
308			731/19
310	End cap holding post and spring	ZFT	6/1
311		ZMF	8/8
323	Interrupter housing with two stop pins	NY	345/7
	Control arm and band, with hole .236"	ZHE	1/4
346		WSR	
361	Control and Institute and I have	ZDE	
401	End cap with short ententing active .	ZSA	
402	Contestor branch memory and 1 - 0	WSK	
404	Control of Transport	WNF	
405	Concettor brasil morder garages	WSR	A Property of
406	Confector break hover turning	NMS	A COLOR OF THE PARTY OF THE PAR
407	Confector brasin morate, martining and pro-	MM	
408	Cubic terminim verification of the control of the c	WNI	
	Carole Instelling 11121	WSR	
409		NMS	
410	Carolic American Programmes and Company of the Comp		345/10
	*High tension cable, 12" long, with loop terminal		505
	*Robert Bosch magneto grease, 1/2 lb. tube	US	303
	* Not illustrated.		

For interrupter parts see following page.

WHEN ORDERING PARTS, PLEASE SPECIFY

- Type of Magneto for which part is required (type designation will be found engraved on magneto frame).
- 2. Part letter and number, together with description as shown in list.

NOTE: Do not order parts by illustration number, as they do not identify parts sufficiently.

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INTERRUPTER ZUB 9/2 Z, ZUB 10/2 Z

509a-c

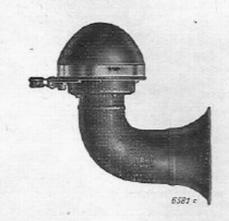
		R
	555b 557b 558 559 560 556 0 0 0 0	
	561 562 563 564 565 566 567 568 69 a-c	
	571c 574a-c 581b	584c 585
5	570 586c b 587	588
		7211
Illustra Numb		Part Number
509b R 509b R 555 b 556	Interrupter complete—anti-clockwise Interrupter complete—clockwise Interrupter lever holding spring Interrupter lever holding spring washer	ZUB 9/2 ZUB 10/2 ZBF 7/1 NMS 66/1
557 b 558 559	Contact block	ZKT 1/1 ZPT 13/2 ZPT 13/3
560 561	Contact block insulating plate—thick	ZPT 13/1 WNB 3/1
562	Contact block brass ring	WMS 8/1 NNB 5/7
564 565 566	Contact block insulating washer—thick	WNS 5/1 NNS 65/2
567 568	Contact block spring washer	WMS 9/1 NMS 405/1 NMS 4/1
569 b 570	Platinum screw—long	ZKV 3/3 WMU 2/1
571 c 574 b 581 b	Interrupter lever with bearing bushing	ZUH 6/1 ZKV 9/3
584 c 585	Interrupter lever operating spring	ZBF 9/1 ZBF 6/2
586 a 586 b	Reinforcing spring on interrupter lever-small	NSR 277/8 ZBF 8/5 ZBF 8/7
586 c 586 d	Reinforcing spring—on disc—small	ZBF 8/4 ZBF 8/6
587 a 587 b	Operating spring fastening screw—on disc	NSR 277/5 NSR 277/11
588 163	Interrupter grounding brush and spring	WSK 9/1 WSR5/4

Robert Bosch

MASTER HORN

This high frequency vibrator horn, stands without rival in spite of many imitations. It is built to the well known high standards of

Robert Bosch master workmanship and permanent dependability, and retains its clear, compelling tone without need of lubrication or adjustment. This horn is constructed to withstand exposure to the dust and dirt, snow and rain to which outside mounted horns are subjected, while its elegant appearance and graceful design make it an ornament to any vehicle.



Furnished for 6 and 12 volts. Also for industrial use for 110 volts D.C.

Ask for booklet.

FD HORN

This type of horn is of very compact and of rugged construction. The volume of sound obtained from this instrument is surprising. Its pleasing, penetrating, snappy and attention-getting pitch and the far reaching tone

TTOOL

Furnished for 6 volts.

make it suitable for all cars and commercial vehicles large or small.

The FD Horn can be supplied either with bracket for cylinder head mounting, or with special bracket for Ford Model A or with round mounting bracket for handlebar on motorcycle.

Ask for booklet.

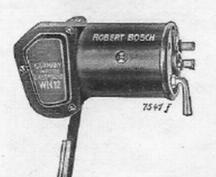
Robert Bosch

PYRO-ACTION SPARK PLUGS

These give lasting service of a high standard, usually expected only when plugs are new. Their exclusive "Steatite" insulator does not become permeated by carbon, which is a common spark plug defect. Any oil or liquid fuel which collects on the insulator is immediately burned away. These features mean immunity from fouling. The famous Robert Bosch "crescent gap" gives a broad, flat spark which insures energetic ignition and reduces electrode wear. On account of this feature and the special alloy electrodes used, Robert Bosch Pyro-Action spark plugs rarely need adjustment and have a life many times that of cheaper plugs.



Ask for folder.



WINDSHIELD WIPER

This electric windshield wiper is powerful, quiet and uses very little current. It is very compact, being only 5" long and 23/4" high.

Being nicely finished in black enamel with nickelled switch lever, it is pleasing in appearance and fully protected from dirt and water.

The wiper arm is held against the windshield by spring pressure.

Furnished for 6 and 12 volts.

Ask for booklet.

WARRANTY

We warrant each new unit sold by us to be free from defects in material and workmanship under normal use and service. Our obligation under this warranty is limited to the furnishing at our factory of any part of said equipment which shall, within one (1) year or-if used on taxicabs or motorbuses within ninety (90) daysafter delivery to the original purchaser, be returned to us with transportation charges prepaid and which our examination shall disclose to our satisfaction to have been defective.

This warranty shall not apply to any unit which has been subiected to misuse, neglect, accident, or which has been repaired or altered outside of our factory so as, in our judgment, to affect its stability or reliability. We are not responsible for failure of any unit due to defective wiring or improper installation.

We do not authorize any person to assume for us any other liability in connection with the sale of our products.

ROBERTBOSCH MAGNETO COMPANY, INC.

3601 Queens Boulevard Long Island City—New York

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Authorized Service Station in U.S.A. and Canada

To assure to its users the best possible satisfaction from Robert Bosch products, the Robert Bosch Magneto Company, Inc., has built up an extensive organization in the United States and Canada.

Robert Bosch Authorized Service Stations are the only representatives in these countries who are authorized to give service in accordance with the Robert Bosch guarantee. Look for this sign to be sure you deal with official service stations. A directory of Authorized Service Stations will gladly be sent you on request.

All Robert Bosch Products bear the full name "ROBERT BOSCH" and this trademark of Robert Bosch A.-G.



AUTHORIZED SERVICE REPRESENTATIVES

Outside of the U.S.A. and Canada

The following list contains the principal houses rendering service on Robert Bosch products. In addition, many other service stations, too numerous to mention, have been appointed in most of the countries listed. Users of Robert Bosch products located in these countries are requested to communicate with the nearest representative listed for the address of the service station most convenient to them.

NORTH and SOUTH AMERICA

Outside of the U.S.A. and Canada

Barranquilla, A. Held, Correo Apartado 127 Buenos-Hyres, Robert Bosch S.A., Calle Rivadavia, 1857 - 61

Habana (Cuba), Albert Eppinger, Ave. Belgica, 10

Mexico D. F., Sommer, Herrmann y Cla., Sucs., Departamento Marquinaria, Apto 299

Montevideo (Uruguay), Eugenio Barth y Cia., Uruguay, 757

Rio de Janeiro, Steinberg & Cia., Rua do Passein, 62

Santiago (Chill), Saavedra, Bénard y Cia., Lda., Sociedad Comercial

São Paulo, Steinberg & Cia., Rua Barão de Itapetininga 16

Valparaiso, Saavedra, Bénard y Cía., Lda., Sociedad Comercial, Avenida Brasil 929

EUROPE

Amsterdam C., N. V. Willem van Rijn, Keizersgracht 171

Athens, G. Paléologue & Cle., 20, Rue Santarosa Barcelona, Equipo Bosch S. A., Mallorca 281 Berlin, Robert Bosch A.-Q., Verkaufsbüro Berlin, Charlottenburg 4, Bismarckstraße 71

Berlin SW 48, Eisemann-Werke A .- G., Zweigstelle Berlin, Friedrichstraße 225

Breslau II, Eisemann-Werke A.-G., Zweigstelle Breslau, Tauentzienstraße 35

Brussels-Midi, Allumage-Lumière S. A., 23-25, Rue Lambert Crickx

Bucharest, Leonida & Cle. S.R., Calea Victoriei 53

Budapest V, Bosch Robert, Korl. fel. társaság, Váci Ut 22-24

Cologne, Eisemann-Werke H.-G., Zweigstelle Köln, Mastrichter Straße 13

Constantinople, Constantin Dassira & Georges Dassira, Galata, Rue des Banques, 66-68-70 Copenhagen Ø, A/S Magneto, Øster Farimags-

gade 28 Danzig, Hifred Bauch, Langer Markt 32 Frankfort on the Main West, Robert Bosch A.-G., Verkaufsbüro Frankfurt a.M., Moltke-Allee 47-53

Geneva, Robert Bosch S.A., 78, Rue de Lausanne Glasgow. C.2, J.H. Stevens Ltd., 218/222 Bothwell Street

Hanover, Eisemann-Werke A .- G., Zweigstelle Hannover, Marienstraße 49 Helsingfors, A.-B. Walfrid Alftan O.-Y.

Lelpzig C1, Eisemann-Werke A.-G., Zweigstelle Leipzig, Kapellenstraße 15

London, W. 1, J. A. Stevens Ltd., 21/22 Upper Rathbone Place

Luxemburg, Romain Lecorsais, Ingenieur, Grand'rue 51

Madrid, Equipo Bosch S. A., Calle Viriato 18 Milan (126), S.A. per il Commercio del Materiali Bosch, Via Londonio, 2

Munich, Eisemann-Werke A .- G., Zweigstelle München, Karlstraße 42

Oporto, Roberto Cudell, Rua Passos Manuel 41-10

Oslo, A/S Automagnet, Kongensgate 16
Parls XVIe, Ateliers de Construction Lavalette, 97. Boulevard Exelmans
Prague XII, Robert Bosch G. m. b. H., Marš,

Foche 8

Rome (127), S. H. per il Commercio dei Materiali Bosch, Via Novara, 8-14 Sevilla, Equipo Bosch S.A. Paseo de Colón 4duplo

Sofia, Léon Arié, Uliza Targovska 15

Stockholm, Aktiebolaget Robo, Birgerjarlsgatan 25

Stuttgart-Berg, Robert Bosch A .- G., Verkaufsbüro Stuttgart, Stuttgarterstraße 17

Turin (110), S. A. per il Commercio dei Mate-riali Bosch, Via A. Vespucci, 52-54 Vienna, IX, Robert Bosch G. m. b. H., Spittelauerlände 5, bei der Friedensbrücke

Warsaw, J. Kestenbaum, Ul. Wilcza 29 Zagreb, Frank i. Drug, Gunduliceva 40 Zurich, Robert Bosch A.-G. Utoquai 57

Bangkok, Windsor & Co. Beyrouth, Eastern Engineering Co., B. P. 257 Calcutta, Martin & Co., Department Bosch Service, 58, Free School Street

Canton (China), Jebsen & Co., 10, Western Bund Colombo (Ceylon), Freudenberg & Co. De Mel Building

Hongkong, Jebsen & Co., 12, Pedder Street Jaffa, Gebrüder Wagner, P. O. B. 249

Robe, C. Illies & Co., 84b, Yedomachi.

Mukden, Yali Import & Export Co. Ltd. Penang, N. V. Straits Java Trading Co., Weld Quay

Shanghai, Jebsen & Co., 7, Hankow Road Singapore, N. V. Straits Java Trading Co., 114, Cecil Street

Soerabaia, N. V. Willem van Rijn's Technisch Bureau, Kaliasin 15

Tokio, C. Illies & Co., 15 Tameike-cho, Akasaka-ku

Tsingtau, Henzler & Co., P. O. Box. 230

AFRICA

Alexandria and Cairo, Equipements Electriques d'Automobiles, Cairo, 11, Rue Gameh Charkass

Alexandria, Rue d'Algérie 8 Johannesburg, F. Hoppert, Anderson Street 96 Kilindini (Kenya), Smith, Mackenzie & Co.

AUSTRALIA and NEW ZEALAND

Melbourne and Sydney, Robert Bosch Supply & Service Co., Pty. Ltd. Melbourne, 256/258, Latrobe Street

VTD-A. 9338-3 (5. 30. 3000) DIN A 5

Sydney, 249. Elizabeth Street Wellington, Jas. J. Niven & Co., Ltd., 152-72. Wakefield Street.

Printed in Germany

UNITED AMERICAN BOSCH CORPORATION, SPRINGFIELD MASS JUSA

Prices effective November 15, 1936 (Supersedes pages B 6, 6a, 6b, Jan. 15, 1934)

For use in U.S.A. only

MAGNETOS

LIST NO. 4

These prices supersede all previous prices and are subject to change without notice.

SUPER-ENERGY MAGNETOS

Туре	Retail	Туре	Retail
FB1C FC1A FF1A FF2/1x2 FF2A FFVA FF4A FF6A FU4B FU4B Automatic Advance FU4/2B (180°)	\$26.00 31.00 34.00 38.00 36.00 36.00 52.00 60.00 56.00 80.00 59.00	FU4/2B (360°) FU6B FU6/3 FU6B Automatic Advance FR4D FR4D Automatic Advance FR6C FH4 FH6 FH8	63.00

MAGNETOS WITH IMPULSE COUPLINGS

For	magnetos	fitted with Standard Imp. Couplings C125 and C225A, add	9.75
For	magnetos	fitted with manual control Imp. Couplings CM115, CM125, add	11.75
For	magnetos	with Imp. Couplings C125, C225A less driving member, add	8.75
For	magnetos	with Imp. Couplings C115 less driving member, add	9.00
For	magnetos	fitted with Enclosed Imp. Couplings C225E, add	26.75

SPECIAL MAGNETO TYPES

(For motorcycles, marine, tractor, oil field and other industrial engines)

FC1AR S19/1 (For Homelite Plants)	33.00
FC1AL S58A (For Homelite Plants)	33.00
FC1AL S82 (For Gravely Motor)	32.50
FC1AR S97 (For Eclipse)	32.50
FF1AR S52 (For Fairmount Railway Motors)	38.00
FF1AR S525 (For Red Wing)	39.00
FF2AL S238	
FFVAR S45 (For Harley-Davidson Motorcycle)	38.50